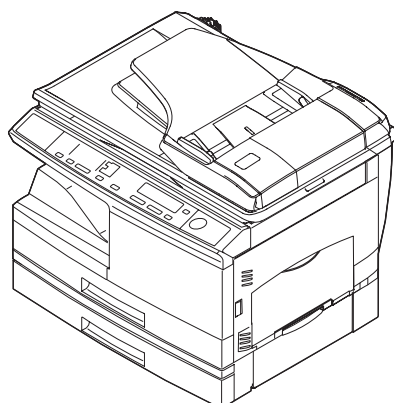


Revised Edition



AL-2040CS

DIGITAL MULTIFUNCTIONAL SYSTEM

**AL-2040CS/AL-2035
AL-2050CS/AL-2040
AL-2020/AL-2050
MODEL AL-2030/AL-2060**

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DEFINITION

- Rank A : Maintenance parts, and consumable parts which are not included in but closely related to maintenance parts
Rank B : Performance/function parts (sensors, clutches, and other electrical parts), consumable parts
Rank E : Unit parts including PWB
Rank D : Preparation parts (External fitting, packing, parts packed together)
Rank C : Parts other than the above (excluding sub components of PWB)

Because parts marked with "△" is indispensable for the machine safety maintenance and operation, it must be replaced with the parts specific to the product specification.

- Other than this Parts Guide, please refer to documents Service Manual(including Circuit Diagram)of this model.
- Please use the 13 digit code described in the right hand corner of front cover of the document, when you place an order.
- For U.S. only-Use order codes provided in advertising literature. Do not order from parts department.

[NOTE]

- * There parts are supplied by SMF

<Note for use of the revised Parts Guide>

- Interchangeability of parts is expressed by No1~6 as shown in the table below.

<Interchangeability>

1	Interchangeable.
2	Current type can be used in place of new type. New type cannot be used in place of current type.
3	Current type cannot be used in place of new type. New type can be used in place of current type.
4	Not interchangeable.
5	Interchangeable if replaced with same types of related parts in use.
6	Others.

- New & Addition, Change, Abolition, and Quantity change are expressed with the marks shown in the table below.

<Change of Division>

New & Addition	
Change	
Abolition	
Quantity (increase) /Others	
Quantity (decrease)	
Correction	

- Running Change of Effective Time is expressed as R/C.

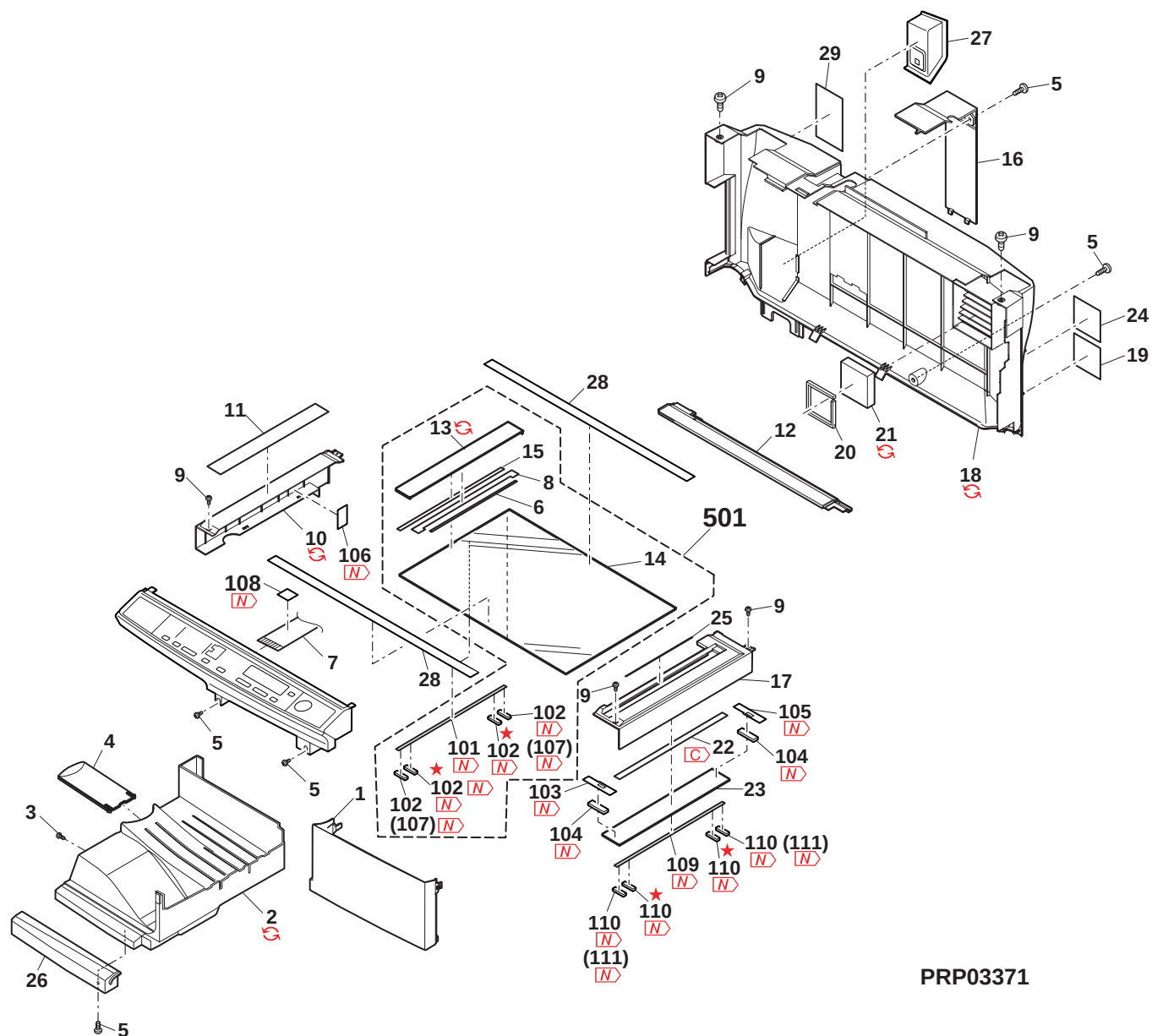
<Effective Time>

R / C	Running Change
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1 Exteriors

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	GCAB-0109QSZZ		AP	N	D	Front cover		
2	LSOU-0048QSZZ		AX	N	D	Delivery tray [AL-2050CS/AL-2050/AL-2060]		
	LSOU-0046QSZZ		AY	N	D	Delivery tray [AL-2020/AL-2035/AL-2030/AL-2040CS/AL-2040]		
	LSOU-0046QSZ1	5	AY		D	Delivery tray [From Europe 08/06 effective time] [With GDAL-0001QSW7][AL-2020/AL-2035/AL-2030/AL-2040CS/AL-2040]		08/03 R/C
3	XBBS730P08000		AA		C	Screw(3x8)		
4	LSOU-0043QSW2		AK	N	D	Extension tray [AL-2050CS/AL-2050/AL-2060]		
	LSOU-0008QSW1		AG	N	D	Extension tray [AL-2020/AL-2035/AL-2030/AL-2040CS/AL-2040]		
5	XEBS740P12000		AA		C	Screw(4x12)		
6	PTPE-0041QSZZ		AB		C	Glass fixing tape B		
7	DHAI-0517QSPZ		AK		C	OP-MCU harness [AL-2050CS/AL-2050/AL-2060]		
	DHAI-0513QSPZ		AF	N	C	OP-MCU harness [AL-2020/AL-2035/AL-2030/AL-2040CS/AL-2040]		
8	PSHEZ0369QSZZ		AE		C	Shading sheet		
9	XHBS730P08000		AB		C	Screw(3x8)		
10	GCAB-0111QSZZ		AL	N	D	Left cabinet		
	GCAB-0111QSZ1	3	AL		D	Left cabinet [Improve performance][From Europe 08/03 effective time]		07/12 R/C
11	TLABH0706QSZZ		AH	N	D	Operation instruction label [AL-2020/AL-2035/AL-2030/AL-2040CS/AL-2040]		
12	GCOV-0067QSZZ		AH	N	D	Rear cover		
13	CFIX-0027QS01		AK	N	D	Glass fixing plate		
	CFIX-0027QS02	-	AM		D	Glass fixing plate		1st lot
14	PGLSP0007QSZZ		AV		B	Table glass		
15	PTPE-0040QSZZ		AC		C	Glass fixing tape A		
16	GCOV-0058QSW1		AH	N	D	NWB option cover		
17	GCAB-0116QSZZ		AL	N	D	Right cabinet [AL-2020]		
	GCAB-0112QSZZ		AL	N	D	Right cabinet [Except AL-2020]		
18	GCAB-0113QSZZ		AX	N	D	Rear cabinet		
	GCAB-0113QSZ1	3	AX		D	Rear cabinet [Improve performance][From Europe 08/03 effective time]		07/12 R/C
19	TCAUA1069FCZZ		AC		D	Service caution label [AL-2020 Argentina,Asia/AL-2030/AL-2035/AL-2040CS/AL-2050CS]		
20	PMLT-0024QSZZ		AC		C	Fan cushion		
21	PFILZ0002QSZZ		AL		A	Ozone filter [AL-2020 Argentina,Asia/AL-2030/AL-2035/AL-2040CS/AL-2050CS]		
	PFILZ00020QSZZ	3	AN	N	A	Ozone filter [Specification change] [AL-2020 Other Countries/AL-2040/AL-2050/AL-2060]		07/10
22	PTPE-0064QSZZ	-	AC		C	SPF glass tape [Missing parts code][Except AL-2020]		1st lot
23	PGLSP0008QSZZ		AH		B	SPF glass [Except AL-2020]		
24	TLABZ5101FCZZ		AC		D	Class 1 label [AL-2020 Argentina,Asia/AL-2030 Brazil/ AL-2035/AL-2040 Argentina/AL-2040CS Brazil]		
	TLABZ0531TSZZ		*	N	D	Class 1 label [AL-2020/AL-2040 Other Countries/AL-2050/AL-2060]		
25	PTPE-0010QSZZ		AC		C	Slit glass tape [Except AL-2020]		
26	GCAB-0110QSZZ		AK	N	D	Front cover left		
27	GCOV-0074QSZZ		AG		D	Rear cabinet cover [AL-2050CS/AL-2050/AL-2060]		
	GCOV-0068QSZZ		AH	N	D	Rear cabinet cover [AL-2020/AL-2030/AL-2035/AL-2040CS/AL-2040]		
28	PSHEZ0574QSZZ		AD	N	C	Glass sheet [AL-2030/AL-2035/AL-2040CS/AL-2050CS]		
29	TLABZ0105RSZZ		AD		D	Place of origin label [AL-2040 Argentina]		
101	PTPE-0060QSZZ	-	AC		C	OC glass tape		1st lot
102	PGSK-0034QSZZ	-	AE		C	OC gasket		1st lot
	PGSK-0034QSZZ	-	AE		C	OC gasket [to No.107]		07/10
103	PSHEZ0590QSPZ	-	AE	N	C	Glass tape F [Except AL-2020]		1st lot
104	LPLTM0410QSZZ	-	AD	N	C	Glass earth plate [Except AL-2020]		1st lot
105	PSHEZ0591QSPZ	-	AE	N	C	Glass tape F [Except AL-2020]		1st lot
106	PSHEZ0588QSPZ	-	AF	N	C	Left cabinet sheet		1st lot
107	PGSK-0043QSZZ	-	AC		C	OC gasket [from No.102]		07/10
108	PSHEZ0580QSZZ	-	AB		C	OP-FFC sheet [Missing illust]		1st lot
109	PTPE-0060QSZZ	-	AC		C	OC glass tape [AL-2030/AL-2040CS North America]		1st lot
110	PGSK-0034QSZZ	-	AE		C	OC gasket [AL-2030/AL-2040CS North America]		1st lot
	PGSK-0034QSZZ	-	AE		C	OC gasket [to No.111]		07/10
111	PGSK-0043QSZZ	-	AC		C	OC gasket [from No.110]		07/10
501	CFIX-0027RS51		BA	N	E	Table unit		

1 Exteriors

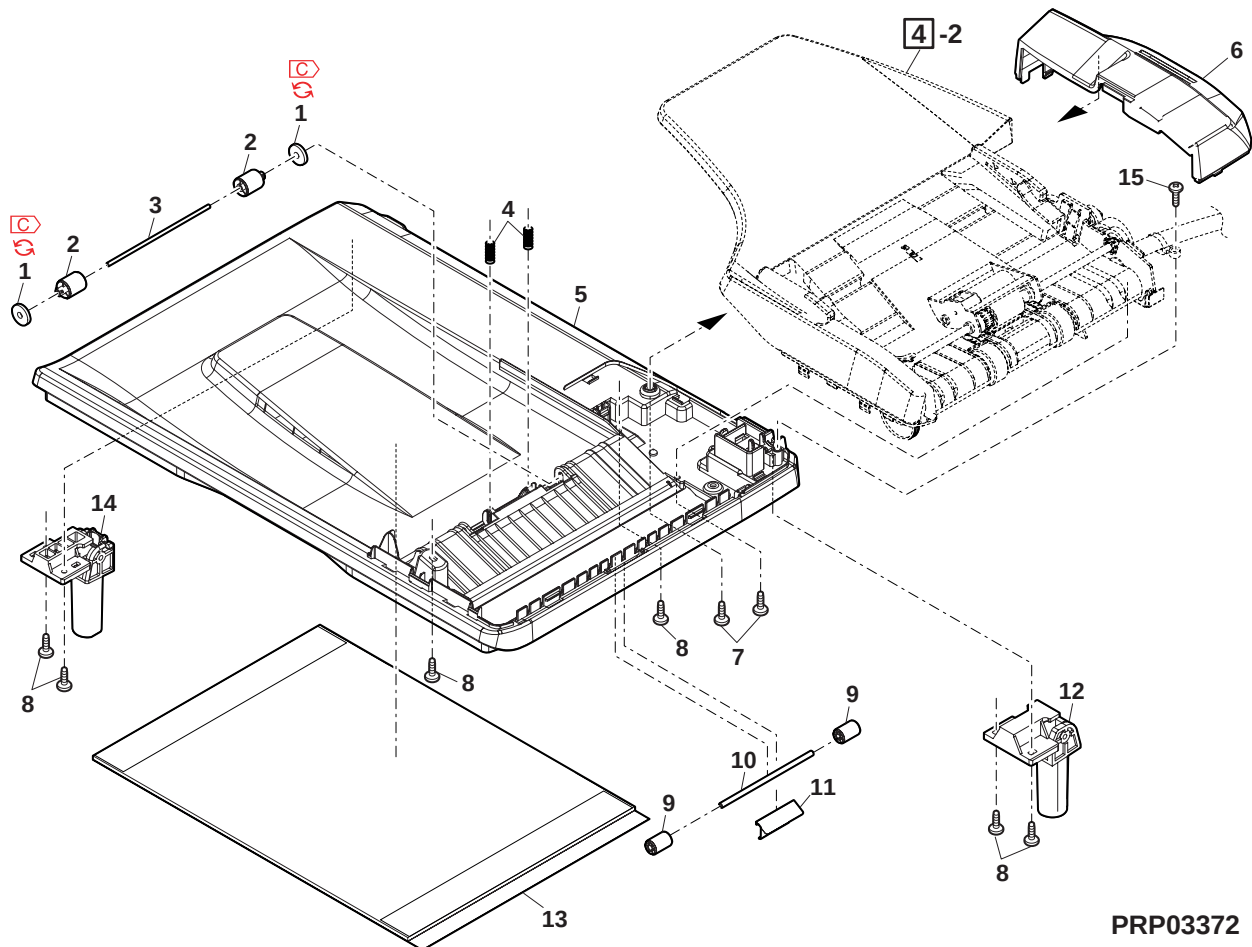


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2 SPF exteriors [AL-2030/AL-2035/AL-2040CS/AL-2040]

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	PCUSS0383FCZZ		AN		C	Sponge [AL-2030/AL-2040CS/AL-2040 Argentina]		
	PSPO-0031QSZZ	1	AC		C	Sponge [AL-2030/AL-2035/AL-2040CS/AL-2040 Argentina]		08/03 R/C
	PSPO-0031QSZZ	-	AC		C	Sponge [Missing parts code][AL-2040 Other Countries]		1st lot
2	NROLP0011QSZZ		AD		C	Delivery roller		
3	NSFTZ0085QSZZ		AD	N	C	Shaft		
4	MSPRC0377QSZZ		AB	N	C	Spring		
5	LSOU-0047QSZZ		BA	N	C	Base tray		
6	GCAB-0115QSZZ		AM	N	D	Rear cabinet		
7	XHBS740P08000		AA		C	Screw(4x8)		
8	XEBS740P14000		AB		C	Screw(4x14)		
9	NROLP1517FCZZ		AA		C	Transport follower roller		
10	NSFTZ0081QSZZ		AD	N	C	Follower roller shaft		
11	MSPRP0376QSZZ		AD	N	C	Transport follower spring		
12	MHNG-0028QSZZ		AS	N	C	Hinge R		
13	PCUSS0031QSZZ		AQ	N	C	OC mat		
14	MHNG-0027QSZZ		BA	N	C	Hinge L		
15	XEBS740P14000		AB		C	Screw(4x14)		
(Unit)								
901	DUNT-0636RSZZ		BT	N	E	SPF unit (Except No.13 Include Block[3],[4]) [AL-2030/AL-2035/AL-2040CS/AL-2040 Argentina]		
	DUNT-0636RS11		BS	N	E	SPF unit (Except No.13 Include Block[3],[4]) [AL-2040 Other Countries]		

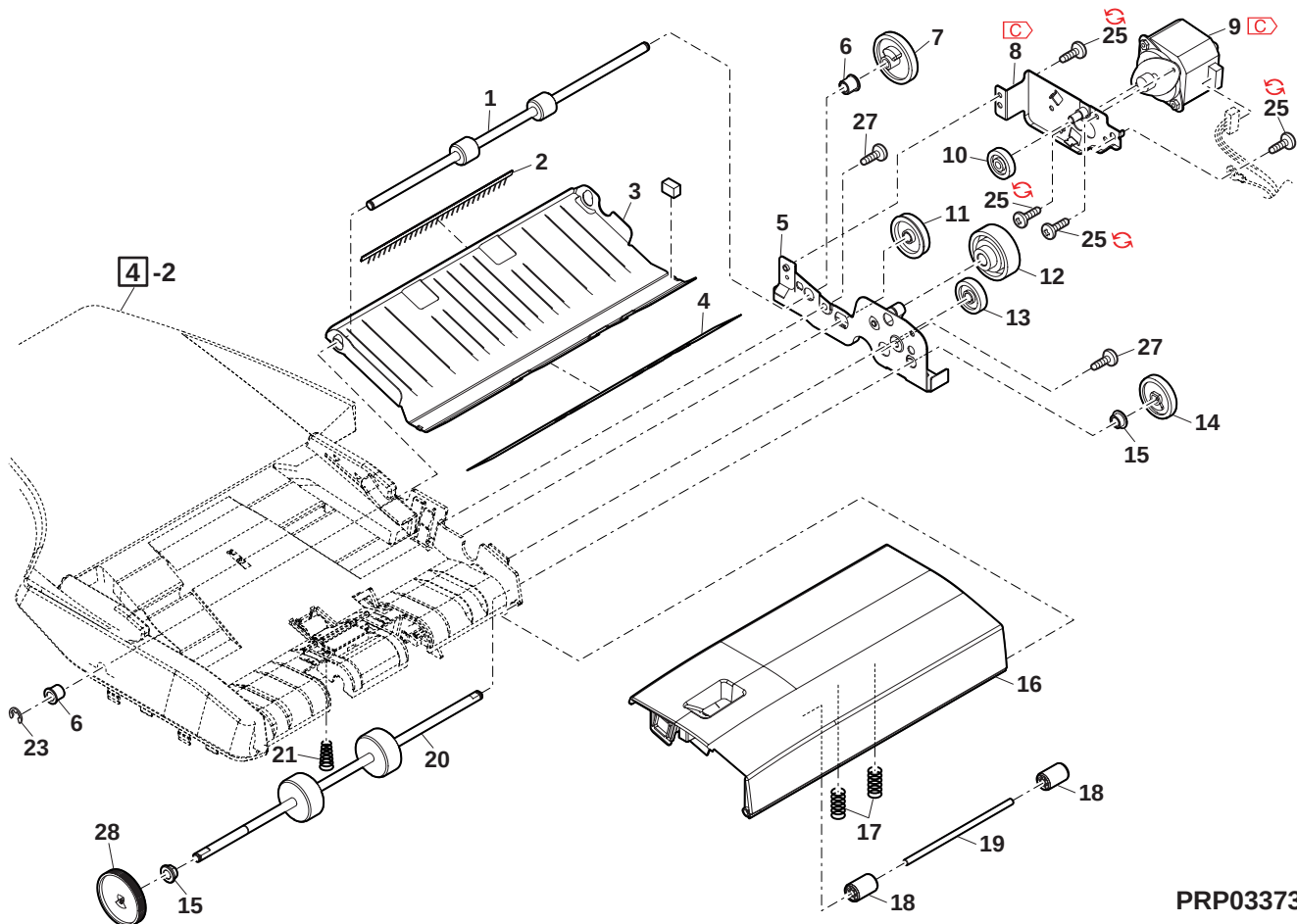
2 SPF exteriors [AL-2030/AL-2035/AL-2040CS/AL-2040]



3 SPF transport unit [AL-2030/AL-2035/AL-2040CS/AL-2040]

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	NRÖLR0140QSZZ		AM	N	C	Roller		
2	PBRSS0028QSZZ		AN		C	Discharger brush		
3	PGİDH0144QSZZ		AG	N	C	Delivery guide		
4	PSHEZ0565QSZZ		AF	N	C	White sheet		
5	CFRM-0081QS01		AG	N	D	Drive frame		
6	NBRGC0017QSZZ		AC		C	Bearing		
7	NGERH0197QSZZ		AC	N	C	Gear(48T)		
8	CPLTM0407QS01	-	AF		C	Motor fixing plate [Missing parts code]		1st lot
9	RMÖTS0067QSPZ	-	BA		B	SPF motor [Missing parts code]		1st lot
10	NGERH0972FCZZ		AB		C	Gear(27T)		
11	NGERH0200QSZZ		AC	N	C	Delivery idle gear(39T)		
12	NGERH0198QSZZ		AC	N	C	2nd gear(48T/20T)		
13	NGERH0199QSZZ		AD	N	C	Gear(31T)		
14	NGERH0196QSZZ		AC	N	C	Gear(40T)		
15	NBRGM0501FCZZ		AB		C	Metal D		
16	GCAB-0114QSZZ		AQ	N	D	Side door cabinet		
17	MSPRC0373QSZZ		AC	N	C	Spring		
18	NRÖLP1517FCZZ		AA		C	Transport follower roller		
19	NSFTZ0081QSZZ		AD	N	C	Follower roller shaft		
20	NRÖLR0139QSZZ		AP	N	C	Roller		
21	MSPRC0063QSZZ		AB		C	Delivery paper guide spring		
23	XRESP50-06000		AA		C	E-ring(E5)		
25	XHBS730P06000		AC		C	Screw(3×6)		
25	XHBS730P05000	3	AA		C	Screw(3×5) [Productivity improvement]		08/01
27	XEBS740P10000		AA		C	Screw(4×10)		
28	JKNBZ0011QSZZ		AC	N	C	JAM release knob		
(Unit)								
901	DUNT-0636RSZZ		BT	N	E	SPF unit (Include Block[2],[4]) [AL-2030/AL-2035/AL-2040CS/AL-2040 Argentina]		
	DUNT-0636RS11		BS	N	E	SPF unit (Include Block[2],[4])[AL-2040 Other Countries]		

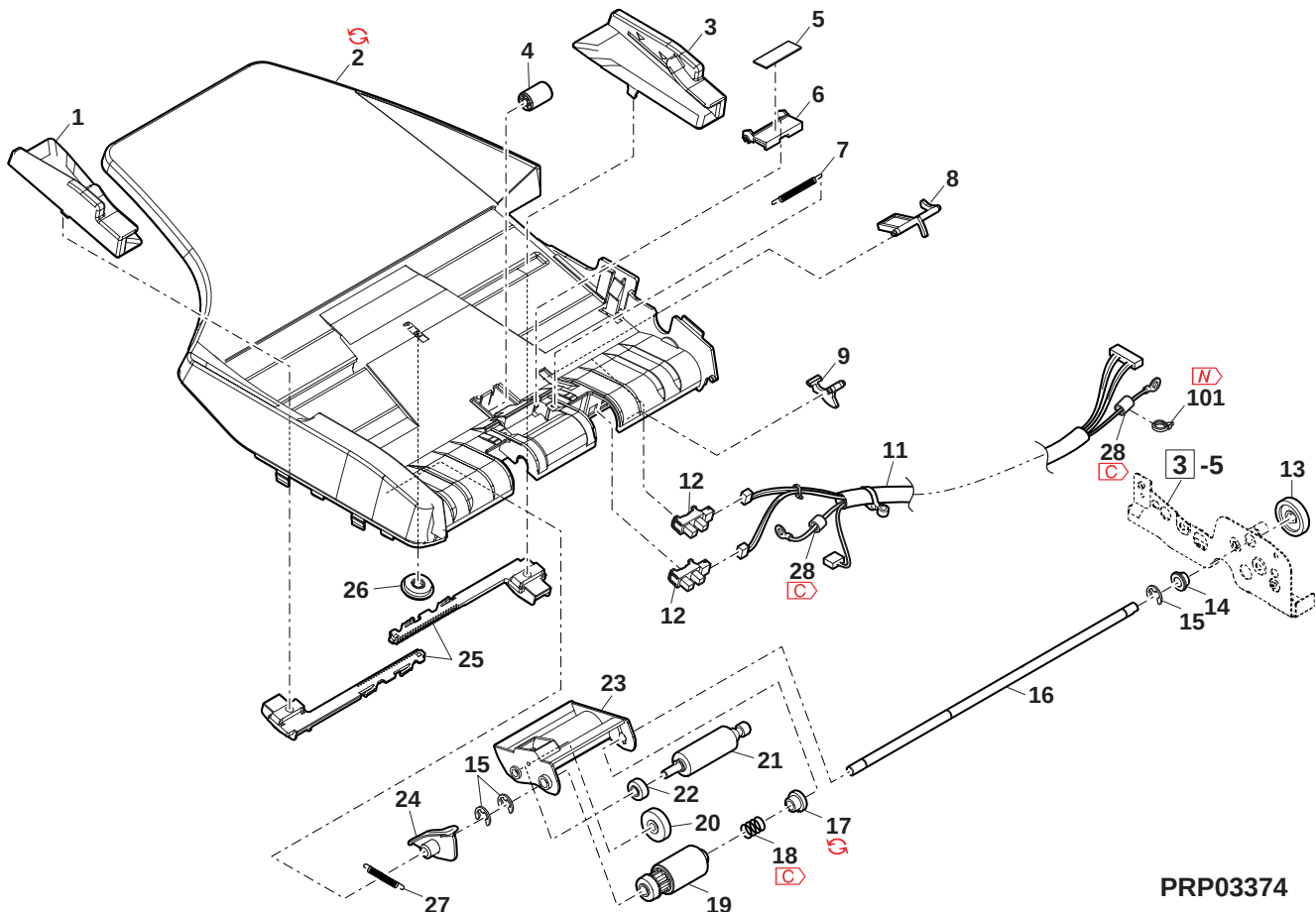
3 SPF transport unit [AL-2030/AL-2035/AL-2040CS/AL-2040]



4 SPF pick up unit [AL-2030/AL-2035/AL-2040CS/AL-2040]

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	PG i DM0141QSZZ		AF	N	C	Guide F		
2	PG i DM0143QSZZ		AV	N	C	Transport guide		
2	PG i DM0143QSZ1	1	AV		C	Transport guide		08/04 R/C
3	PG i DM0142QSZZ		AF	N	C	Guide R		
4	NROLP1517FCZZ		AA		C	Transport follower roller		
5	PSHEZ0445QSZZ		AC		C	Separate sheet [AL-2030/AL-2035/AL-2040CS]		
5	PSHEZ0378QSZ1		AG		C	Sheet [AL-2040]		
6	LPLTP0013QSZ1		AC		C	Plate		
7	MSPRC0062QSZZ		AC		C	Pressure spring		
8	MLEVP0115QSZZ		AC	N	C	Set detection actuator		
9	MLEVP0116QSZZ		AC	N	C	Reading front actuator		
11	DHAI-0532QSP1		AT	N	C	SPF harness		
12	VHPSG2481+-1		AE	N	B	Photo coupler		
13	NGERH0202QSZZ		AC	N	C	Gear		
14	NBRGM0501FCZZ		AB		C	Metal D		
15	XRESP50-06000		AA		C	E-ring(E5)		
16	NSFTZ0082QSZZ		AH	N	C	Shaft		
17	LBOSZ0133QSZZ		AC	N	C	Clutch boss		
17	LBOSZ0133QSZ1	1	AC		C	Clutch boss		08/03 R/C
18	MSPRD0375QSZZ		AE	N	C	Clutch spring [AL-2030/AL-2035/AL-2040CS/AL-2040 Argentina]		
18	MSPRD0382QSZZ	-	AE		C	Clutch spring [Missing parts code][AL-2040 Other Countries]		1st lot
19	NROLR0141QSZZ		AL	N	C	Paper feed roller		
20	NGERH0972FCZZ		AB		C	Gear(27T)		
21	NROLR0142QSZZ		AT	N	C	Pick up roller		
22	NGERH0201QSZZ		AC	N	C	Pick up drive gear		
23	LHLDZ0122QSZZ		AE	N	C	Pick up holder		
24	MARMP0056QSZZ		AC	N	C	Pressure cancellation arm		
25	NGERR0203QSZZ		AC	N	C	Rack gear		
26	NGERH0021QSZZ		AD		C	Manual feeding gear		
27	MSPRT0379QSZZ		AC	N	C	Pressure cancellation spring		
28	RCORF0021QSZZ		AK		C	Core		
28	RCORF0021QSZZ	-	AK		C	Core [Fixing position correction]		1st lot
101	LBNDJ0013FCZ1	-	AE		C	Wire band		1st lot
	(Unit)							
901	DUNT-0636RSZZ		BT	N	E	SPF unit (Include Block[2],[3])		
	DUNT-0636RS11		BS	N	E	SPF unit [AL-2030/AL-2035/AL-2040CS/AL-2040 Argentina] (Include Block[2],[3])[AL-2040 Other Countries]		

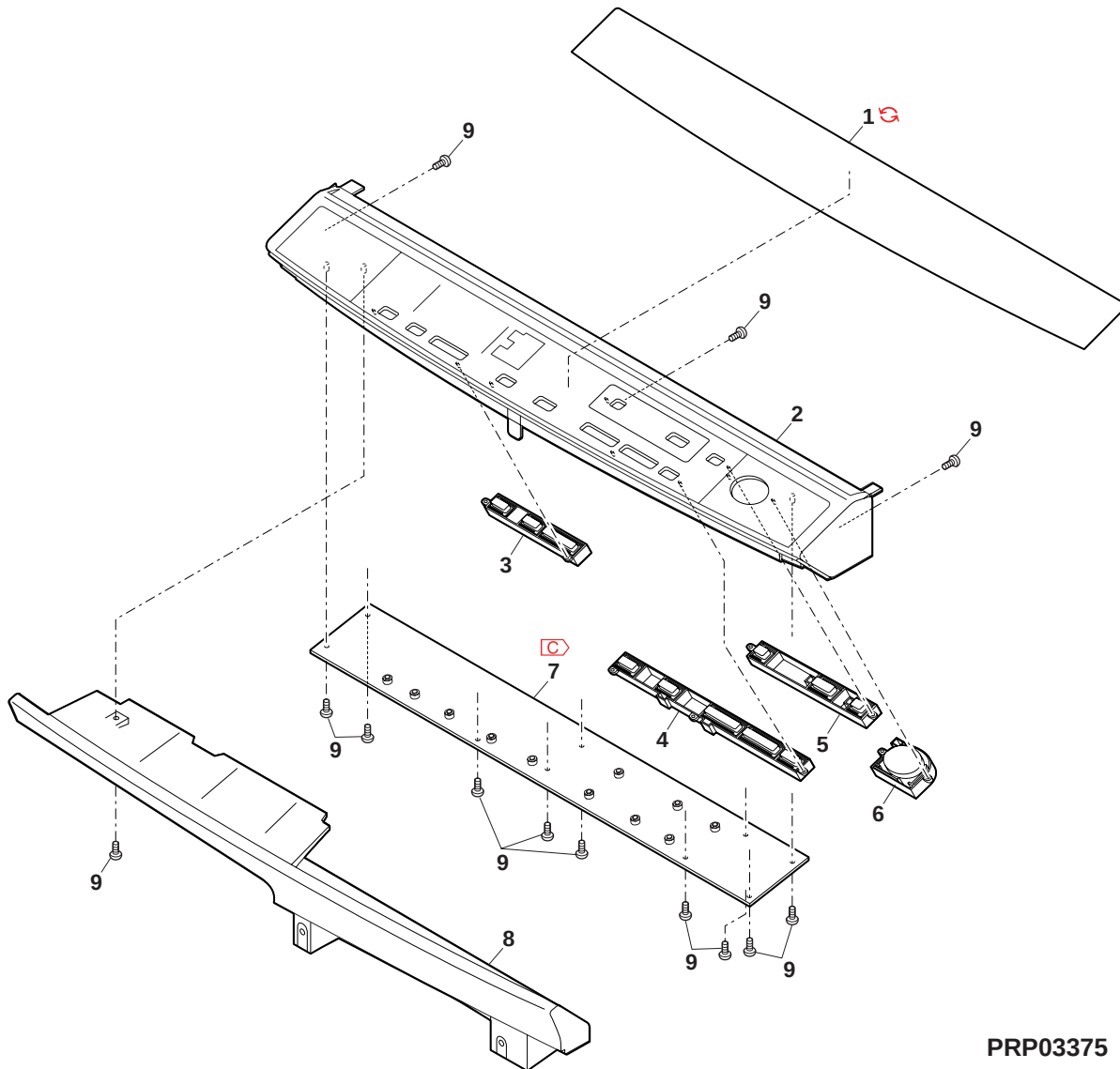
4 SPF pick up unit [AL-2030/AL-2035/AL-2040CS/AL-2040]



5 Operation panel [AL-2020/AL-2030/AL-2035/AL-2040CS/AL-2040]

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	CPNLH0055QS01		AQ	N	D	Key panel [AL-2030 North America]		
	CPNLH0055QS09	1	AQ	N	D	Key panel [AL-2030 North America]		07/10 R/C
	CPNLH0055QS02		AR	N	D	Key panel [AL-2040CS North America]		
	CPNLH0055QS10	1	AR	N	D	Key panel [AL-2040CS North America]		07/10 R/C
	CPNLH0055QS03		AR	N	D	Key panel [AL-2020]		
	CPNLH0055QS04		AR	N	D	Key panel [AL-2040]		
2	GCAB-0106QSZZ		AQ	N	D	Operation panel		
3	JBTN-0095QSZZ		AD	N	C	Operation key C		
4	JBTN-0094QSZZ		AE	N	C	Operation key B		
5	JBTN-0093QSZZ		AE	N	C	Operation key A		
6	CBTN-0090QS01		AK	N	E	Start key AS		
7	CPWBF0208QS31		BP	N	E	Operation PWB [AL-2030]		
	CPWBF0208QS32		BP	N	E	Operation PWB [AL-2040CS/AL-2040/AL-2035]		
	CPWBF0208QS33	-	BP	N	E	Operation PWB [Missing parts code][AL-2020]		1st lot
8	GCAB-0105QSZZ		AR	N	D	Operation cabinet		
9	XEBS730P08000		AC		C	Screw(3x8)		

5 Operation panel [AL-2020/AL-2030/AL-2035/AL-2040CS/AL-2040]



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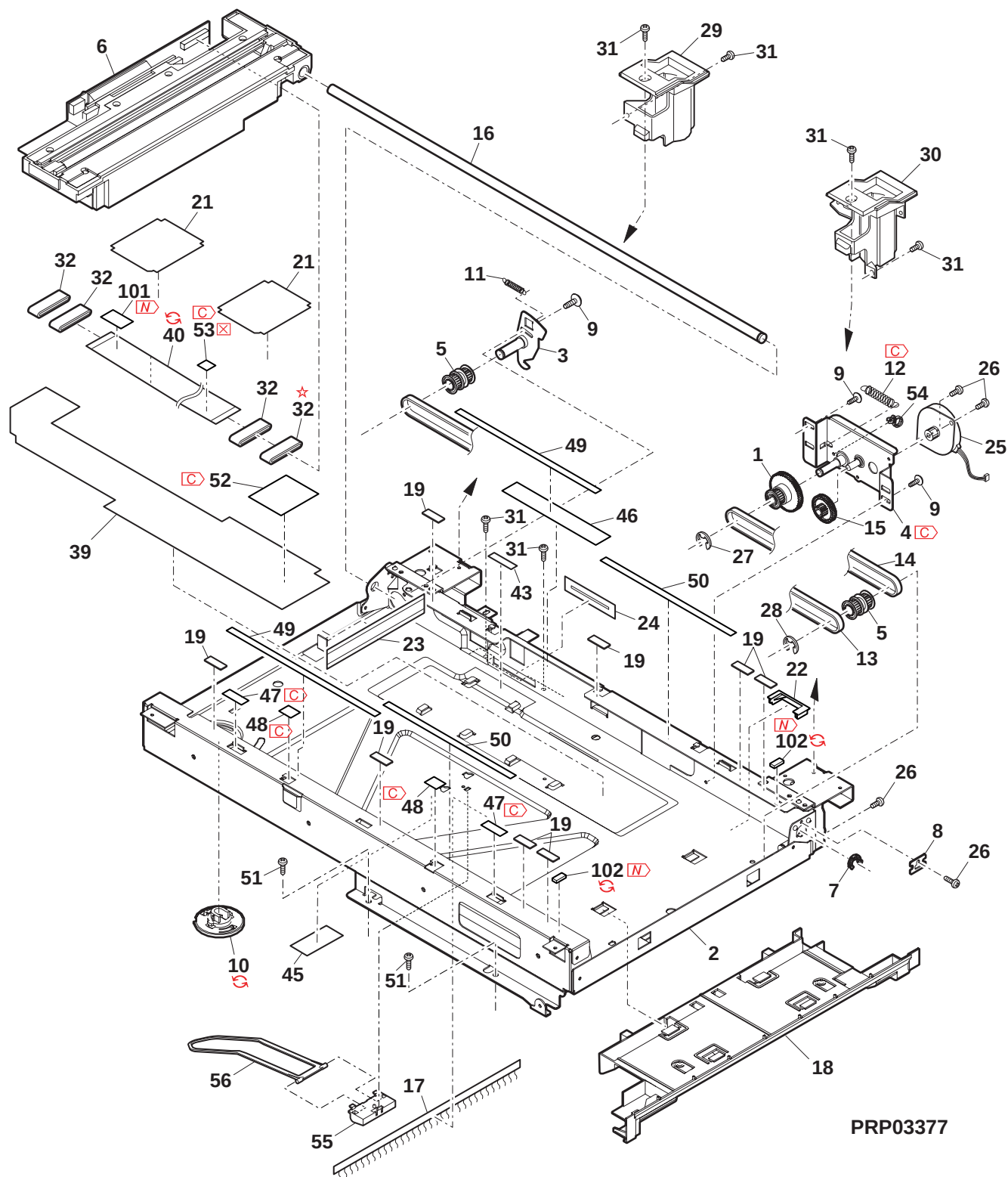
6 Side door unit

[illegible]

7 Optical frame

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	CGERH0162QS01		AN		C	Pulley gear		
2	CPLTM0288QS04		AZ		E	Scanner plate [AL-2050CS/AL-2050/AL-2060]		
	CPLTM0288QS03		BB	N	E	Scanner plate [AL-2020/AL-2030/AL-2035/AL-2040CS/AL-2040]		
3	CPLTM0291QS01		AG		C	Tension plate		
4	CPLTM0294QS02	-	AK		C	Motor fixing plate [Missing parts code]		1st lot
5	CPLYZ0028QS01		AM		C	Idle pulley		
6	DUNT-0647QSZZ		BV	N	E	Carriage unit		
7	LHLDD0093QSZZ		AC		C	Rod holder		
8	LSTPF0013QSZZ		AC		C	Rod stopper		
9	LX-BZ0033QSPZ		AB		C	Screw(3×6)		
10	MLOKZ0006QSZ1		AD	N	C	Carriage lock		
	MLOKZ0006QSZ2	3	AD		C	Carriage lock [Productivity improvement] [From Europe 08/04 effective time]		08/01 md
	MLOKZ0006QSZ3	3	AD		C	Carriage lock [Productivity improvement] [From Europe running change after old parts repaying]		08/04 R/C
11	MSPRT0283QSZZ		AC		C	Tension spring		
12	MSPRT0380QSZZ	-	AC		C	Motor spring [Missing parts code]		1st lot
13	NBLTT0030QSZ1		AH		B	Belt		
14	NBLTT0031QSZ1		AF		B	Belt		
15	NGERH0161QSZZ		AL		C	Idle gear		
16	NSFTZ0063QSPZ		AK		C	Slide shaft		
17	PBRSR0031QSZZ		AF	N	B	Discharger brush [AL-2020/AL-2030/AL-2035/AL-2040CS/AL-2040]		
18	PGIDM0135QSZZ		AL	N	C	Paper guide		
19	PGUMS0004QSZZ		AA		C	Table glass cushion		
21	PSHEZ0367QSZ1		AD		C	Cable fixing sheet		
22	PDUC-0007QSZZ		AC	N	C	Fan duct JAG		
23	PSHEZ0376QSZ1		AD		C	CCD insulate sheet		
24	PSHEZ0377QSZZ		AC		C	Edge protect sheet		
25	RMOTS0068QSPZ		BC	N	B	Scanner motor		
26	XHBS730P06000		AC		C	Screw(3×6)		
27	XRESP50-06000		AA		C	E-ring(E5)		
28	XRESP70-08000		AA		C	E-ring(E7)		
29	PGIDM0019QSW3		AH	N	C	Hinge guide L		
30	PGIDM0020QSW4		AH	N	C	Hinge guide R		
31	XHBS730P08000		AB		C	Screw(3×8)		
32	RCORF0018QSZZ		AR		C	FFC core		
	RCORF0018QSZZ	-	AR		C	FFC core		1st lot
39	PSHEZ0389QSZ2		AG	N	C	Scanner sheet		
40	DHAi-0268QSZ3		AG		C	CCD-MCU harness		
	DHAi-0268QSZ4	3	AG	N	C	CCD-MCU harness [Productivity improvement]		07/05
43	PTPE-0045QSZZ		AA		C	CCD harness double-sided tape		
45	PSHEZ0349QSZZ		AC		C	Insulated sheet C [AL-2020/AL-2030/AL-2035/AL-2040CS/AL-2040]		
46	PSHEZ0573QSZZ		AC	N	C	Dust sheet [AL-2020 Argentina,Asia/AL-2030/AL-2035/ AL-2040CS/AL-2040 Argentina/AL-2050CS]		
47	PSHEZ0576QSZZ	-	AA		C	Dust sheet A [Missing parts code][Except AL-2050/AL-2060]		1st lot
48	PSHEZ0577QSZZ	-	AA		C	Dust sheet B [Missing parts code][Except AL-2050/AL-2060]		1st lot
49	PMLT-0123QSZZ		AC	N	C	Dust cushion [AL-2020 Argentina,Asia/AL-2030/AL-2035/ AL-2040CS/AL-2040 Argentina/AL-2050CS]		
50	PMLT-0124QSZZ		AB	N	C	Dust cushion [AL-2020 Argentina,Asia/AL-2030/AL-2035/ AL-2040CS/AL-2040 Argentina/AL-2050CS]		
51	XEBS740P12000		AA		C	Screw(4×12)		
52	PSHEZ0584QSZZ	-	AF		C	FFC hold sheet [Missing parts code]		1st lot
53	PSHEZ0580QSZZ	-	AB		C	OP-FFC sheet [Missing parts code]		1st lot
	PSHEZ0580QSZZ	-	AB		C	OP-FFC sheet [Illust written mistake]		1st lot
54	LBNDJ0071FCZZ		AC		C	Scanner motor harness fixin band		
55	LHLDD0111QSZZ		AE		C	Paper fixing holder [AL-2050CS/AL-2050/AL-2060]		
56	MARMP0050QSZZ		AF		C	Paper fixing arm [AL-2050CS/AL-2050/AL-2060]		
101	PMLT-0128QSZZ	-	AB	N	C	FFC core cushion		1st lot
102	PGSK-0034QSZZ	-	AE		C	OC gasket [AL-2030/AL-2040CS]		1st lot
	PGSK-0043QSZZ	1	AC		C	OC gasket [Except AL-2020]		07/10
				</				

7 Optical frame

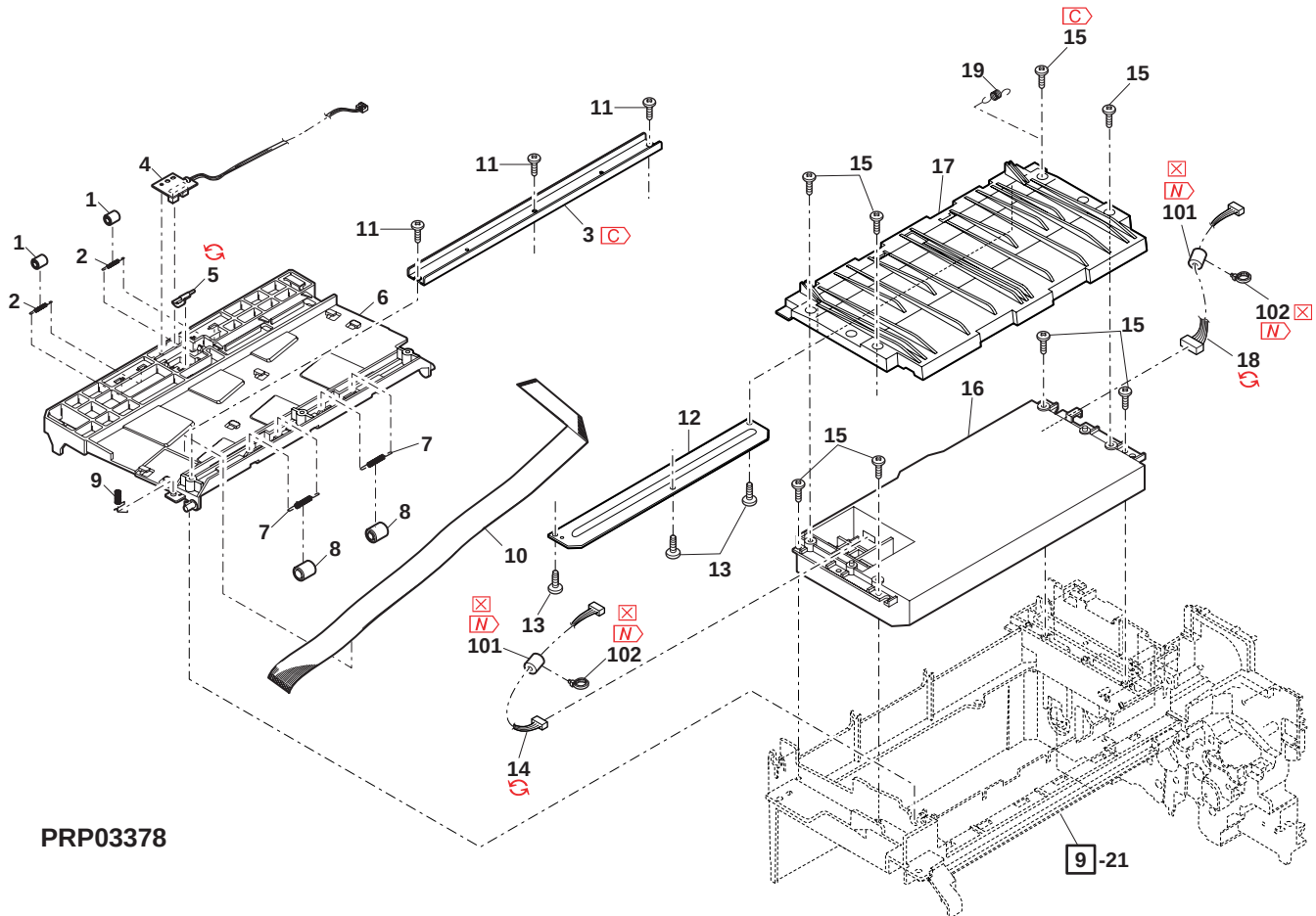


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8 LSU section [AL-2020/AL-2030/AL-2035/AL-2040CS/AL-2040]

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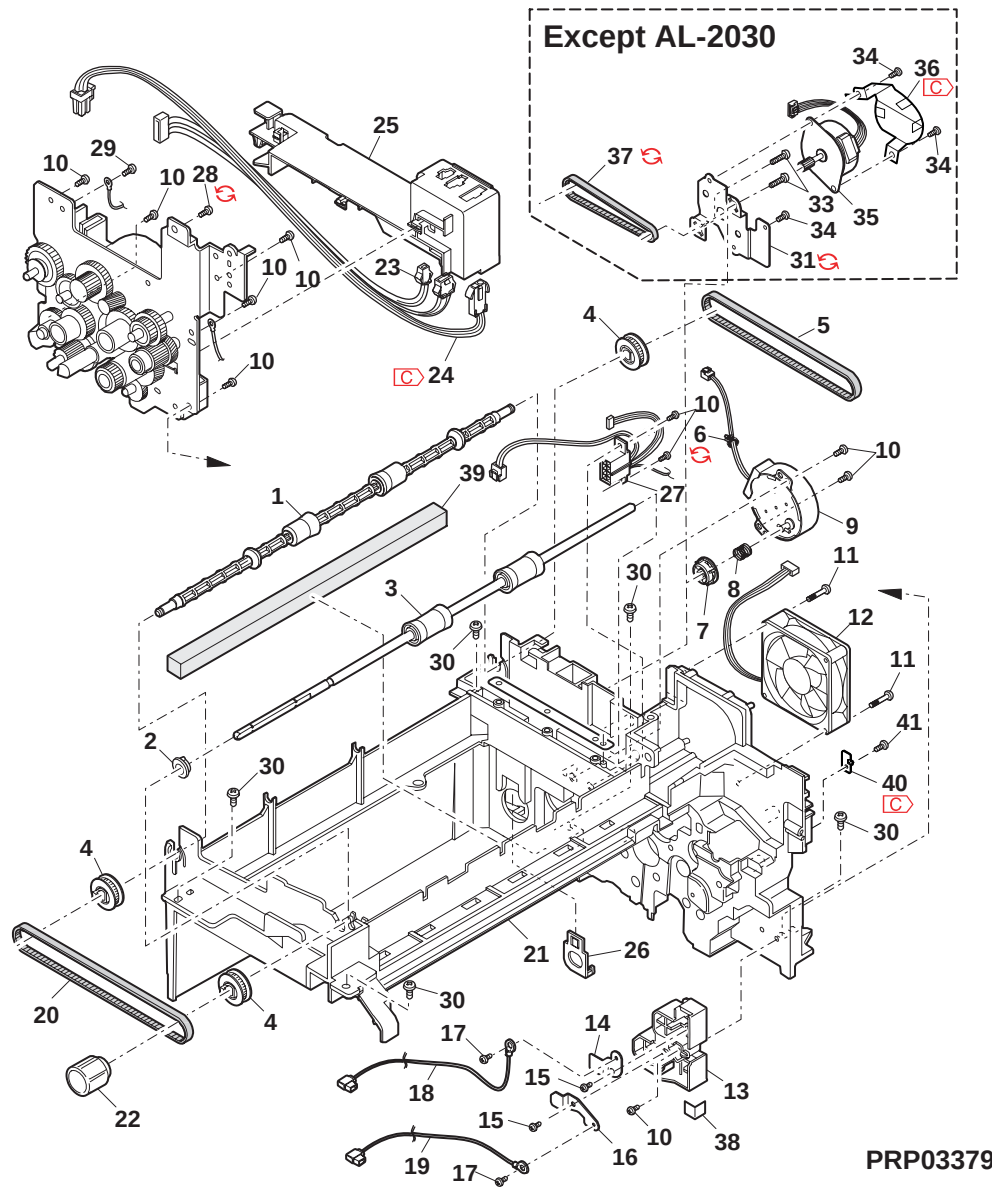
8 LSU section [AL-2020/AL-2030/AL-2035/AL-2040CS/AL-2040]



9 Middle frame

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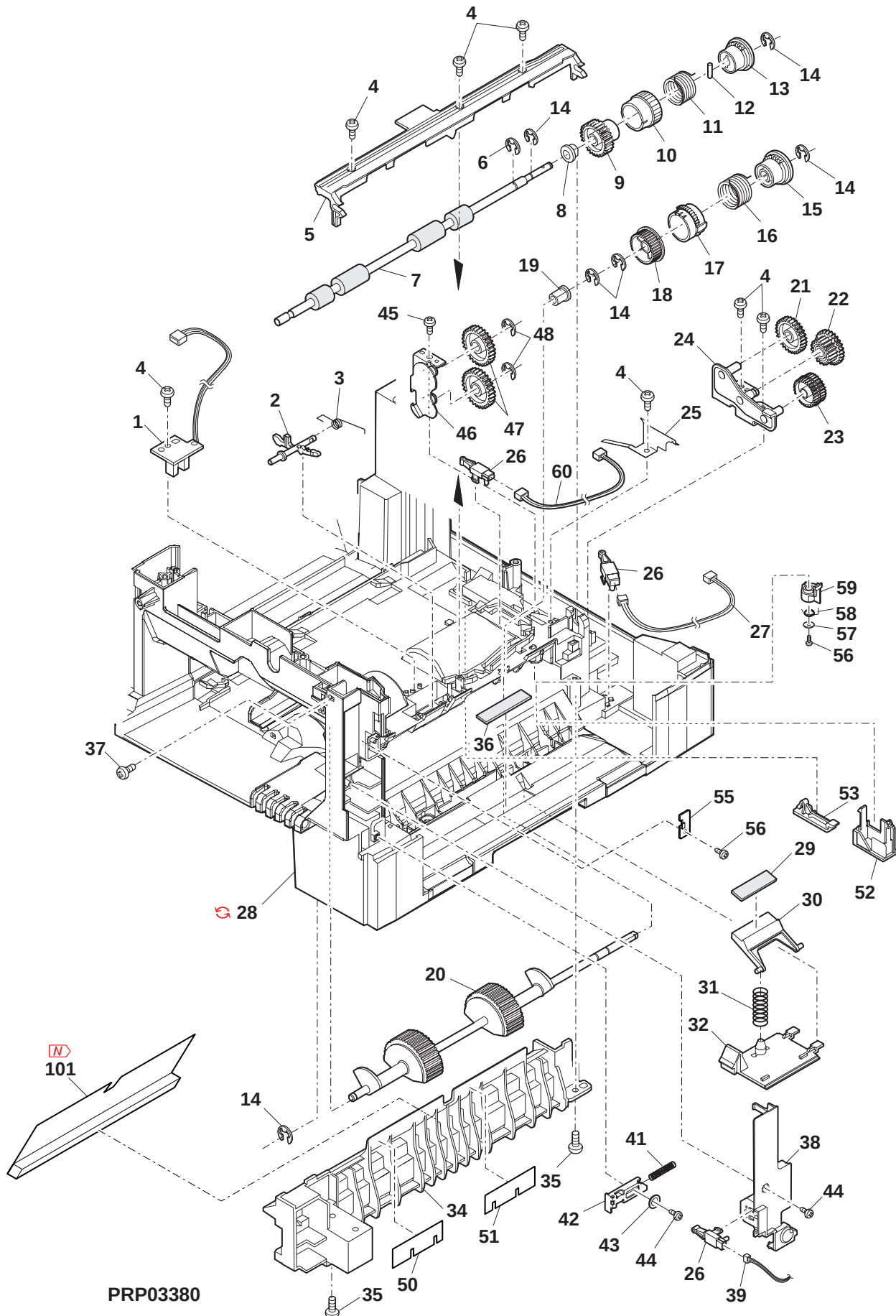
9 Middle frame



10 Base plate unit 1

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	CPWBF0191QSE9		AH	N	E	PPD1 sensor PWB		
2	MLEVP0006QSZZ		AD		C	PS front actuator		
3	MSPRC0026QSZ1		AB		C	PS front actuator spring		
4	XEBS730P10000		AC		C	Screw(3×10)		
5	PGiDM0010QSZ1		AG		C	TC front guide upper		
6	XRESP50-06000		AA		C	E-ring(E5)		
7	NROLR0013QSZZ		AP	N	C	PS lower roller		
8	NBRGC0100FCZ1		AC		C	Bearing 6		
9	NGERH0020QSZZ		AG		C	Clutch gear(26T)		
10	PIIPP0109FCZ1		AC		C	Pipe A		
11	MSPRC1316FCZ1		AE		C	MF clutch spring B		
12	XPSSJ20-07000		AA		C	Spring pin(φ2-7)		
13	LBOSZ1851FCZZ		AC		C	STK clutch boss		
14	XRESP40-06000		AA		C	E-ring(E4)		
15	LBOSZ1031FCZ3		AC		C	Clutch boss A6		
16	MSPRC0161QSZZ		AF		C	Clutch spring		
17	PIIPP0003QSZZ		AD		C	Clutch sleeve		
18	NGERH1132FCZZ		AH		C	Clutch gear(29T)		
19	NBRGP0562FCZZ		AD		C	Bearing		
20	CSFTZ0068RS72		AX		E	Paper feeding shaft unit		
21	NGERH0022QSZZ		AC		C	Gear(33T)		
22	NGERH0026QSZZ		AD		C	Gear(21/29T)		
23	NGERH0025QSZZ		AD		C	W gear(30T)		
24	CPLTM0024QS01		AG		C	PF plate 2		
25	LPLTM0046QSZZ		AE		C	PS earth plate		
26	QSW-B0017QSZZ		AD		B	Tray detect switch		
27	DHAi-0269QSZZ		AF		C	CED1 harness		
28	GDAi-0001QSW5		BG	N	D	Base plate		
	GDAi-0001QSW6	3	BG	N	D	Base plate [Improve performance]		07/08 R/C
	GDAi-0001QSW7	3	BG		D	Base plate [Improve performance][From Europe 08/06 effective time]		08/03 R/C
29	PSHEZ2026FCZ1		AB		C	Sheet M1		
30	LHLDD0017QSZZ		AD		C	Pressure plate holder		
31	MSPRC0047QSZZ		AA		C	Pressure plate spring		
32	PCOVP0013QSZZ		AD		D	Multi cover		
34	LRALP0001QJSJ2		AM		C	Base plate rail R		
35	XEBS740P12000		AA		C	Screw(4×12)		
36	PSHEZ2174FCZZ		AB		C	Paper feeding sheet		
37	XBPS730P08KS0		AB		C	Screw(3×8KS)		
38	PCOVP0007QJSJZ		AE		D	Sensor cover		
39	DHAi-0270QSZZ		AD		C	D-RST harness		
41	MSPRC0077QSZ1		AB		C	Front cabinet lever spring		
42	LPLTM0016QSZZ		AE		C	Front cabinet lever plate		
43	LX-WZ0023FCPZ		AA		C	Washer		
44	XEBS730P10000		AC		C	Screw(3×10)		
45	XEBS740P12000		AA		C	Screw(4×12)		
46	CPLTM0038QS02		AG		C	2nd joint gear fixing plate [AL-2040CS/AL-2050CS]		
47	NGERH1169FCZZ		AF		C	2nd joint gear [AL-2040CS/AL-2050CS]		
48	XRESP70-08000		AA		C	E-ring(E7) [AL-2040CS/AL-2050CS]		
50	PSHEZ0470QSZZ		AC		C	Rail R sheet F [Except AL-2030]		
51	PSHEZ0471QSZZ		AC		C	Rail R sheet R [Except AL-2030]		
52	PCOVP0008QSZZ		AE		C	2nd gear cover [Except AL-2040CS/AL-2050CS]		
53	PCOVP0009QSZZ		AE		C	2nd connector cover [Except AL-2040CS/AL-2050CS]		
55	LPLTM0394QSZZ		AC	N	C	FU fixing plate F		
56	XEBS730P08000		AC		C	Screw(3×8)		
57	LX-WZ2028SCZZ		AA		C	Washer(φ12) [AL-2060]		
58	MSPRD0158QSZZ		AB		C	Width actuator spring [AL-2060]		
59	MLEVP0048QSZZ		AD		C	Width actuator [AL-2060]		
60	DHAi-0423QSZZ		AD		C	PD1 harness [AL-2060]		
101	PCUSS0030QSZ1	-	AD		C	Rail cushion [AL-2030 North America/AL-2040CS North America]		1st lot

10 Base plate unit 1

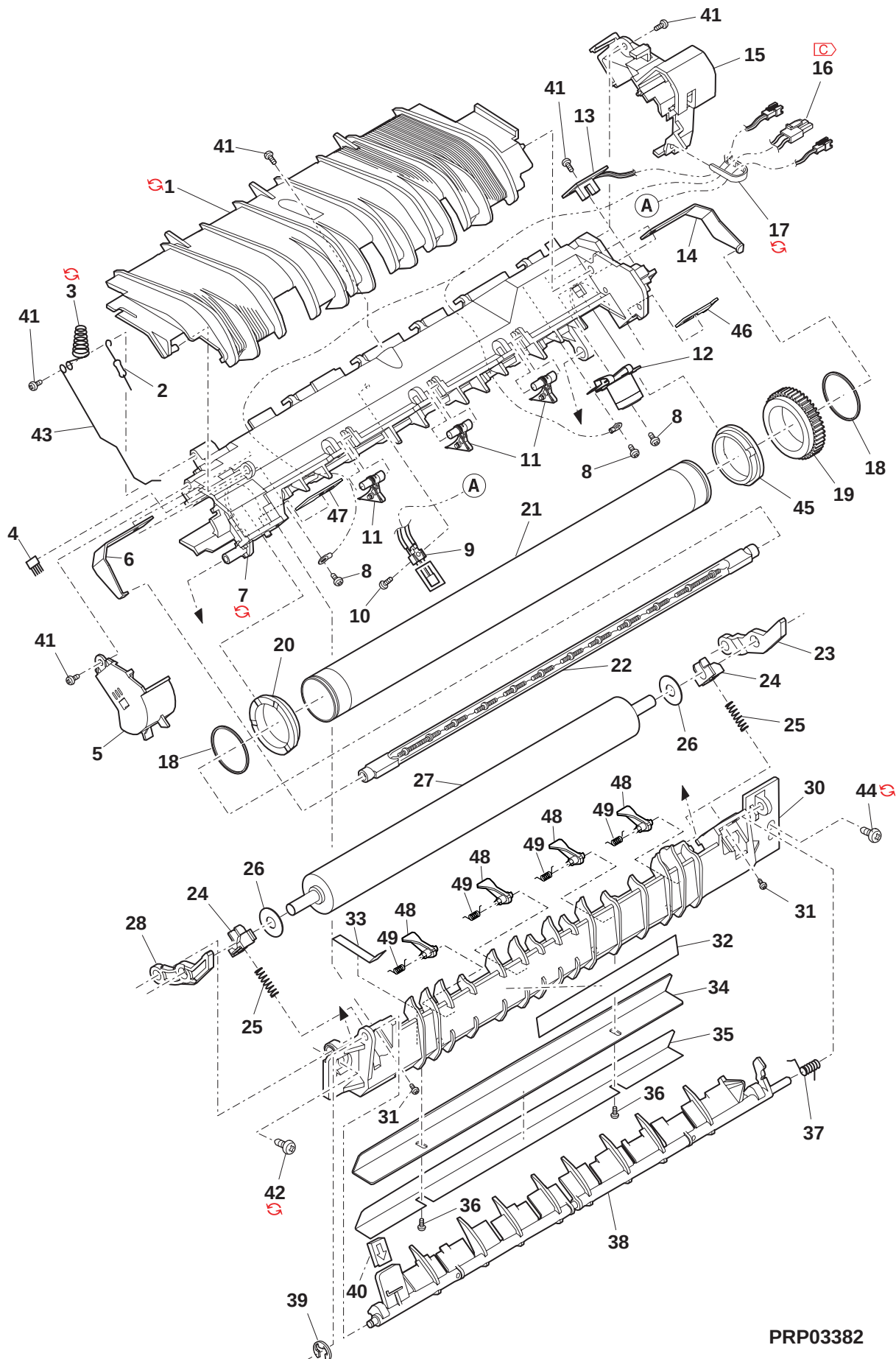


11 Base plate unit 2

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	Ⓢ LHL DZ0121QS Z3	-	AP		C	PWB holder [Missing parts code][AL-2030/AL-2035/AL-2020]		1st lot
	Ⓢ LHL DZ0121QS Z4	-	AP		C	PWB holder [Missing parts code][AL-2040CS/AL-2040]		1st lot
	LHL DZ0121QS Z5		AN	N	C	PWB holder [AL-2050CS/AL-2050/AL-2060]		
3	XHBS730P06000		AC		C	Screw(3x6)		
4	CPWBX0205QS31		CA	N	E	MCU PWB[Include No.35] [AL-2030]		
	CPWBX0205QS32		CA	N	E	MCU PWB[Include No.35] [AL-2040CS]		
	CPWBX0212QS33		CB	N	E	MCU PWB[Include No.35] [AL-2020]		
	CPWBX0212QS32		CC	N	E	MCU PWB[Include No.35] [AL-2040/AL-2035]		
	CPWBX0206QS31		CE	N	E	MCU PWB[Include No.35] [AL-2050CS]		
	CPWBX0206QS34		CE	N	E	MCU PWB[Include No.35] [AL-2050]		
	CPWBX0206QS35		CE	N	E	MCU PWB[Include No.35] [AL-2060]		
6	RDENC0018QSPZ		BV		E	High voltage PWB		
7	DHAI-0518QSPZ		AG	N	C	NIC harness [AL-2040CS/AL-2040/AL-2050CS/AL-2050/AL-2060]		
8	CPWBX0156QS31		BX		E	NIC PWB unit [AL-2040CS]		
	Ⓢ CPWBX0156QS32	-	BV	N	E	NIC PWB unit [AL-2040CS/AL-2040/AL-2050CS/AL-2050/AL-2060]		1st lot
9	LPLTM0361QSZZ		AF		C	NIC PWB plate [AL-2040CS/AL-2040/AL-2050CS/AL-2050/AL-2060]		
11	XEBS730P10000		AC		C	Screw(3x10)		
13	Ⓢ RDENC0024QSPZ	1	BZ	N	E	DC power supply PWB [AL-2030/AL-2040CS]		
	RDENC0033QSPZ		BY		E	DC power supply PWB [AL-2030/AL-2040CS]		08/06 R/C
	RDENC0034QSPZ		BY	N	E	DC power supply PWB [AL-2020 Asia/AL-2035/AL-2050/AL-2060]		
	RDENC0025QSPZ		BZ	N	E	DC power supply PWB [AL-2020 Other Countries/AL-2040]		
	RDENC0033QSPZ		BY		E	DC power supply PWB [AL-2050CS]		
14	XBBS730P06000		AC		C	Screw(3x6)		
15	XEBS740P12000		AA		C	Screw(4x12)		
17	GDAI-0001QSW5		BG	N	D	Base plate		
	Ⓢ GDAI-0001QSW6	3	BG	N	D	Base plate [Improve performance]		07/08 R/C
	Ⓢ GDAI-0001QSW7	3	BG		D	Base plate [Improve performance][From Europe 08/06 effective time]		08/03 R/C
18	GLEGG0064FCZZ		AC		C	Rubber foot [AL-2030/AL-2035/AL-2050/AL-2060]		
	LBNDJ0013FCZ1		AE		C	Wire band		
20	Ⓢ LBNDJ0013FCZ1	-	AE		C	Wire band [Except AL-2030 North America/AL-2040CS North America/AL-2050CS]		07/10
21	LPLTM0020QSZZ		AL		C	Base plate reinforce plate F		
22	LSUPP0133FCPZ		AC		C	Supporter(MPK-10-0 V0)		
23	XBPS730P08KS0		AB		C	Screw(3x8KS)		
24	LHL DZ0096QSZZ		AN		C	AC inlet holder [AL-2030 North America/AL-2040CS North America/AL-2050CS]		
25	XBPSN40P06K00		AA		C	Screw(4x6K)		
26	QACCD761AQCZZ		BE		B	AC cord [AL-2030 North America/AL-2040CS North America/AL-2050CS]		
27	RCORF0021QSZZ		AK		C	Core		
	Ⓢ RCORF0021QSZZ	-	AK		C	Core [Except AL-2030 North America/AL-2040CS North America/AL-2050CS]		07/10
30	LPLTM0397QSZZ		AG	N	C	Connector plate		
31	LHL DZ0117QSZZ		AQ		C	Power supply hold plate		
32	DHAI-0525QSPZ		AX	N	C	PS harness		
35	VHI29L1602QQS		BC	N	B	FLASH ROM[Contained in No.4] [AL-2030]		
	VHI29L1602RQS		BC	N	B	FLASH ROM[Contained in No.4] [AL-2040CS/AL-2020/AL-2035/AL-2040]		
	VHI29L1604SQS		BM	N	B	FLASH ROM[Contained in No.4] [AL-2060]		
36	DHAI-0491QSZZ		AL		C	AC inlet harness [AL-2020/AL-2030 Brazil/AL-2035/AL-2040/AL-2050/AL-2060]		
37	MSPRD0337QS Z1		AE		C	Earth wire [AL-2050CS/AL-2050/AL-2060]		
38	LX-HZ0002QSPZ		AC		C	Screw [AL-2060]		
39	RSPA00002QSPZ		AH		B	Speaker [AL-2060]		
40	LPLTM0417QSZZ		AF		C	Speaker plate [AL-2060]		
41	LHL DZ0108QSZZ		AN		C	FAX PWB holder [AL-2060]		
42	LPLTM0353QS Z1		AF		C	Connector plate [AL-2060]		
43	CPWBX0214QSE1		BZ	N	E	FAX PWB [AL-2060]		
44	DHAI-0538QSP1		AZ		C	MCU-FAX harness [AL-2060]		
45	PCOVP0102QS Z1		AF		C	FAX PWB cover [AL-2060]		
46	PGSK-0030QSZZ		AH		C	NWBAC gasket [AL-2060]		
101	Ⓢ PGSK-0027QSZZ	-	AE		C	Gasket [AL-2030 North America/AL-2040CS/AL-2040/AL-2050CS/AL-2050/(AL-2060)]		1st lot
102	Ⓢ PGSK-0028QSZZ	-	AE		C	Gasket [AL-2030 North America/AL-2040CS/AL-2040/AL-2050CS/AL-2050/(AL-2060)]		1st lot
103	Ⓢ PGSK-0029QSZZ	-	AD		C	Gasket [AL-2030 North America/AL-2040CS/AL-2040/AL-2050CS/AL-2050/(AL-2060)]		1st lot
104	Ⓢ PSHEZ0589QSPZ	-	AB	N	C	NIC PWB sheet [AL-2040CS/AL-2040/AL-2050CS]		1st lot
	Ⓢ PSHEZ0589QSP1	3	AB	N	C	NIC PWB sheet [Productivity improvement] [AL-2040CS/AL-2040/AL-2050CS/AL-2050/AL-2060]		07/06
105	Ⓢ PSHEZ0592QSPZ	-	AD	N	C	NIC PWB sheet [AL-2040CS/AL-2040/AL-2050CS/AL-2050/AL-2060]		1st lot
106	Ⓢ PGSK-0041QSPZ	-	AC	N	C	Gasket [AL-2040CS/AL-2040/AL-2050CS]		1st lot
	Ⓢ PGSK-0042QSPZ	-	AC	N	C	Gasket [AL-2040CS/AL-2040/AL-2050CS/AL-2050/AL-2060]		1st lot
107	Ⓢ PGSK-0027QSZZ	-	AE		C	Gasket [AL-2050CS/AL-2050/AL-2060]		08/02



12 Fusing unit

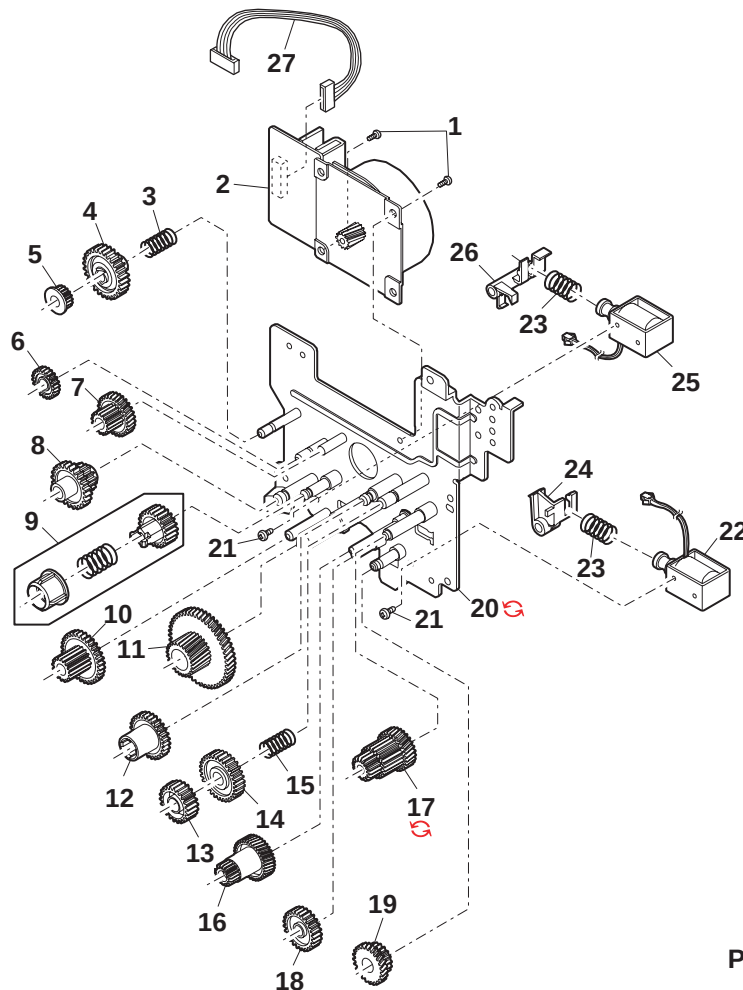


PRP03382

13 Drive unit

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	XBBS740P06000		AA		C	Screw(4x6)		
2	RMOTP0061QSPZ		BS	N	B	Main motor		
3	MSPRC0053QSZ1		AC		C	Pulley spring [AL-2030]		
4	NGERH0050QSZZ		AD		C	Ratchet gear(33T) [AL-2030]		
5	NPLYZ0002QSZZ		AC		C	Pulley(17T) [AL-2030]		
6	NGERH0010QSZZ		AD		C	Gear(28T)		
7	NGERH0009QSZZ		AD		C	Gear(46/16T)		
8	NGERH0014QSZZ		AD		C	Gear(30/15T)		
9	CGERH0011RS51		AE		E	MG gear unit		
10	NGERH0015QSZZ		AD		C	Gear(37/15T)		
11	NGERH0007QSZZ		AH		C	Gear(68/26T)		
12	NGERH0016QSZ1		AD		C	Coupling gear(34T)		
13	NGERH0019QSZ1		AC	N	C	Ratchet gear(21T)		
14	NGERH0018QSZZ		AC		C	Ratchet gear(28T)		
15	MSPRC0023QSZ1		AC		C	Ratchet spring		
16	NGERH0205QSZZ		AF	N	C	Gear(55/19T)		
17	NGERH0017QSZZ		AD		C	Gear(33/20/15T)		
18	NGERH0012QSZZ		AE		C	Gear(20T)		
19	NGERH0013QSZZ		AG		C	Gear(31/17T)		
20	CPLTM0042QS02		AY		C	Main drive plate [AL-2030]		
	CPLTM0042QS04	-	AX	N	C	Main drive plate [AL-2030]	1st lot	
	CPLTM0042QS04		AX		C	Main drive plate [AL-2040CS/AL-2020/AL-2040]		
	CPLTM0042QS05	-	AY	N	C	Main drive plate [Except AL-2030]	1st lot	
21	XBBS730P04000		AA		C	Screw(3x4)		
22	RPLU-0035QSPZ		AL		B	Solenoid		
23	MSPRC1318FCZ1		AA		C	Spring B		
24	PTME-0035QSZZ		AC	N	C	PS roller pawl		
25	RPLU-0002QSPZ		AN		B	Solenoid		
26	PTME-0003QSZ2		AD		C	Roller pawl		
27	DHAI-0514QSPZ		AG	N	C	Main motor harness		
	(Unit)							
901	CPLTM0042RS60		BH	N	E	Drive unit[Except No.27] [AL-2030]		
	CPLTM0042RS61		BH	N	E	Drive unit[Except No.27] [Except AL-2030]		

13 Drive unit

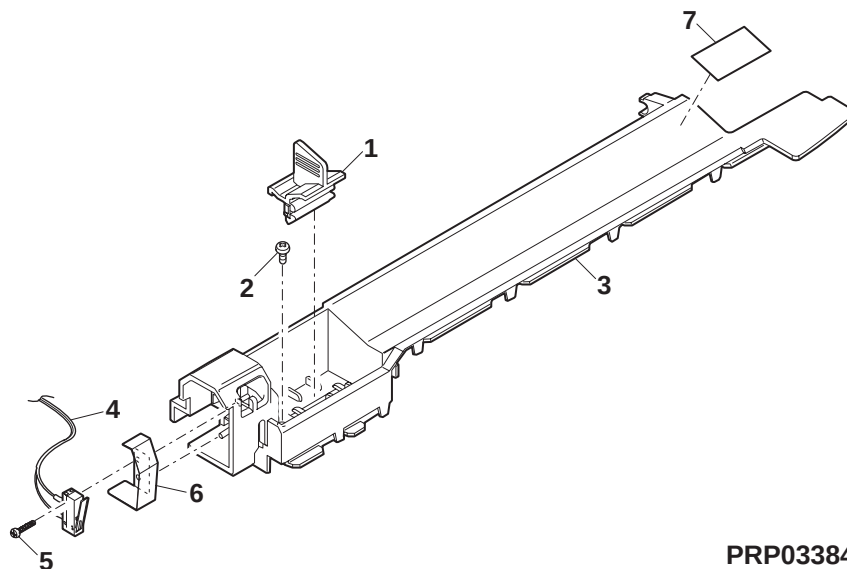


PRP03383

14 Multi manual paper feeding cover unit

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	CCL EZ0005RS51		AQ		B	Charger cleaner unit		
2	XEBS730P08000		AC		C	Screw(3×8)		
3	PCOV P0023QSJ1		AH		D	Multi upper cover		
4	CSW-M0016RS51		AG		B	Side door detect switch unit		
5	XEPS720P10000		AA		C	Screw(2×10)		
6	MSPRP0110QSZZ		AC		C	Door switch spring		
7	PSHEZ0075QSZZ		AC		C	MB upper guide sheet		

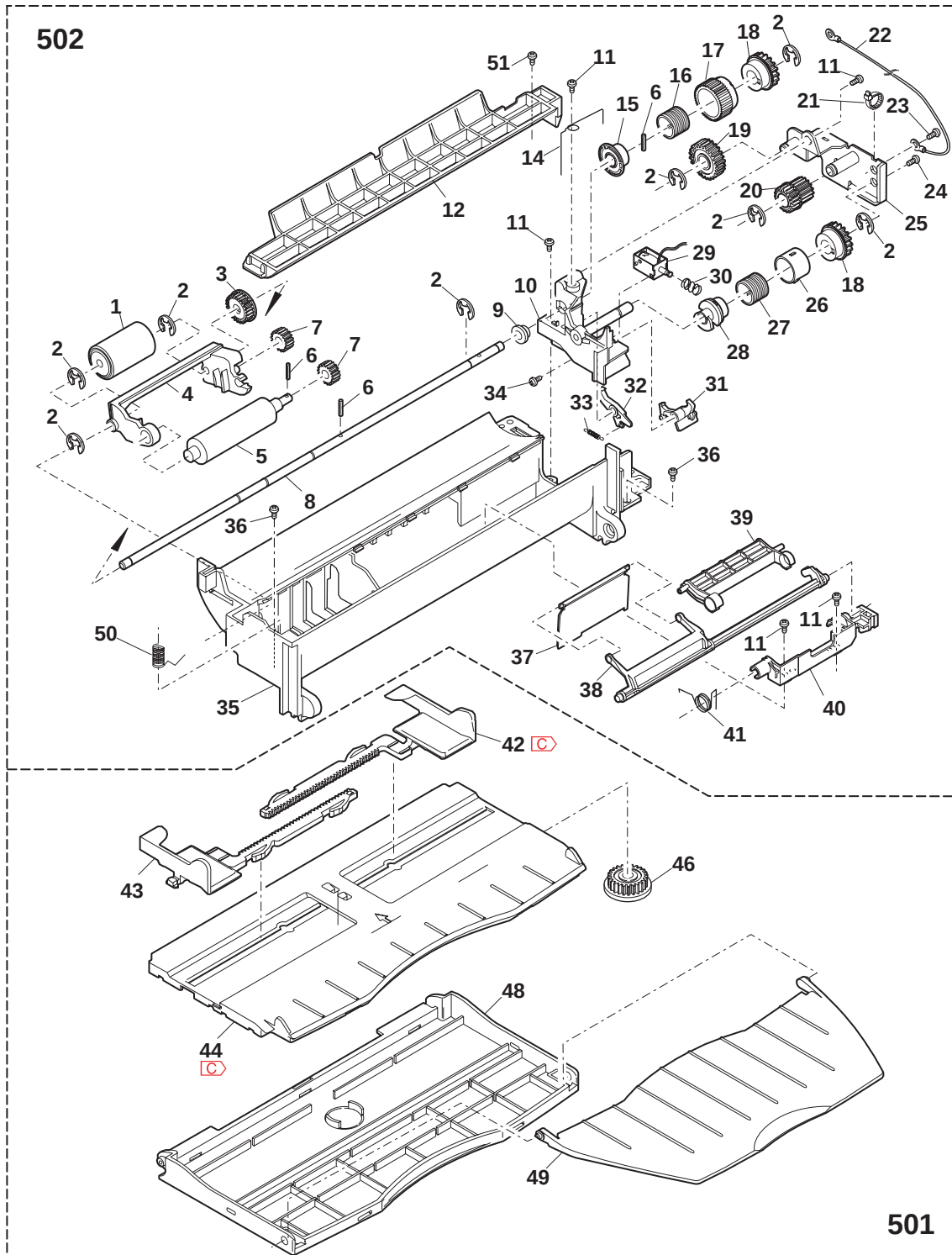
14 Multi manual paper feeding cover unit



15 Multi manual paper feeding unit

[illegible]

15 Multi manual paper feeding unit

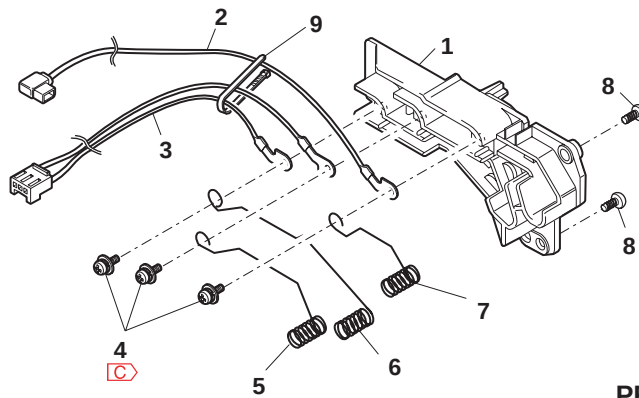


PRP03385

16 Socket holder unit

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	LHLDZ0009QSAZ		AF		C	HV interface holder		
2	CHAI-0515RS51		AH	N	C	MC harness unit		
3	CHAI-0273RS51		AN		C	GB-MCFB harness unit		
4	 XBPSN30P06ES0	-	AB		C	Screw(3x6ES) [Missing parts code]		1st lot
5	MSPRC0371QSZZ		AC	N	C	HV terminal spring		
6	MSPRC0372QSZZ		AD	N	C	HV terminal spring		
7	MSPRC0370QSZZ		AC	N	C	HV terminal spring		
8	XEBS730P08000		AC		C	Screw(3x8)		
9	LBNDJ0013FCZ1		AE		C	Wire band		

16 Socket holder unit

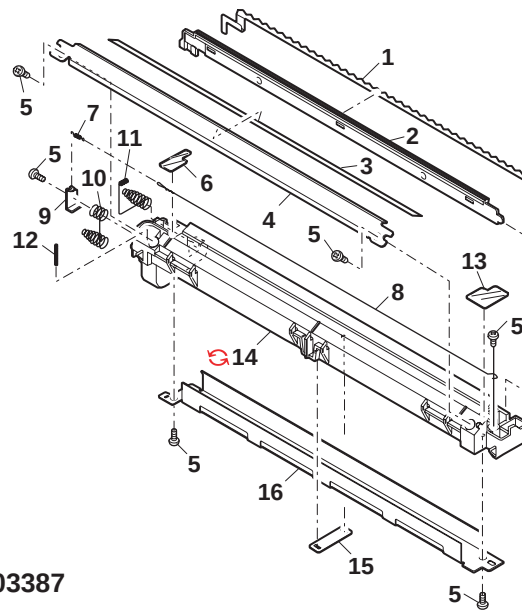


PRP03386

17 TC case unit

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	PSHEZ0018QSZZ		AF		C	Discharge plate sheet		
2	PGIDM0011QSZZ		AE		C	Separator guide		
3	PSHEP0019QSZ1		AC		C	TC sheet		
4	PGIDH0025QSZ1		AG		C	TC front guide		
5	XEBS730P06000		AA		C	Screw(M3x6)		
6	PSHEP0021QSZZ		AA		C	TC cover sheet R		
7	MSPRT0513FCZ1		AA		C	MC tension spring		
8	DWIR-0466CSZZ		BE		B	Charger wire		
9	QSLP-0007QSZZ		AC		C	TC electrode plate		
10	MSPRC0027QSZZ		AC		C	TC electrode spring		
11	MSPRC0028QSZZ		AC		C	BC electrode spring		
12	MSPRC0051QSZ1		AA		C	Front guide earth spring		
13	PSHEP0020QSZZ		AB		C	TC cover sheet F		
14	LHLDZ0010QSZ1		AL		C	TC holder		
14	LHLDZ0010QSZZ	1	AL		C	TC holder [From Europe 08/04 effective time]		08/02 mid
15	LFIX-0004QSZZ		AC		C	Holder fixing plate		
16	PCASZ0002QSZZ		AL		D	TC case		
	(Unit)							
901	CHLDZ0010RS52		AU		E	Transfer holder unit		

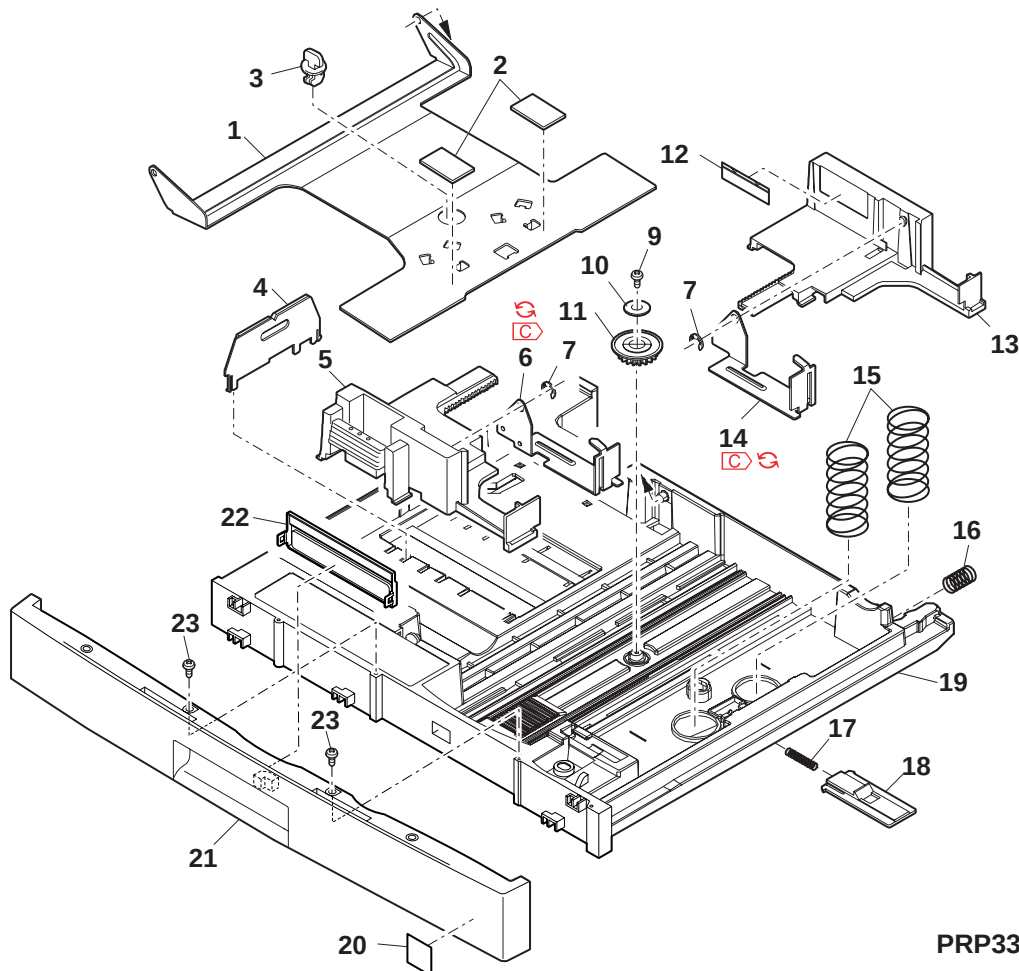
17 TC case unit



18 250 sheets tray

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	LPLTM5106FCZZ		AR		C	Turning plate 250		
2	PSHEZ4142FCZZ		AC		C	Turning plate sheet		
3	LHLDW1226FCZZ		AB		C	Turn fastener		
4	LPLTM2642FCG2		AD		C	Tray rear plate		
5	LPLTP5107FCZ2		AG		C	250 tray side plate F		
6	PTME-0027QSZ4	-	AL		C	250 tray pawl F [Missing parts code]		1st lot
7	PTME-0037QSZZ	1	AL		C	250 tray pawl F	DCE703	08/01 R/C
9	XRESP40-06000		AA		C	E-ring(E4)		
10	XEBS730P08000		AC		C	Screw(3x8)		
10	LX-WZ2028SCPZ		AA		C	Washer(φ12)		
11	NGERH0193FCZZ		AB		C	Manual feeding gear		
12	TLABZ0546QSZZ		AB		D	Indication label		
13	LPLTP5108FCZ2		AG		C	250 tray side plate R		
14	PTME-0028QSZ4	-	AL		C	250 tray pawl R [Missing parts code]		1st lot
14	PTME-0038QSZZ	1	AL		C	250 tray pawl R	DCE703	08/01 R/C
15	MSPRC0108QSZZ		AC		C	250 tray spring		
16	MSPRC1873FCZ1		AB		C	Tray spring		
17	MSPRC1145FCZZ		AA		C	Stopper spring		
18	LSTPP0161FCZ1		AB		C	Rotation plate stopper		
19	GCASP0008QSZ1		AZ	N	D	250 tray case		
20	TLABZ5148FCZZ		AC		D	Energy star label [Except AL-2020 Thailand,Singapore,Malaysia, Hong Kong,India,Argentina/AL-2030 Brazil/AL-2035 Thailand,Singapore, Hong Kong/AL-2040 Argentina/AL-2040CS Brazil]		
21	JHNDP0009QSZZ		AS	N	D	Handle (1CS)		
21	JHNDP0010QSZZ		AU	N	D	Handle (2CS)		
22	PCOVP0112QSZZ		AE	N	C	Hole cover (2CS)		
23	XEBS740P12000		AA		C	Screw(4x12)		
	(Unit)							
901	CCASP0008RS51		BF	N	E	250 sheets tray unit(Except No.20) (1CS)		
	CCASP0008RS52	-	BG		E	250 sheets tray unit(Except No.20) [Missing parts code](2CS)		1st lot

18 250 sheets tray

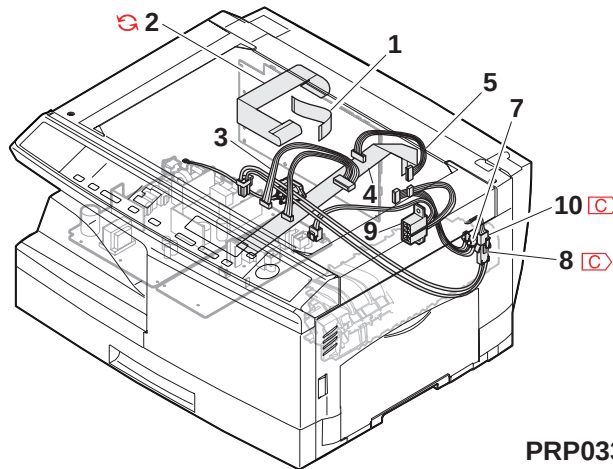


PRP3388

19 Harness

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	DHA i - 0518QSPZ		AG	N	C	NIC harness [AL-2040CS/AL-2040/AL-2050CS/AL-2050/AL-2060]		
2	DHA i - 0268QSZ3		AG		C	CCD-MCU harness		
	DHA i - 0268QSZ4	3	AG	N	C	CCD-MCU harness [Productivity improvement]		07/05
3	DHA i - 0525QSPZ		AX	N	C	PS harness		
4	DHA i - 0517QSPZ		AK		C	OP-MCU harness [AL-2050CS/AL-2050/AL-2060]		
	DHA i - 0513QSPZ		AF	N	C	OP-MCU harness [AL-2020/AL-2030/AL-2035/AL-2040CS/AL-2040]		
5	DHA i - 0514QSPZ		AG	N	C	Main motor harness		
7	DHA i - 0287QSZZ		AF		C	PPD2 interface harness		
8	DHA i - 0510QSP1	-	AM		C	HL harness 1 [Missing parts code][AL-2030/AL-2040CS/AL-2050CS]		1st lot
	DHA i - 0536QSPZ		AL	N	C	HL harness 1 [AL-2020/AL-2035/AL-2040/AL-2050/AL-2060]		
9	DHA i - 0526QSPZ		AT	N	C	DVS harness		
10	DHA i - 0511QSP1	-	AP		C	HL harness 2 [Missing parts code][AL-2030/AL-2040CS/AL-2050CS]		1st lot
	DHA i - 0537QSPZ		AL	N	C	HL harness 2 [AL-2020/AL-2035/AL-2040/AL-2050/AL-2060]		

19 Harness

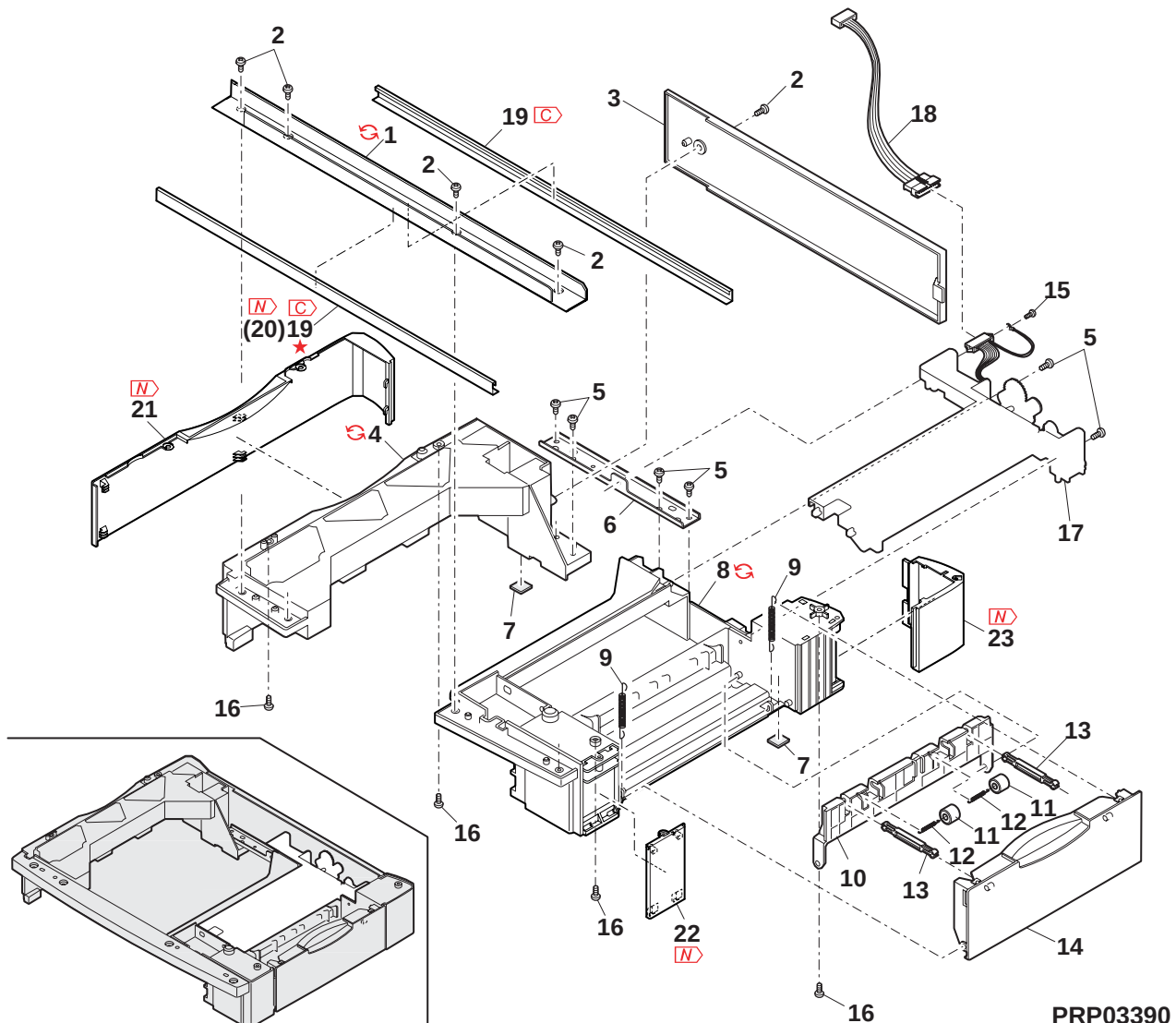


PRP03389

20 2nd frame unit [AL-2040CS/AL-2050CS]

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	LPLTM0402QSZZ		AG	N	C	2nd LR joint plate		
1	LPLTM0402QSZ1	3	AG		C	2nd guide L/R joint plate [Specification change]		07/07 R/C
2	XEBS740P12000		AA		C	Screw(4x12)		
3	GCOVA0006QSW3		AN	N	D	Rear cover		
4	PGIDM0016QSW4		BA	N	C	Guide L		
4	PGIDM0146QSZZ	5	BA		D	Guide L [With No.8,21,22,23]		07/10 mid
5	XEBS740P12000		AA		C	Screw(4x12)		
6	LPLTM0036QSZZ		AF		C	2nd joint plate R		
7	GLEGG0064FCZZ		AC		C	Rubber foot		
8	PGIDM0015QSW4		BA	N	C	Guide R		
8	PGIDM0145QSZZ	5	BA		D	Guide R [With No.4,21,22,23]		07/10 mid
9	MSPRC2544FCZZ		AC		C	2nd transport cover spring		
10	GCOVA0007QSZZ		AK		D	Transport cover		
11	NROLP1060FCZZ		AF		C	U-turn roller		
12	MSPRT0112QSZZ		AC		C	Transport collar spring		
13	MARMP0012QSZZ		AD		C	2nd door arm		
14	GCOVA0008QSW3		AK	N	D	Right cover		
15	XHBS740P08000		AA		C	Screw(4x8)		
16	XEBS740P16000		AB		C	Screw(3x16)		
17	CFRM-0009RS54		BF		E	2nd paper feeding unit		
18	DHAI-0306QSZZ		AG		C	2nd harness		
19	PSHEZ0575QSZZ	-	AD		C	Edge protect sheet [Missing parts code]		1st lot
19	PSHEZ0575QSZZ	-	AD		C	Edge protect sheet [to No.20]		07/07 R/C
20	PSHEZ0575QSZ1	4	AD		C	Edge protect sheet [Specification change][from No.19]		07/07 R/C
21	GCOV-0071QSZZ	5	AN		D	Guide cover C [With No.4,8,22,23]		07/10 mid
22	GCOV-0069QSZZ	5	AF		D	Guide cover A [With No.4,8,21,23]		07/10 mid
23	GCOV-0070QSZZ	5	AG		D	Guide cover B [With No.4,8,21,22]		07/10 mid

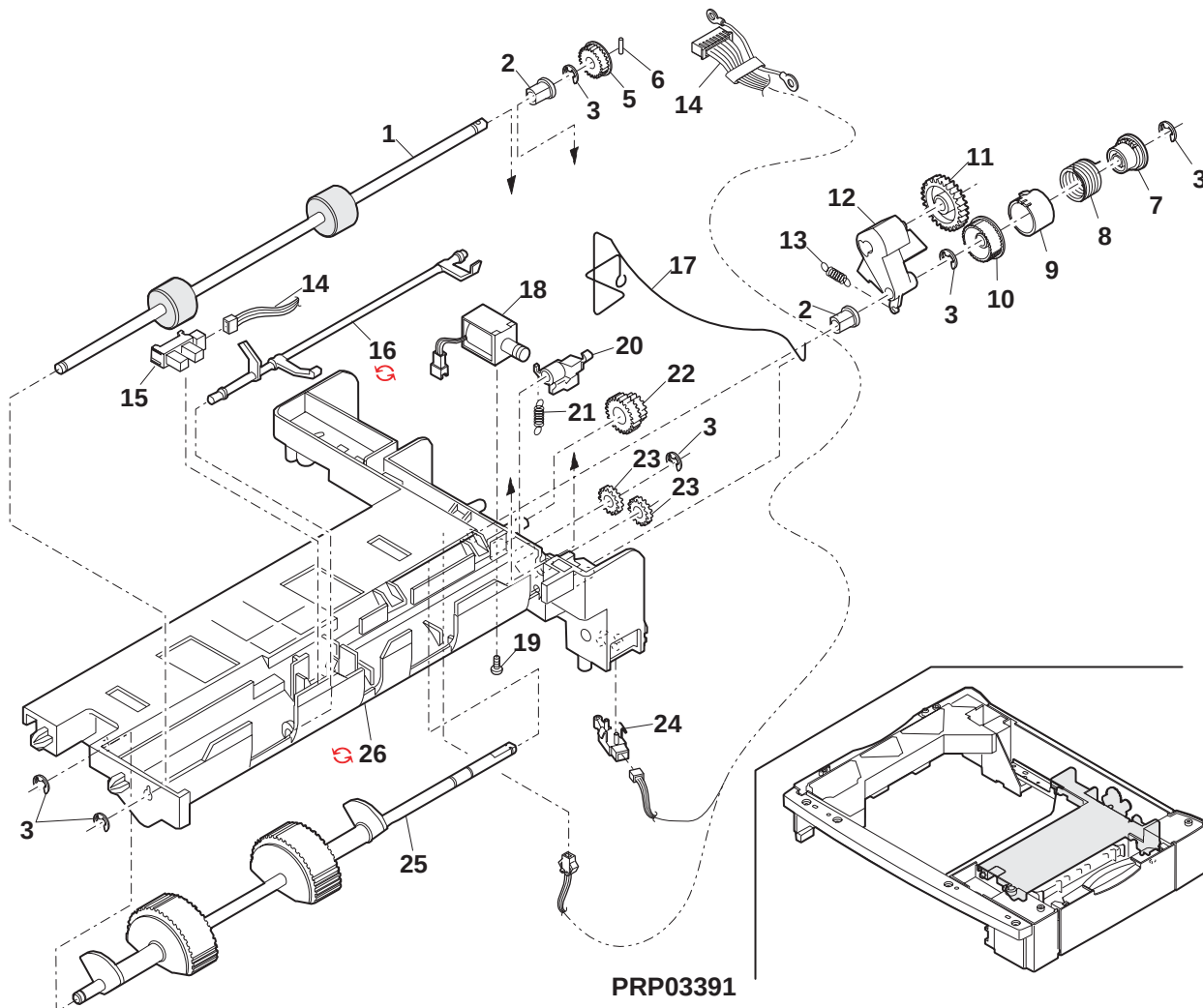
20 2nd frame unit [AL-2040CS/AL-2050CS]



21 2nd paper feeding unit [AL-2040CS/AL-2050CS]

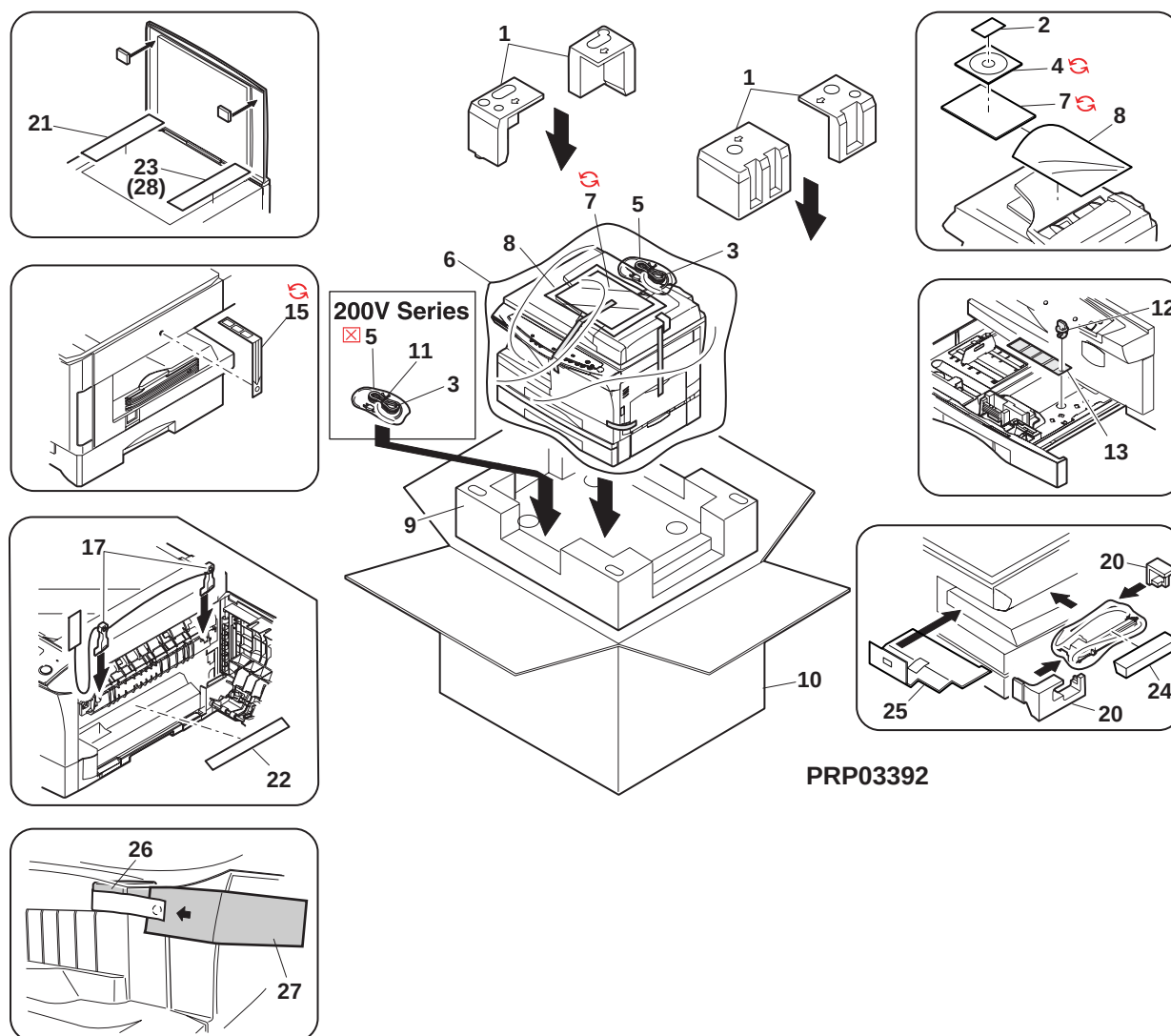
NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	NR0LP0019QSZ1		AP		B	Transport roller		
2	NBRGC0016QSZZ		AD		C	Bearing(B-F5-13)		
3	XRESP40-06000		AA		C	E-ring(E4)		
5	NGERH0992FCZZ		AB		C	Gear(20T)		
6	XPSSP20-07000		AA		C	Spring pin(φ2-7)		
7	LBOSZ1031FCZ3		AC		C	Clutch boss A6		
8	MSPRC0161QSZZ		AF		C	Clutch spring		
9	PPiPP0007QSZZ		AD		C	Clutch sleeve		
10	NGERH1132FCZZ		AH		C	Clutch gear(29T)		
11	NGERH1207FCZZ		AF		C	2nd joint gear(40T)		
12	MARMP0229FCZZ		AE		C	2nd joint arm		
13	MSPRC2545FCZZ		AB		C	2nd joint arm spring		
14	DHAI-0306QSZZ		AG		C	2nd harness		
15	VHPGP1A71A1-18		AG		B	Photo transistor(GP1A71A1)		
16	MLEVP0033QSZZ		AF		C	PPDI actuator		
16	MLEVP0033QSZ1	1	AF		C	PPDI actuator [From Europe 08/04 effective time]		08/02 mid
17	MSPRD0058QSZZ		AG		C	Earth spring		
18	RPLU-0010QSPZ		AN		B	PF solenoid		
19	XHBS730P06000		AC		C	Screw(3x6)		
20	PTME-0008QSZZ		AD		C	PF clutch pawl		
21	MSPRC2546FCZZ		AB		C	2nd clutch pawl spring		
22	NGERH0041QSZZ		AF		C	Gear(18/26T)		
23	NGERH0990FCZZ		AB		C	Gear(16T)		
24	QSW-B0017QSZZ		AF		B	Tray detect switch		
25	CROLP0015QS02		AT		B	Paper feeding roller		
26	LFRM-0009QSZZ		AQ		D	Paper feeding frame		
26	LFRM-0009QSZ3	1	AQ		D	Paper feeding frame		08/02 mid
	(Unit)							
901	CFRM-0009RS54		BF		E	2nd paper feeding unit		

21 2nd paper feeding unit [AL-2040CS/AL-2050CS]



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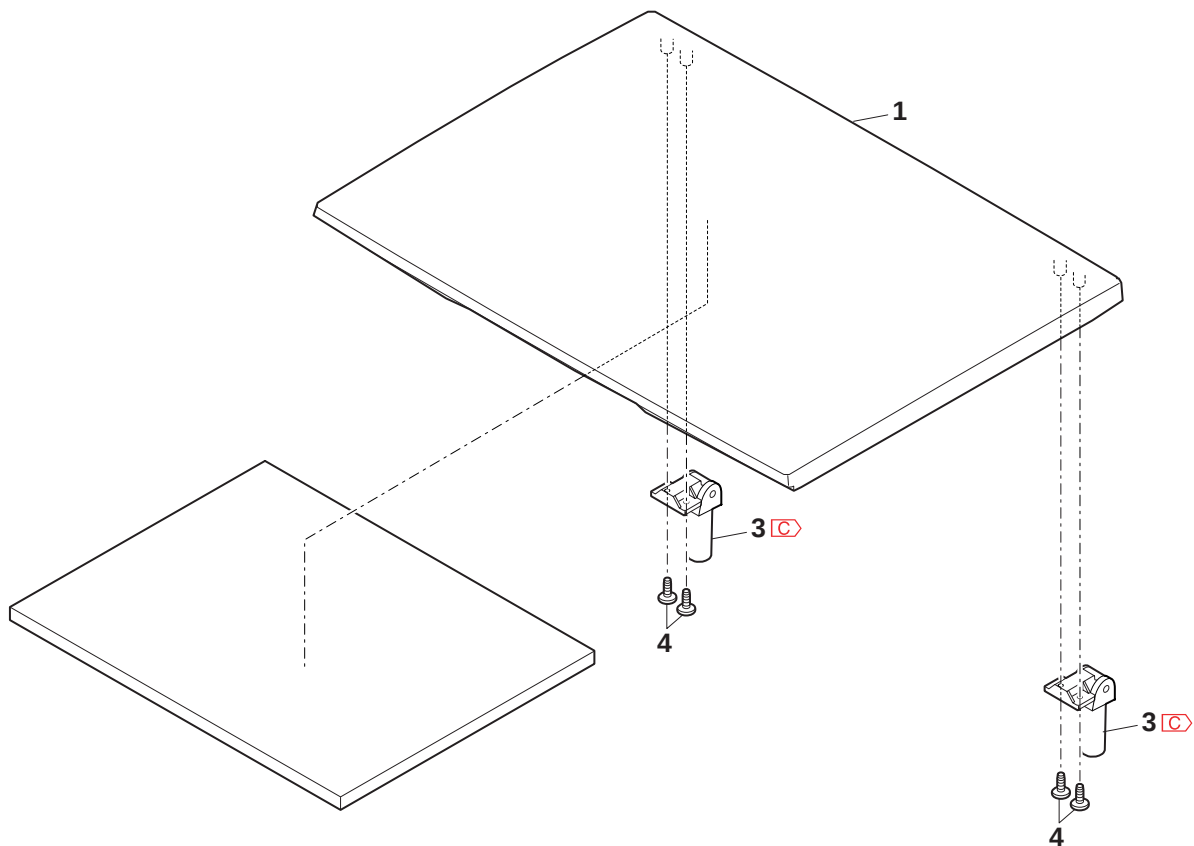
22 Packing material & accessories



23 Original cover unit [AL-2020]

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
1	GCÖVH0072QSZZ		AY	N	D	OC cover		
3	CHNG-0007QS04	-	AL		C	OC hinge [Missing parts code]		1st lot
4	XEBS740P10000		AA		C	Screw(4×10)		
	(Unit)							
901	CCÖVH0072RS51		BC		E	Original cover unit [Argentina,Asia]		
	CCÖVH0072TS51		*	N	E	Original cover unit [Other Countries]		

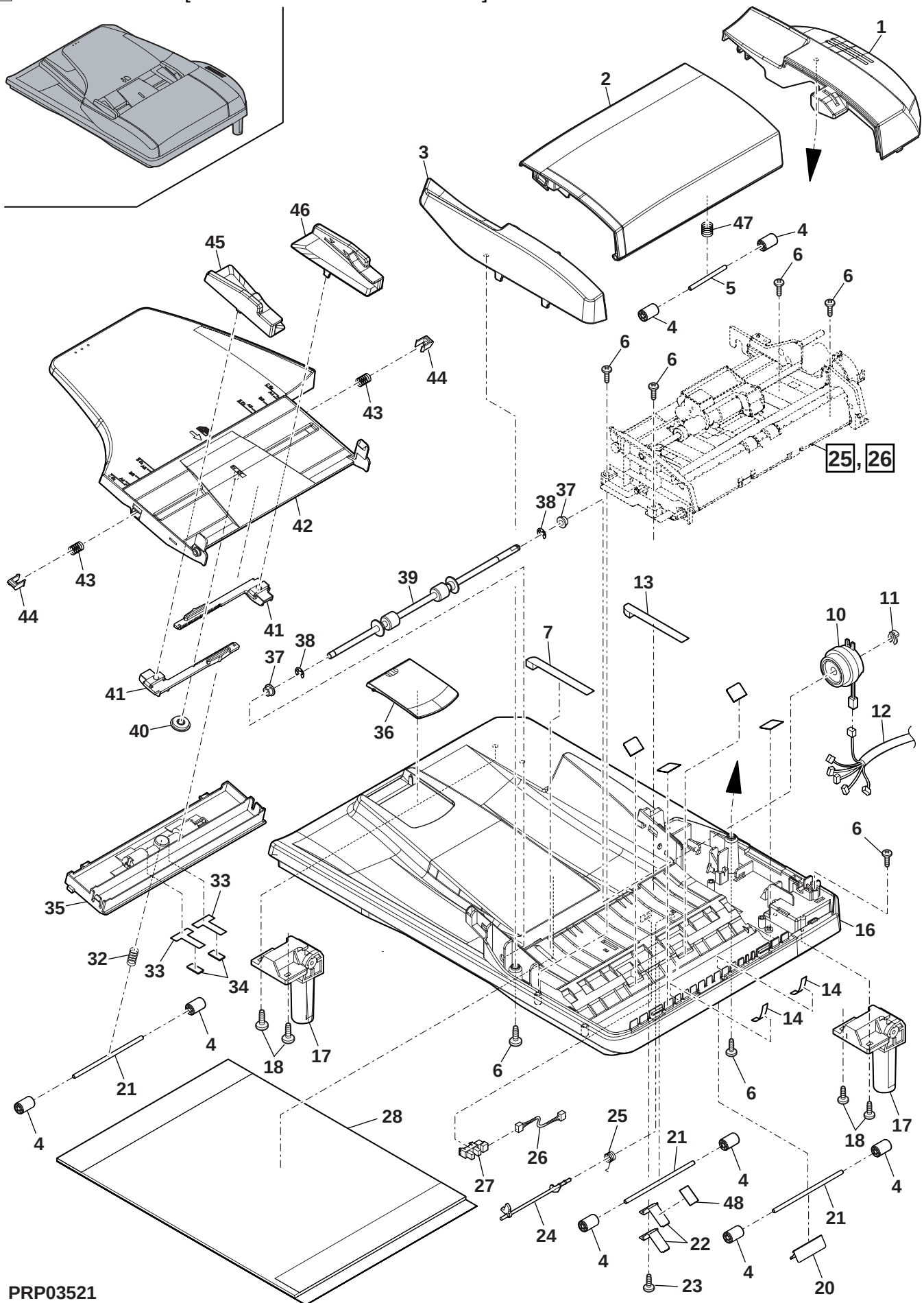
23 Original cover unit [AL-2020]



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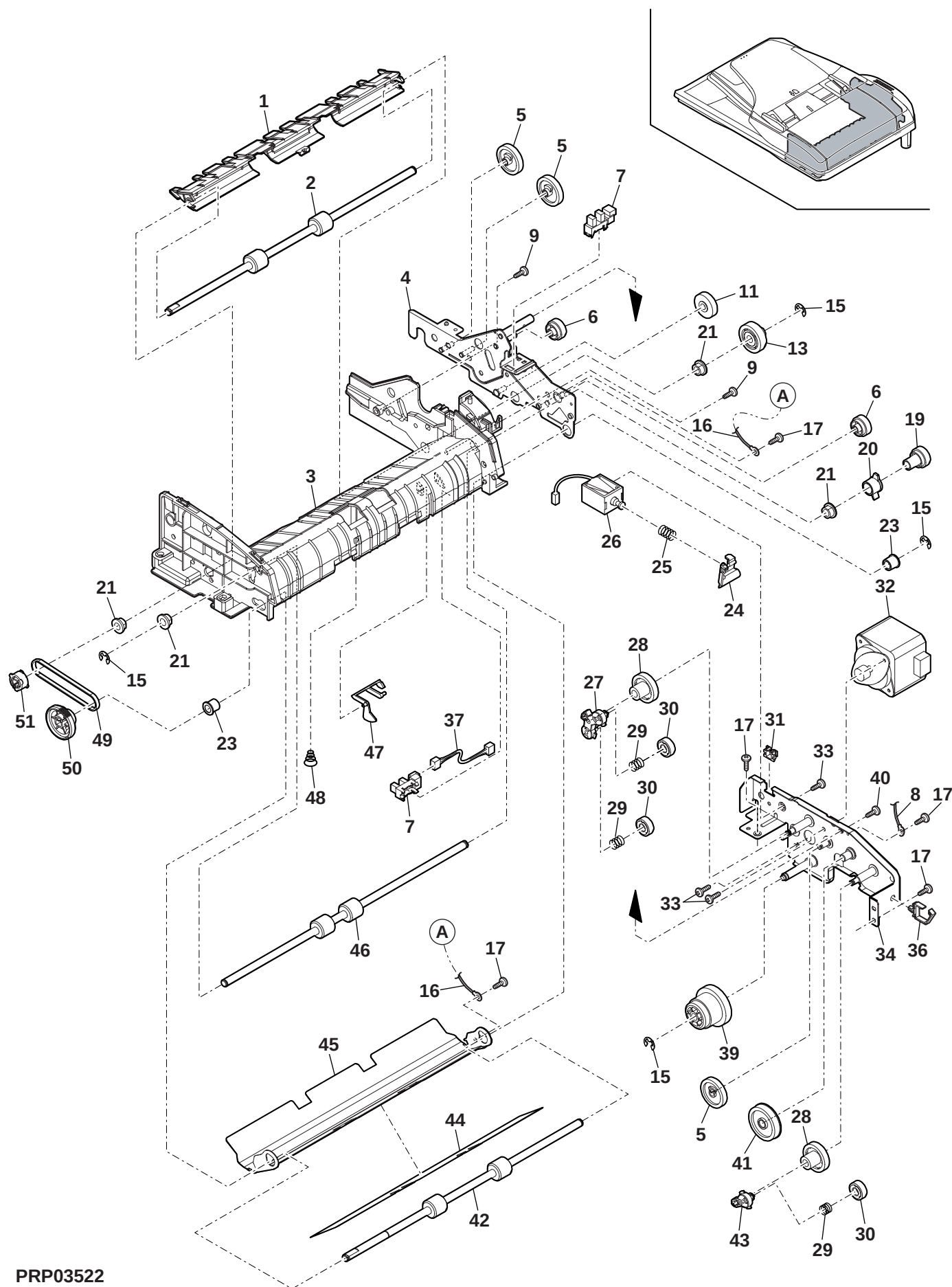
24 RSPF exteriors [AL-2050CS/AL-2050/AL-2060]



25 RSPF transport section [AL-2050CS/AL-2050/AL-2060]

[illegible]

25 RSPF transport section [AL-2050CS/AL-2050/AL-2060]

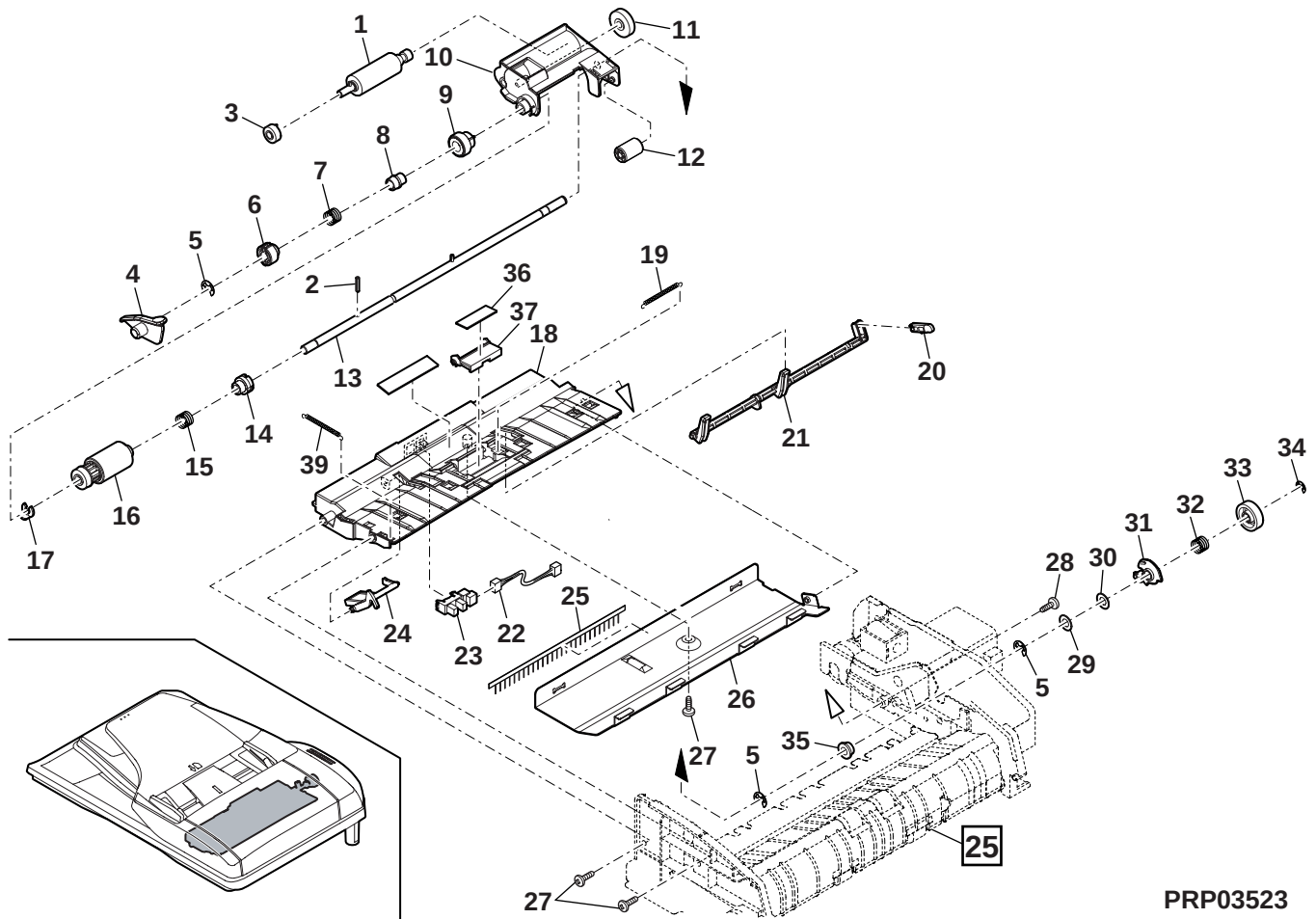


PRP03522

26 RSPF paper feed section [AL-2050CS/AL-2050/AL-2060]

[illegible]

26 RSPF paper feed section [AL-2050CS/AL-2050/AL-2060]

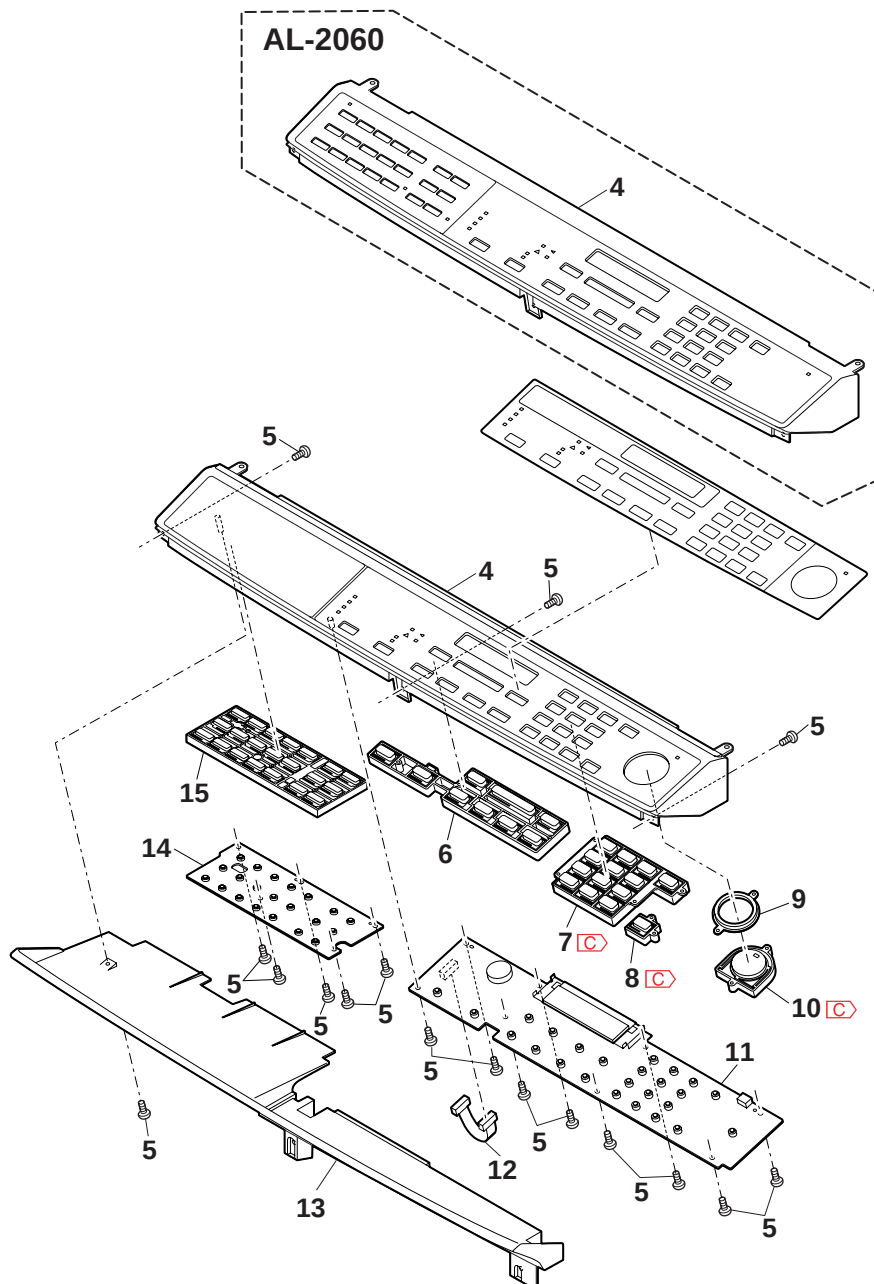


PRP03523

27 Operation panel [AL-2050CS/AL-2050/AL-2060]

NO.	PARTS CODE	Inter-change	PRICE RANK	NEW MARK	PART RANK	DESCRIPTION	TR No.	Effective time
4	GCAB-0118QSZZ		AP	N	D	Operation panel cabinet [AL-2050CS/AL-2050]		
	GCAB-0118QSZ1		AP	N	D	Operation panel cabinet [AL-2060]		
5	XEBS730P08000		AC		C	Screw(3×8)		
6	JBTN-0098QSZZ		AE	N	C	Mode key		
7	CBTN-0097QS01	-	AL		E	Ten key AS [Missing parts code]		08/02
8	CBTN-0099QS01	-	AD		E	CA key AS [Missing parts code]		08/02
9	PFIW0019QSZZ		AE	N	D	Copy key filter		
10	CBTN-0101QS01	-	AH		E	Start key AS [Missing parts code]		08/02
11	CPWBF0209QS32		BR		E	Operation PWB [AL-2050CS]		
	CPWBF0209QS33		BR	N	E	Operation PWB [AL-2050/AL-2060]		
12	DHAi-0543QSPZ		AM		C	FAX-KEY harness [AL-2060]		
13	GCAB-0117QSZZ		AP		D	Operation cabinet		
14	CPWBF0215QSE1		AW		E	FAX operation PWB [AL-2060]		
15	JBTN-0100QSZZ		AF	N	C	FAX key [AL-2060]		

27 Operation panel [AL-2050CS/AL-2050/AL-2060]

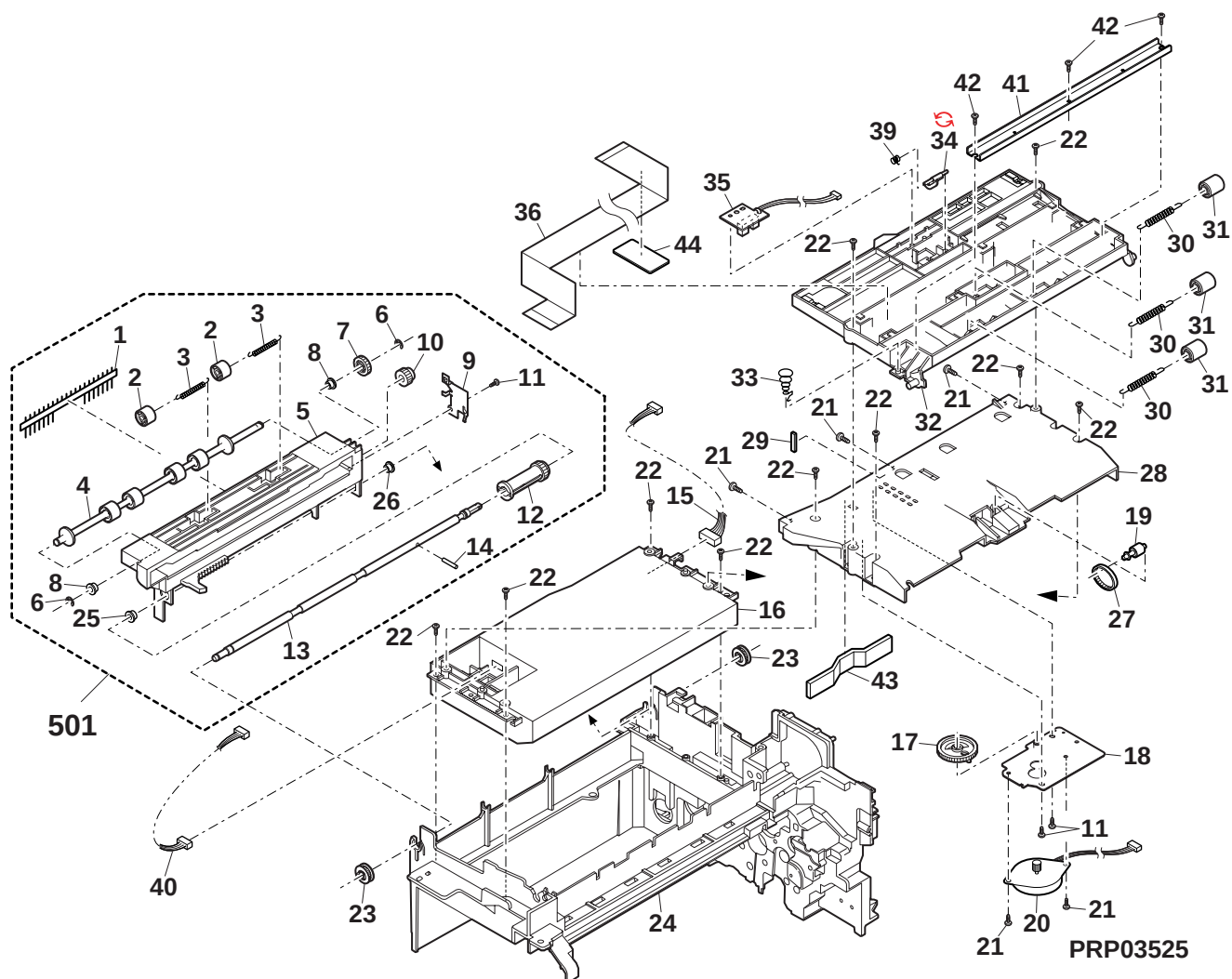


PRP03524

28 Shifter unit [AL-2050CS/AL-2050/AL-2060]

[illegible]

28 Shifter unit [AL-2050CS/AL-2050/AL-2060]



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SHARP CORPORATION
Digital Document System Group
CS Promotion Center
Yamatokoriyama, Nara 639-1186, Japan
2008 April Printed in Japan ⓘ