

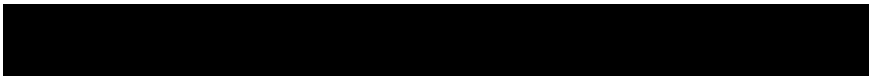
Parts Lists

In this chapter...

- Serial Number Format
- Using the Parts List
- Print Engine Parts
- Xerox Supplies and Accessories

Chapter

9



Serial Number Format

Changes to Xerox products are made to accommodate improved components as they become available. It is important when ordering parts to include the following information:

- Component's part number
- Product type or model number
- Serial number of the printer

The serial number is found on a label located on the rear frame of the printer just inside Door A. Open Door A to see it.

The nine-digit serial number has the following format:

PPP-SSSSSS

PPP = product code, as shown in the following table.

Product Code	Product	Configuration
RET	5500/B	Phaser 5500, 110 V, Base
RET	5500/N	Phaser 5500, 110V, Network
REU	5500V/B	Phaser 5500, 220V, Base
REU	5500V/N	Phaser 5500, 220V, Network

SSSSSS = Numeric serial number.

For example, a printer having RET219638 as its Serial Number:

- Is a 110 V Phaser 5500 Printer
- Has a 219638 serial number

Using the Parts List

- **No.:** The callout number from the exploded part diagram.
- **Name/Description:** The name of the part to be ordered, appearing in UPPERCASE letters, and the number of parts supplied per order.
- **Part Number:** The material part number used to order that specific part.
- Parts identified throughout this manual are referenced **PL#.#.#**; For example, PL3.1.10 means the part is item 10 of Parts List 3.1.
- A black triangle preceding a number followed by a parenthetical statement in an illustrated parts list means the item is a parent assembly, made up of the individual parts called out in parentheses.
- The notation “**with X~Y**” following a part name indicates an assembly that is made up of components X through Y. For example, “1 (with 2~4)” means part 1 consists of part 2, part 3, and part 4.
- An asterisk (*) following a part name indicates the page contains a note about this part.

Note

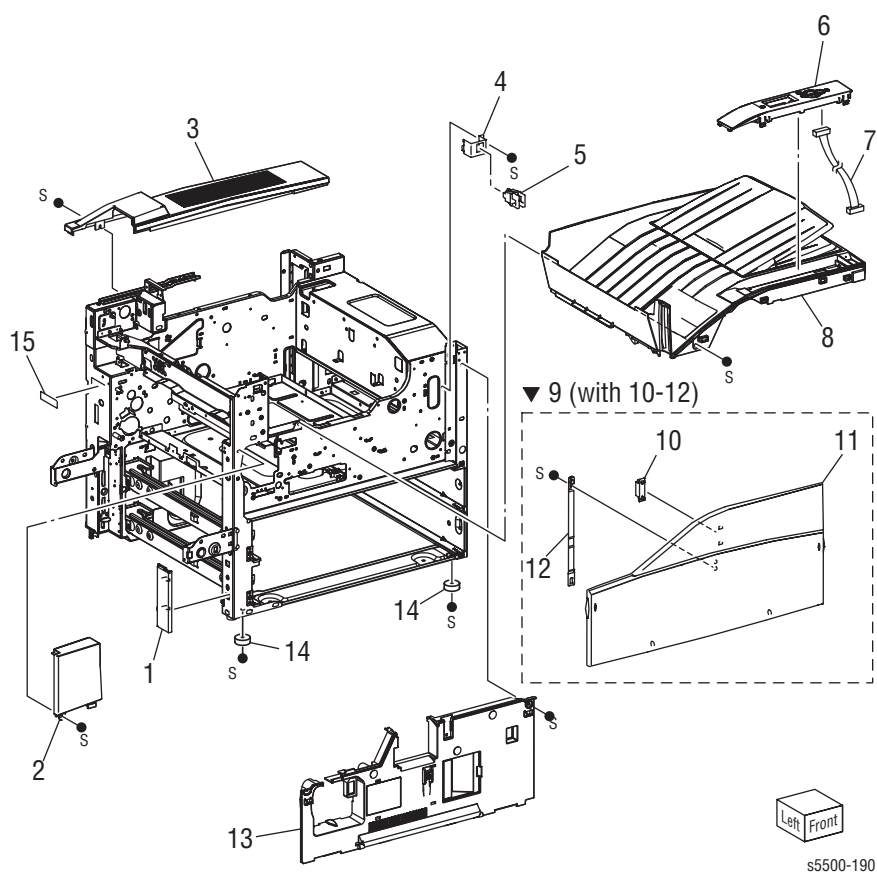
Only parts showing part numbers are available for ordering by support. Parts not showing part numbers are only available as part of a parent assembly.

Abbreviations

Abbreviation	Meaning
C	C-ring
E	E-ring
KL	K-clip
S	Screw

Print Engine Parts

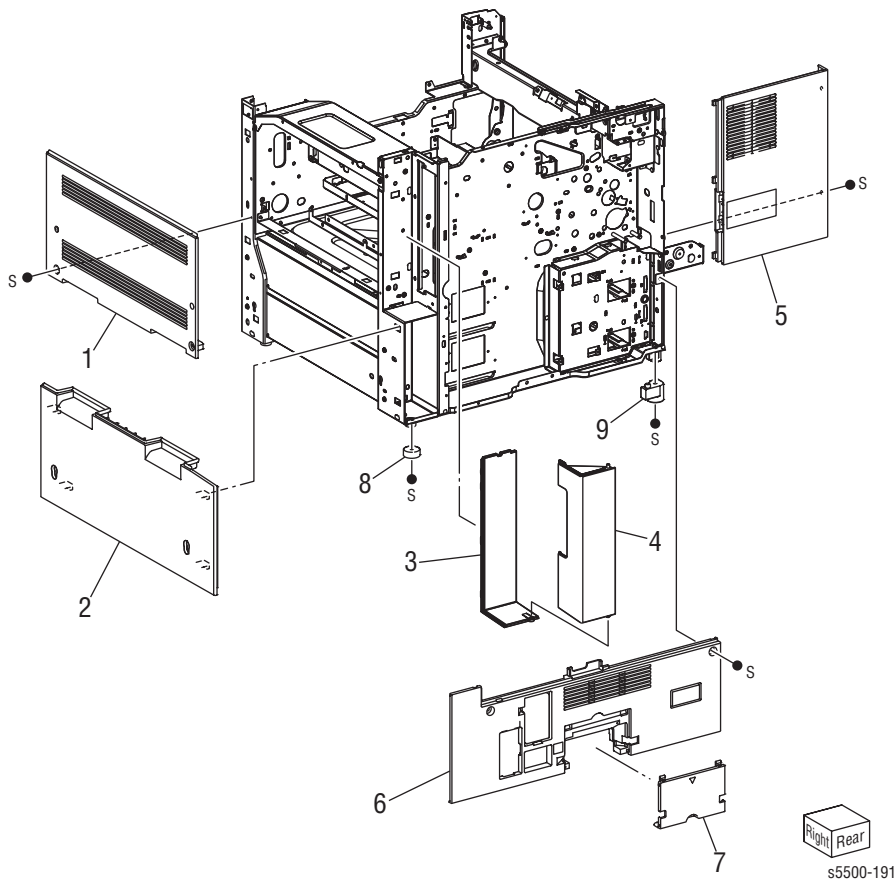
Parts List 1.1 Covers 1/2



Parts List 1.1 Covers 1/2

No.	Name/Description	Part Number
1	COVER LEFT FR	802K74110
2	COVER-FRS FR, PR (Front Left Cover)	802E55371
3	COVER-TOP RR, PR (Top Rear Cover)	802E55361
4	BRACKET ILSW	
5	SWITCH (Front Door Interlock Switch)	110E94770
6	CONSOLE PANEL (Front Panel)	802E64160
7	HARN ASSY CONPANEL	962K24041
8	COVER ASSY TOP PR (Top Cover)	802K74170
9	COVER ASSY FRONT (with 10~12) (Front Door)	802K74080
10	MAGNET CATCH	
11	COVER-FRONT	
12	STRIP (Stopper)	802E55351
13	COVER ASSY INNER,MAIN (Inner Main Cover)	802K58180
14	FOOT FRONT	
15	PLATE SER	

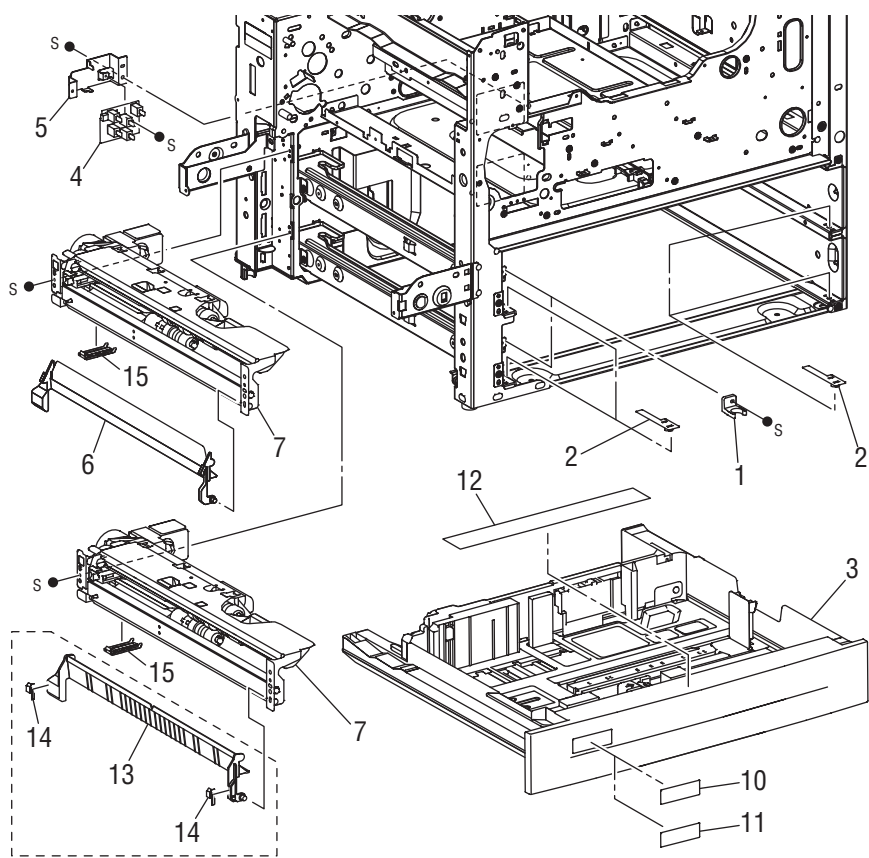
Parts List 1.2 Covers 2/2



Parts List 1.2 Covers 2/2

No.	Name/Description	Part Number
1	COVER RIGHT UPR (Upper Right Cover)	802E55230
2	COVER RIGHT LOWJ (Lower Right Cover)	802E55241
3	COVER ESS RH	802E55260
4	COVER-CAP ESS,PR (Rear Panel Cover)	802E55381
5	COVER REAR UPR (Upper Rear Cover)	802E55271
6	COVER REAR LOW PR (Lower Rear Cover 110V)	802K74120
-	COVER REAR LOW PR (Lower Rear Cover 220V)	802K74130
7	COVER-CAP MCU (Option Interface Cover)	802E55292
8	FOOT FRONT	
9	FOOT REAR LEFT	

Parts List 2.1 Tray 1/2 and Feeder 1/2



▼ 9 (with 13,14)

▼ 99 (with 3, 12, PL20.2.2, PL20.2.3)



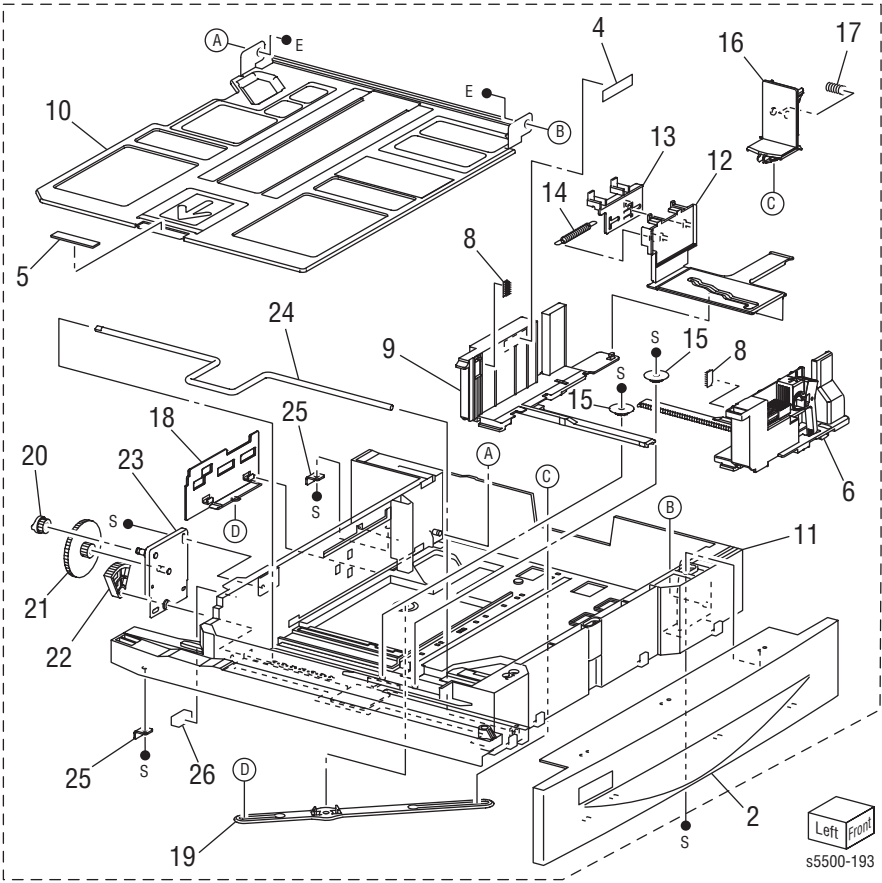
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Parts List 2.1 Tray 1/2 and Feeder 1/2

No.	Name/Description	Part Number
1	STOPPER-TRAY	003E58700
2	SPACER TRAY G	014E44710
3	TRAY ASSY (PL 2.2, included with 99)	
4	SWITCH ASSY P S (Paper Size Switch)	110K11680
5	BRACKET-SW	
6	CHUTE ASSY FEEDER	054K24091
7	FEEDER ASSY (PL2.3.2.1)	059K26934
9	CHUTE FEED OUT (with 13, 14)	054K27550
10	LABEL, TRAY NO1 (included with 97)	
11	LABEL, TRAY NO2 (included with 97)	
12	LABEL INST,M/N	
13	CHUTE FEED OUT	
14	PAD ASSY LH LOW	
15	COVER SENSOR	
97	KIT LABEL (with 10, 11, PL20.2.2, PL20.2.3)	604K23370
98	TRAY, ENVELOPE (as option, not shown)	604K24320
99	500 TRAY	109R00733

Parts List 2.2 Tray 2/2

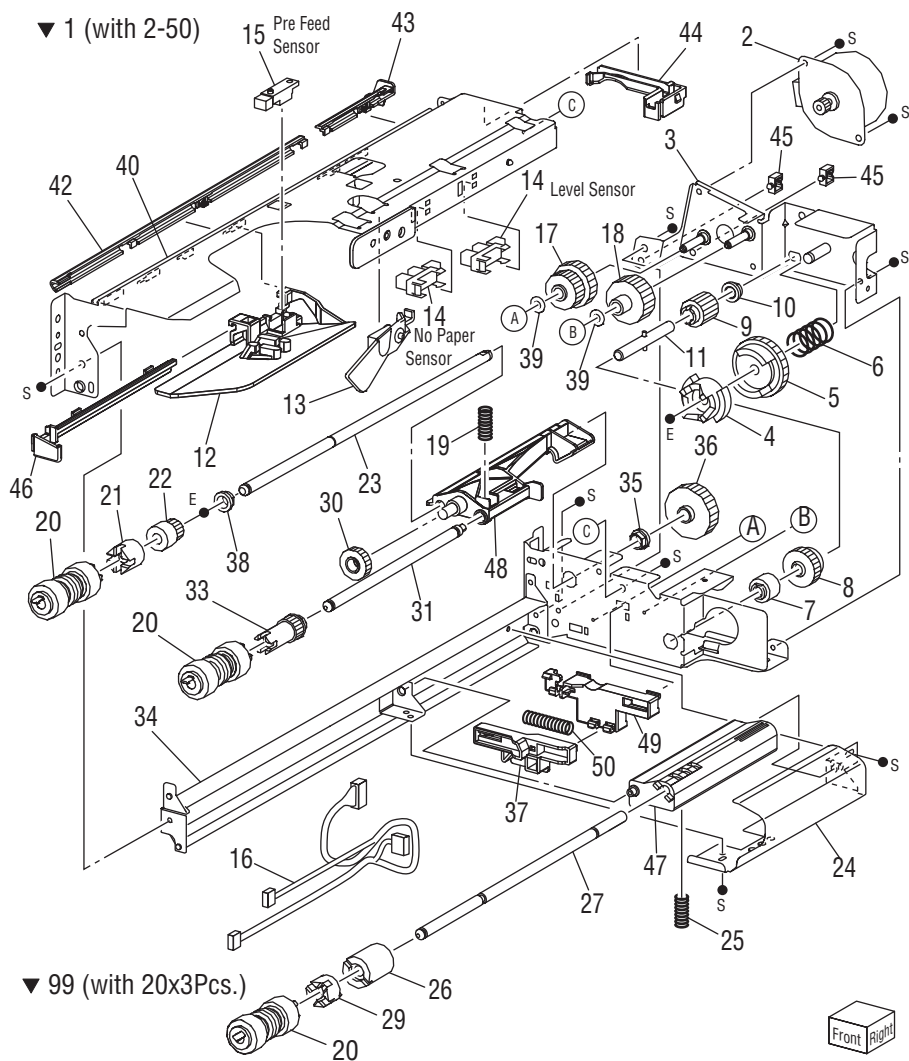
▼ 1 (with 2-26)



Parts List 2.2 Tray 2/2

No.	Name/Description	Part Number
1	TRAY ASSEMBLY (with 2~26)	109R00733
2	TRAY COVER	
3	-	
4	LABEL (MAX)	
5	BOTTOM PAD	
6	FRONT SIDE GUIDE	
7	-	
8	TRAY PAD	
9	REAR SIDE GUIDE	
10	BOTTOM PLATE	
11	TRAY	
12	SIDE GUIDE ACTUATOR	
13	GUIDE ACTUATOR	
14	SPRING	
15	PINION GEAR	
16	END GUIDE	
17	SPRING	
18	END GUIDE ACTUATOR	
19	LINK	
20	COUPLING GEAR (13T)	
21	GEAR (13T/60T)	
22	SECTOR GEAR (60T)	
23	BRACKET	
24	LIFT UP SHAFT	
25	STOPPER	
26	SEAL	
99	KIT, LABEL	

Parts List 2.3 Feeder 2/2



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Parts List 2.3 Feeder 2/2

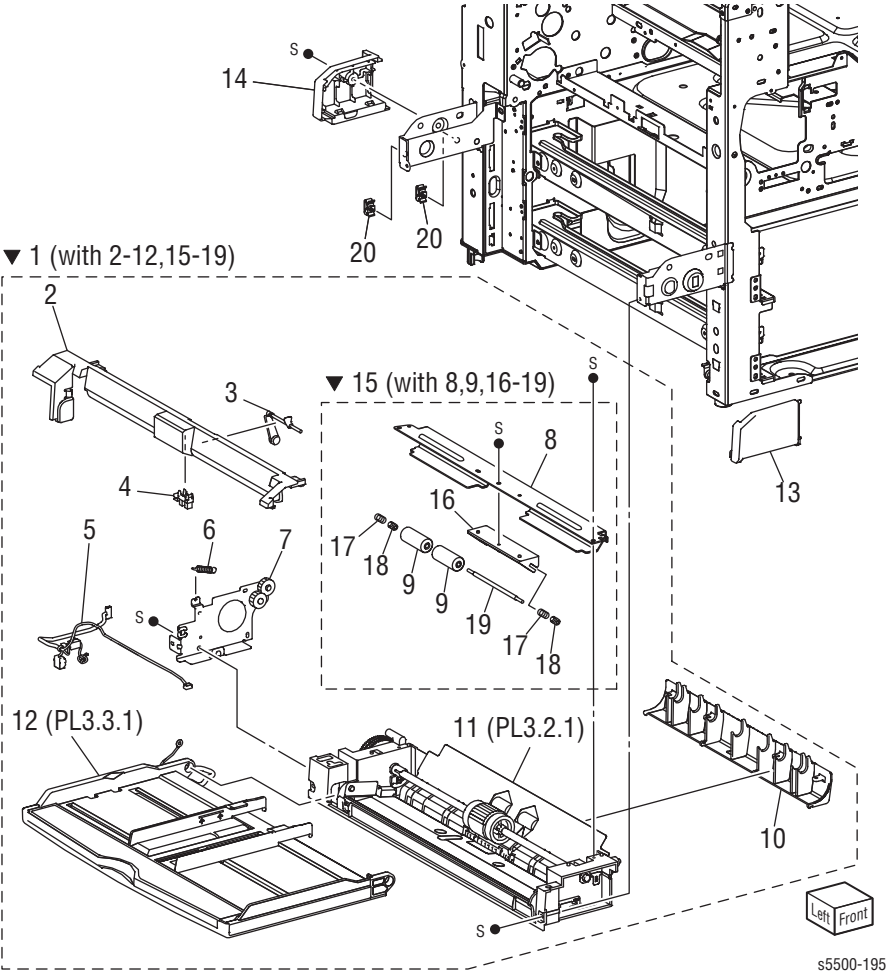
No.	Name/Description	Part Number
1	FEEDER ASSEMBLY (with 2~50)	059K26934
2	TRAY FEED LIFT UP MOTOR	127K38170
3	BRACKET	
4	SPACER	
5	GEAR (31T)	
6	SPRING	
7	ONEWAY CLUTCH	
8	ONEWAY GEAR	
9	GEAR (13T)	
10	BEARING	
11	SHAFT	
12	FRONT CHUTE	
13	ACTUATOR (No Paper Sensor Actuator)	120E22481
14	SENSOR (No Paper or Level Sensor)	930W00113
15	SENSOR (Pre-Feed Sensor)	930W00211
16	WIRE HARNESS	
17	GEAR (28T/21T)	
18	GEAR (29T)	
19	SPRING	809E51070
20	ROLLER ASSY--Periodic replacement part per 300k prints (included with 99) (Feed Roller)	
21	ONEWAY CLUTCH	
22	ONEWAY GEAR (22T)	
23	SHAFT	
24	CHUTE	
25	SPRING	
26	FRICTION CLUTH	
27	SHAFT-RETARD	
28	--	

Parts List 2.3 Feeder 2/2

No.	Name/Description	Part Number
29	SPACER	
30	GEAR (33T)	
31	SHAFT-NUDGER	
32	--	
33	GEAR (25T)	
34	LOWER FRAME	
35	BEARING	
36	GEAR (27T)	
37	LEVER	
38	BEARING	
39	WASHER	
40	UPPER FRAME	
41	-	
42	HOLDER HARNESS CTR	
43	HOLDER HARNESS REAR	
44	HOLDER HARNESS UPPER	
45	HOLDER HARNESS PS1 (ALT)	
-	CLAMP MINI-SADDLE (ALT)	
46	RAIL	
47	SUPPORT RETARD	
48	SUPPORT NUDGER	
49	HOLDER	
50	SPRING	
99	KIT ROLLS (with 20 x 3 pcs.)Periodic replacement (per 300k print)	604K20530

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Parts List 3.1 Tray 1/MPT Assembly

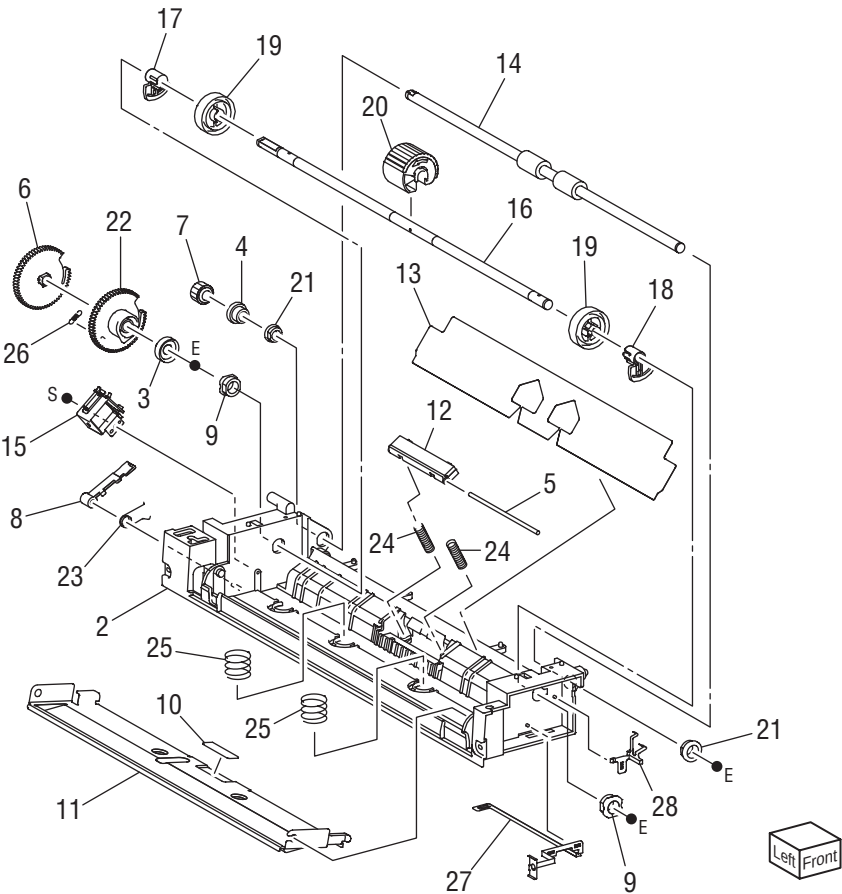


Parts List 3.1 Tray 1/MPT Assembly

No.	Name/Description	Part Number
1	FEEDER ASSEMBLY MSI (with 2~12, 15~19) (Tray 1/MPT Feeder)	059K31460
2	FRAME UPPER	
3	ACTUATOR (No Paper Sensor Acuator)	120E22230
4	SENSOR-PHOTO IN (No Paper Sensor)	930W00113
5	HARNESS ASSY MSI	
6	SPRING MSI (Pick-Up Gear Spring)	809E38160
7	BRKT ASSY-GEAR	
8	CHUTE PINCH	
9	ROLL ASSY-PINCH	
10	CHUTE LOW	
11	FRAME ASSY LOWER (PL3.2)	
12	TRAY ASSY-MSI (PL3.3)	
13	COVER MSI FR (Tray 1/MPT Front Cover)	802K74140
14	COVER MSI RR (Tray 1/MPT Rear Cover)	802E55211
15	CHUTE ASSY PINCH	
16	GUIDE PINCH	
17	SPRING PINCH	
18	SPACER SPRING PINCH	
19	SHAFT PINCH	
20	WIRE SADDLE	

Parts List 3.2 Tray 1/MPT Lower Frame Assembly

▼ 1 (with 2-28)



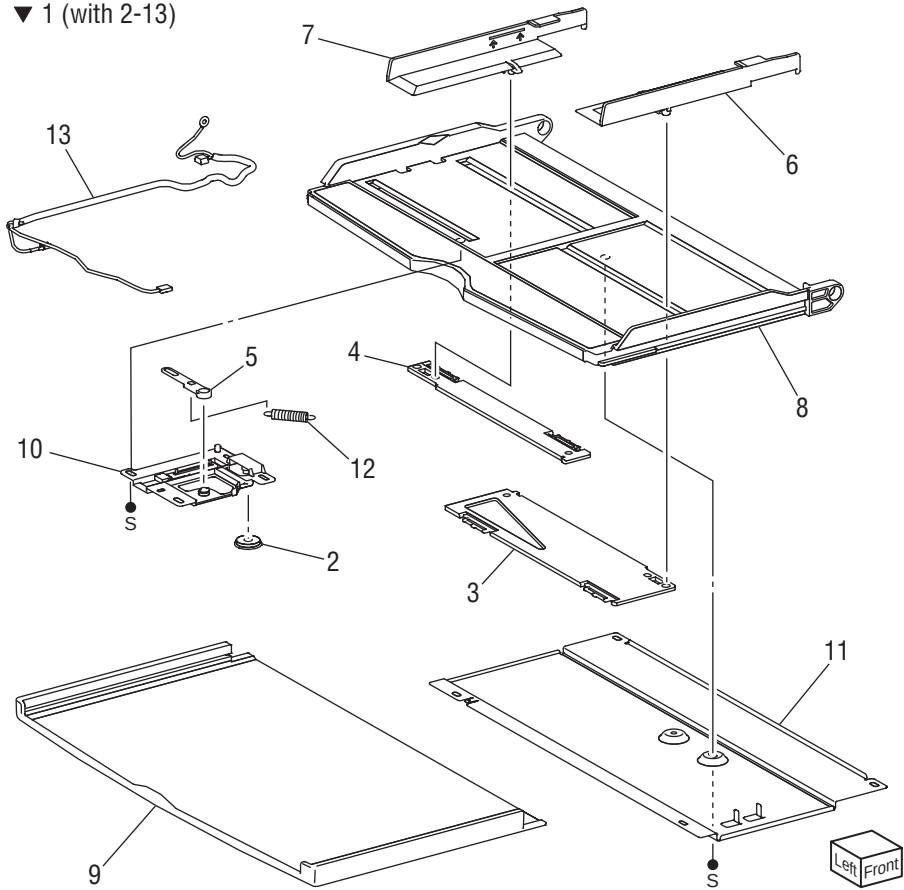
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Parts List 3.2 Tray 1/MPT Lower Frame Assembly

No.	Name/Description	Part Number
1	FRAME ASSY LOWER (with 2~28)	
2	FRAME LOWER MSI	
3	STOPPER LEVER	
4	COLLAR	
5	SHAFT-RETARD	
6	GEAR PICK UP	
7	GEAR 18T	
8	LEVER-GEAR	
9	BEARING 8	
10	PAD BOTTOM	019E56551
11	PLATE BOTTOM	
12	PAD ASSY-RETARD	019K07085
13	GUIDE PAPER MSI	
14	ROLL ASSY-DRIVE	
15	SOLENOID PICK UP	121E92780
16	SHAFT ASSY PICK UP	
17	CAM PICK UP 2	008E93831
18	CAM PICK UP FRONT	008E94270
19	ROLL CORE	
20	ROLLER ASSY-FEED (Feed Roller with installation instructions)	604K23380
21	BEARING SLEEVE	
22	GEAR CAM	
23	SPRING LEVER GE	
24	SPRING PAD (Retard Pad Spring)	809E27650
25	SPRING N F	
26	SPRING-GEAR CAM	809E54530
27	PLATE EARTH BOTTOM	
28	PLATE EARTH FRONT	

Parts List 3.3 Tray 1/MPT Assembly

▼ 1 (with 2-13)

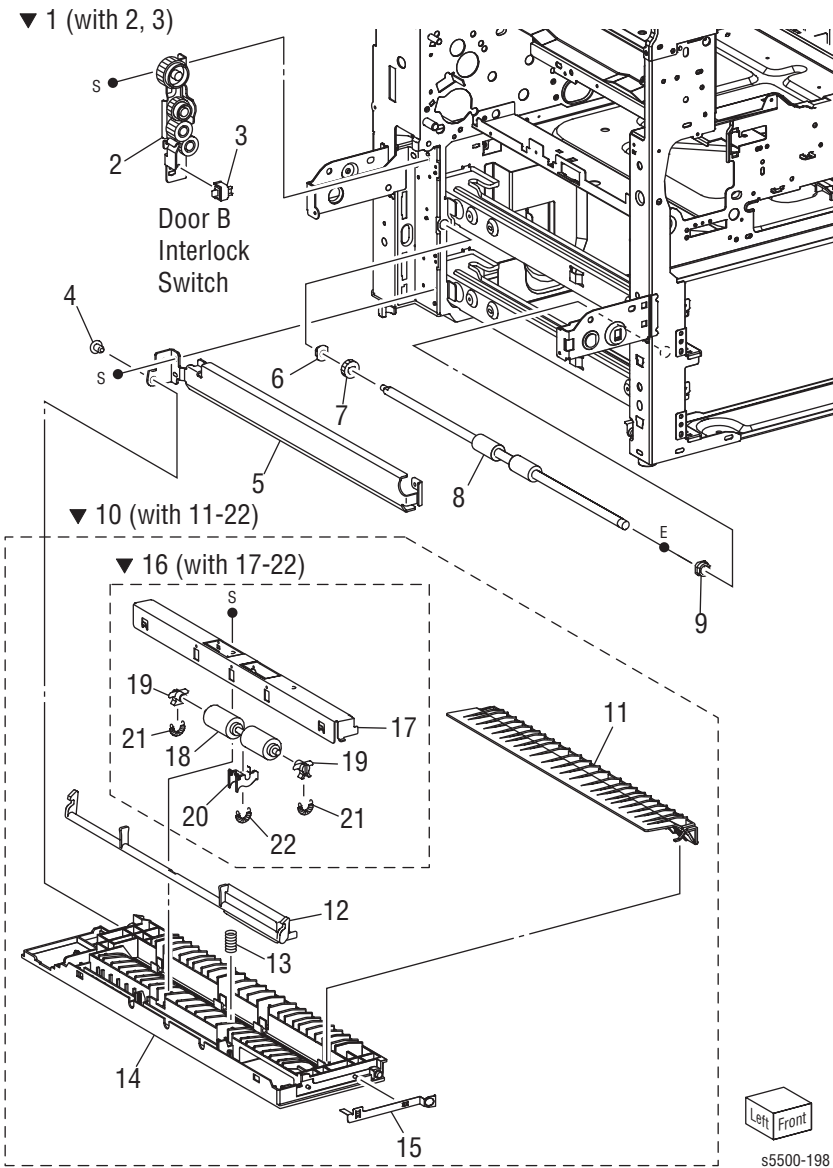


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Parts List 3.3 Tray 1/MPT Assembly

No.	Name/Description	Part Number
1	TRAY ASSY MSI (with 2~13)]	050K49741
2	GEAR-PINION	
3	RACK-FRONT	
4	RACK-REAR	
5	LINK-SENSOR	
6	GUIDE-SIDE FRONT	
7	GUIDE-SIDE REAR	
8	TRAY MSI	
9	TRAY EXT	
10	SENSOR ASSY-MSI (Paper Size Sensor)	
11	COVER TRAY	
12	SPRING-SENSOR	
13	HARNESS ASSY SIZE	

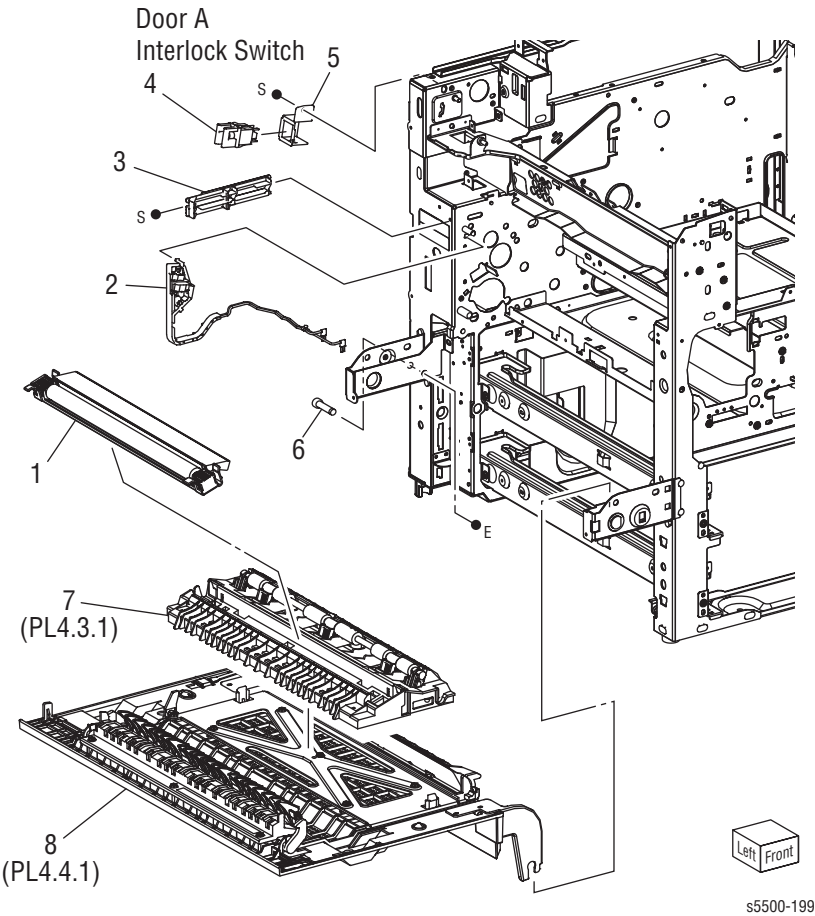
Parts List 4.1 Transportation and Registration L/H Lower



Parts List 4.1 Transportation and Registration L/H Lower

No.	Name/Description	Part Number
1	BRKT ASSY TA (with 2,3) (Take Away Bracket)	015K61010
2	BRACKET ASSY IDLER	
3	SWITCH-I/L, CAB (Door B Interlock Switch)	110E11580
4	RIVET	029E31600
5	CHUTE-LOWER	
6	BEARING TA	013E26990
7	GEAR - 18T	007E79270
8	ROLLER ASSY-TA (Take Away Roller)	059K26840
9	BEARING SLEEVE	413W77559
10	COVER ASSY LH LOW C (with 11~22) (Door B)	802K58280
11	CHUTE LH LOW C	
12	HANDLE LH LOW	
13	SPRING-COMP LH LOW	
14	COVER LH LOW C	
15	PLATE-EARTH	
16	BRKT ASSY LH LOW C (with 17~22)	
17	BRKT LH LOW	
18	ROLLER-TA PINCH	
19	BEARING-OUT	
20	BEARING-IN	
21	SPRING LH LOW	
22	SPRING	

Parts List 4.2 L/H Upper Assembly

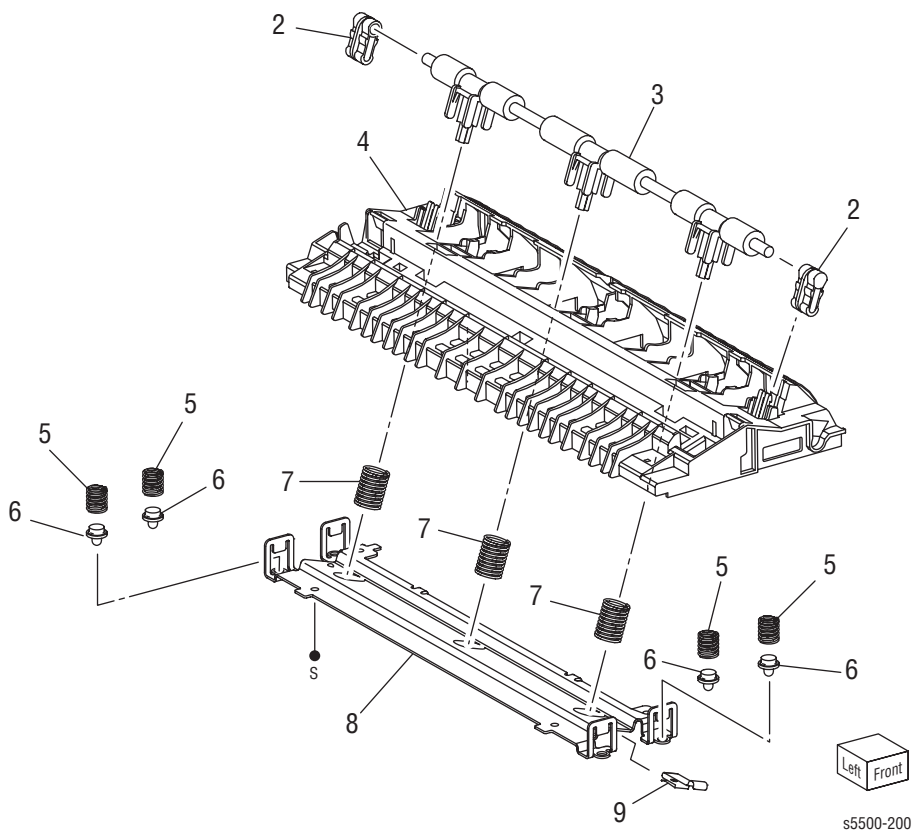


Parts List 4.2 L/H Upper Assembly

No.	Name/Description	Part Number
1	HSG ASSY-BTR -- Periodic replacement part (per 300k prints) (Transfer Roller)	802K56094
2	COVER ASSY-CONTACT	802K49240
3	LINK ASSY-SHUTTER	012K94341
4	SWITCH (Door A Interlock Switch)	110E94770
5	BRACKET ILSW	
6	STUD	826E08440
7	CHUTE ASSY LH (PL4.3.1)	
8	COVER ASSY-LH (PL4.4.1)	

Parts List 4.3 L/H Chute Assembly

▼ 1 (with 2-9)

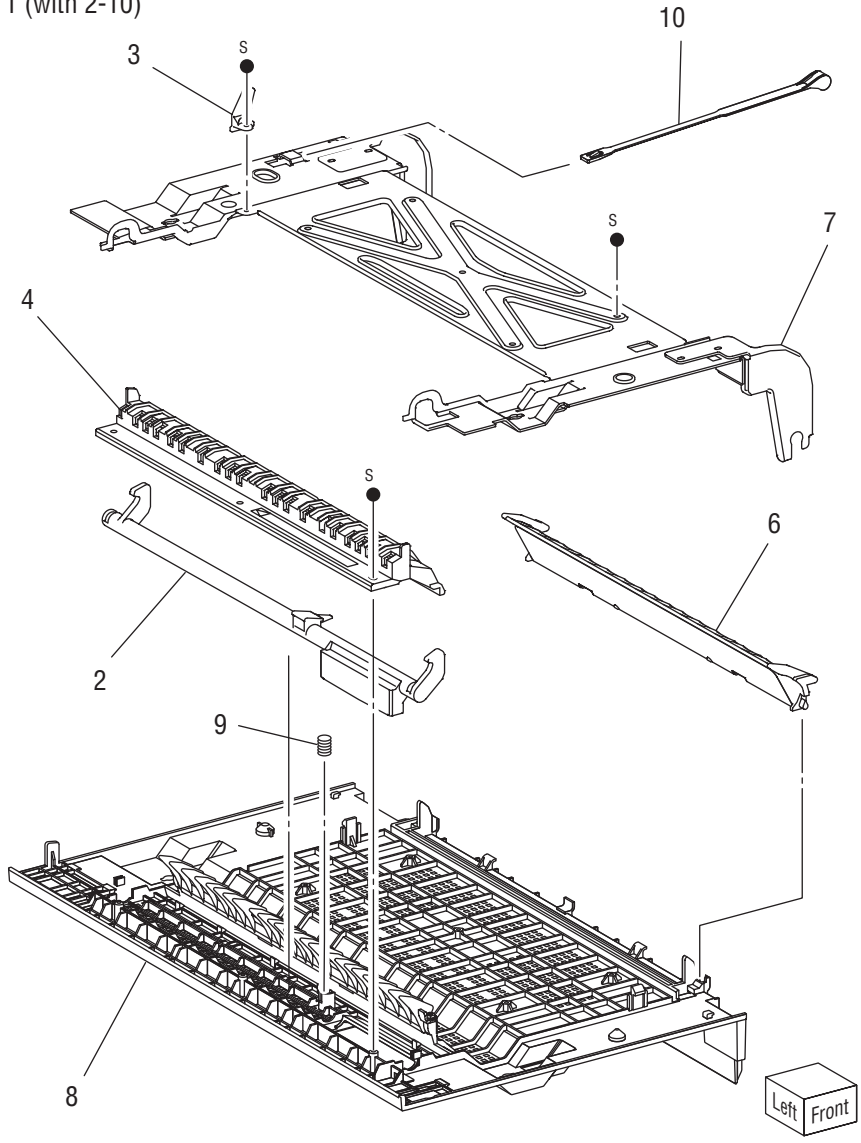


Parts List 4.3 L/H Chute Assembly

No.	Name/Description	Part Number
1	CHUTE ASSY LH (with 2~9	054K24051
2	BEARING-PINCH OUT	
3	ROLLER ASSY-REGI-P	
4	CHUTE-ASSY	
5	SPRING COMP FL	
6	GUIDE	
7	SPRING COMP PINCH	
8	PLATE-TIE	
9	PLATE-EARTH	

Parts List 4.4 L/H Cover Assembly

▼ 1 (with 2-10)

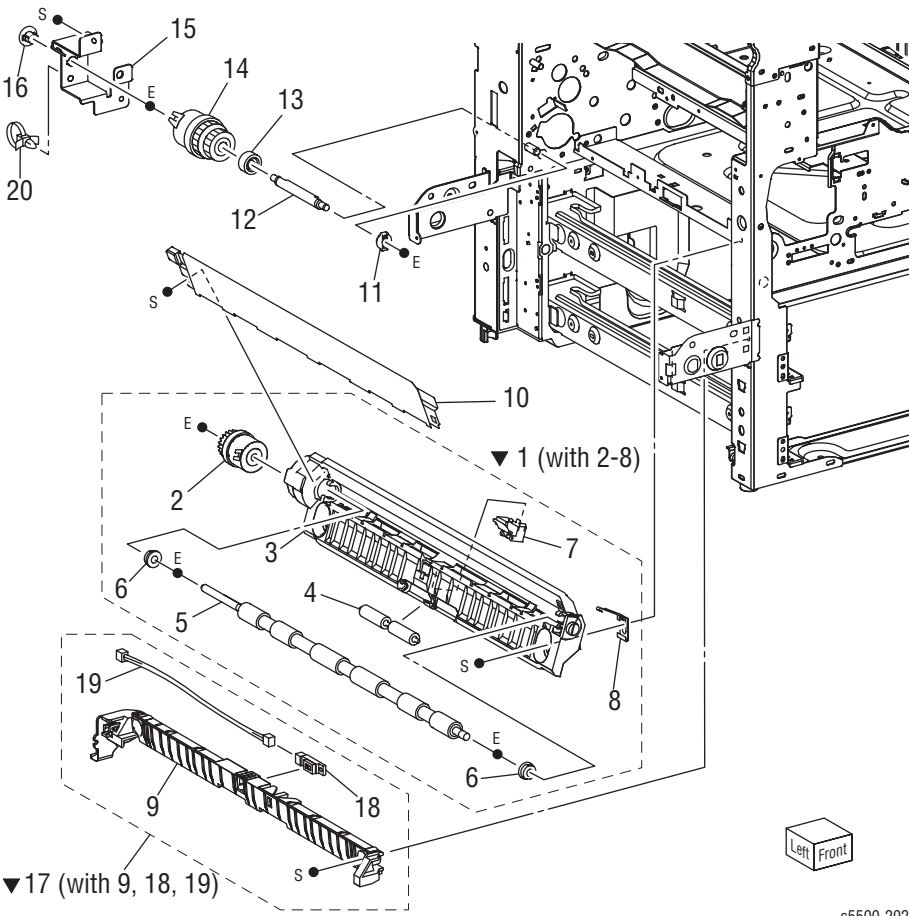


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Parts List 4.4 L/H Cover Assembly

No.	Name/Description	Part Number
1	COVER ASSY-L/H (with 2~10) (Door A)	802K58260
2	HANDLE L/H	003E59832
3	ROD CRU SHUTTER	024E03250
4	CHUTE LHCOV	
5	-	
6	CHUTE ASSY-DUP	054K24060
7	FRAME ASSY LH	
8	COVER-LH	
9	SPRING COMP LH	809E42460
10	SUPPORT - LH COVER (Door A Stopper)	849E13981

Parts List 4.5 Registration

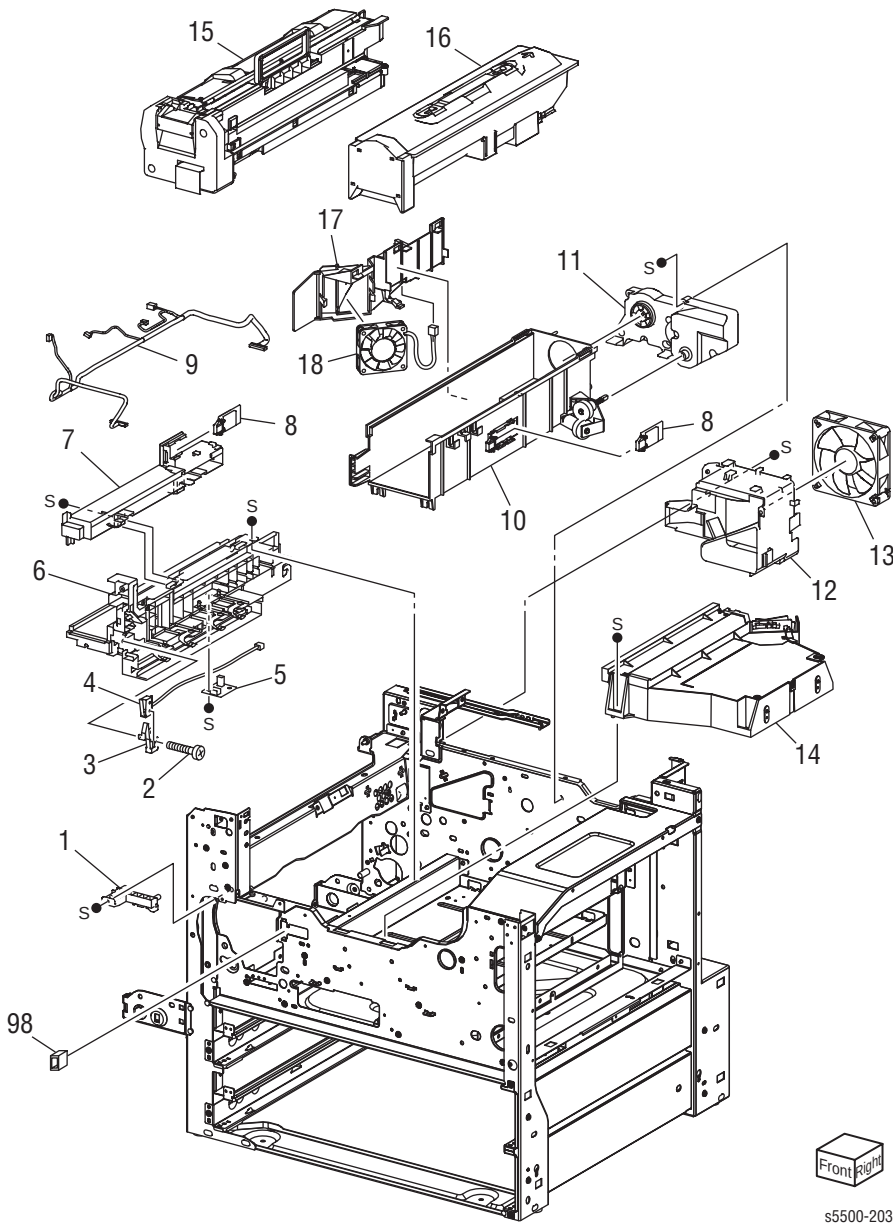


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Parts List 4.5 Registration

No.	Name/Description	Part Number
1	TRANS ASSY REGI (with 2~8) (Registration Transport Assembly)	059K26820
2	CLUTCH ASSY REGI H (Registration Clutch)	121K32660
3	CHUTE-REGI	
4	ROLLER REGI IDLER	
5	ROLLER ASSY REGI	
6	BEARING REGI E	
7	SNR ASSY REGI (Registration Sensor)	130K64270
8	PLATE-EARTH F G	
9	CHUTE-TA	054E23910
10	CHUTE ASSY-R	054K23940
11	BEARING	013E26090
12	SHAFT TA	
13	GEAR-19T	007E79320
14	CLUTCH ASSY-TA (Take Away Clutch)	121K31640
15	BRACKET-TA	
16	BEARING	013E26060
17	CHUTE-TA (with 9, 18, 19) (Take Away Chute)	
18	SENSOR (Feed Out Sensor #3)	930W00211
19	HARNESS	
20	PUSH TIE	

Parts List 5.1 Laser, CRU and Toner Dispense



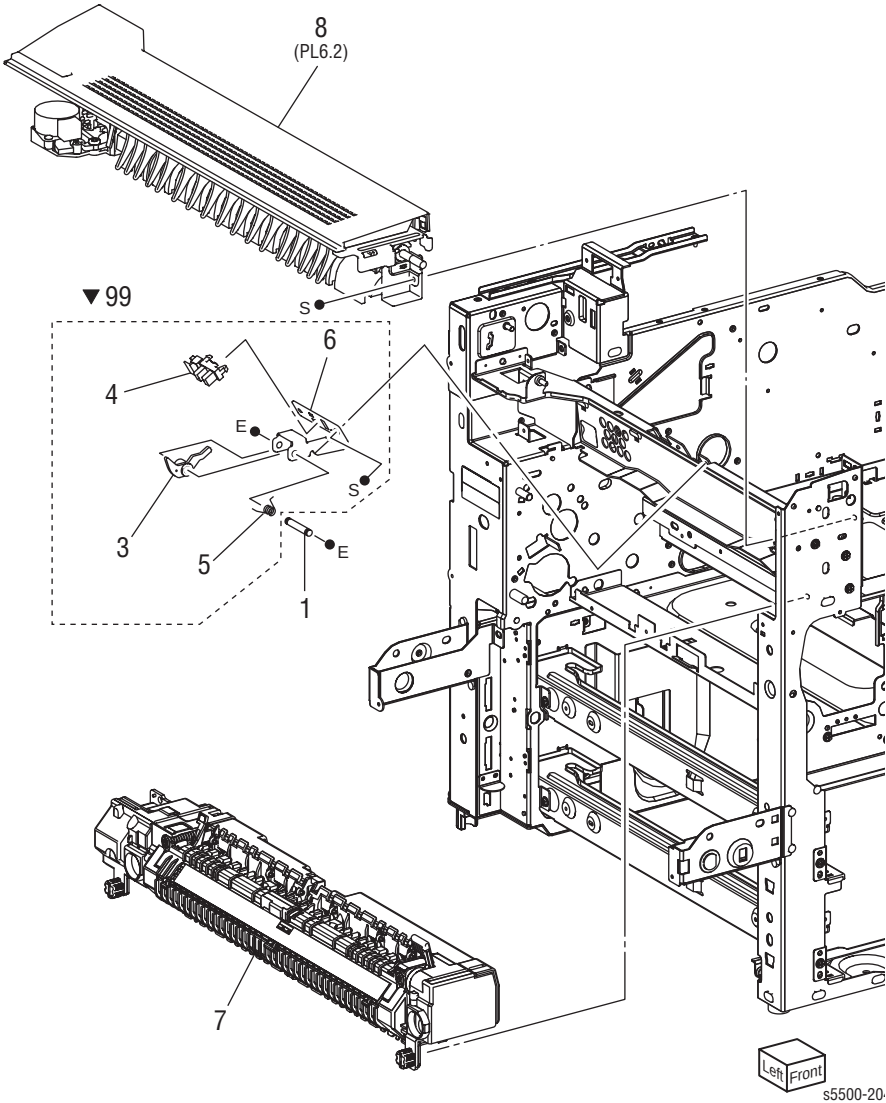
Front Right

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Parts List 5.1 Laser, CRU and Toner Dispense

No.	Name/Description	Part Number
1	BLOCK STOPPER CRU]	014E44733
2	SCREW	
3	PLATE-SW-INTLK	815E05030
4	SWITCH ASSY XERO INTLK (Drum Cartridge Detect Switch)	110K11810
5	SENSOR HUM & TE (Environmental Sensor Temp/Humidity PWB)	130K87980
6	GUIDE ASSY SUB	032K96910
7	HSG ASSY LASER C	802K73190
8	PWBA CRUM CP1 (Drum Cartridge/Toner Cartridge CRUM)	160K95830
9	HARN ASSY FRONT A	
10	GUIDE ASSY CTG30 SUB (Toner Dispense Assembly)	032K96951
11	MOTOR ASSY-DISP 30K (Toner Dispense Motor)	127K38040
12	DUCT FUSER	
13	FAN FUSER	127K37880
14	ROS ASSY-12 (Laser Assembly)	062K13614
15	CRU DRUM CARTRIDGE	113R00670
16	TONER CARTRIDGE	113R00668
17	DUCT INTAKE	
18	CRU FAN (Drum Cartridge Fan	927W00112
98	DRUM CARTRIDGE CONN (Drum Cartridge Connector)	114E14880

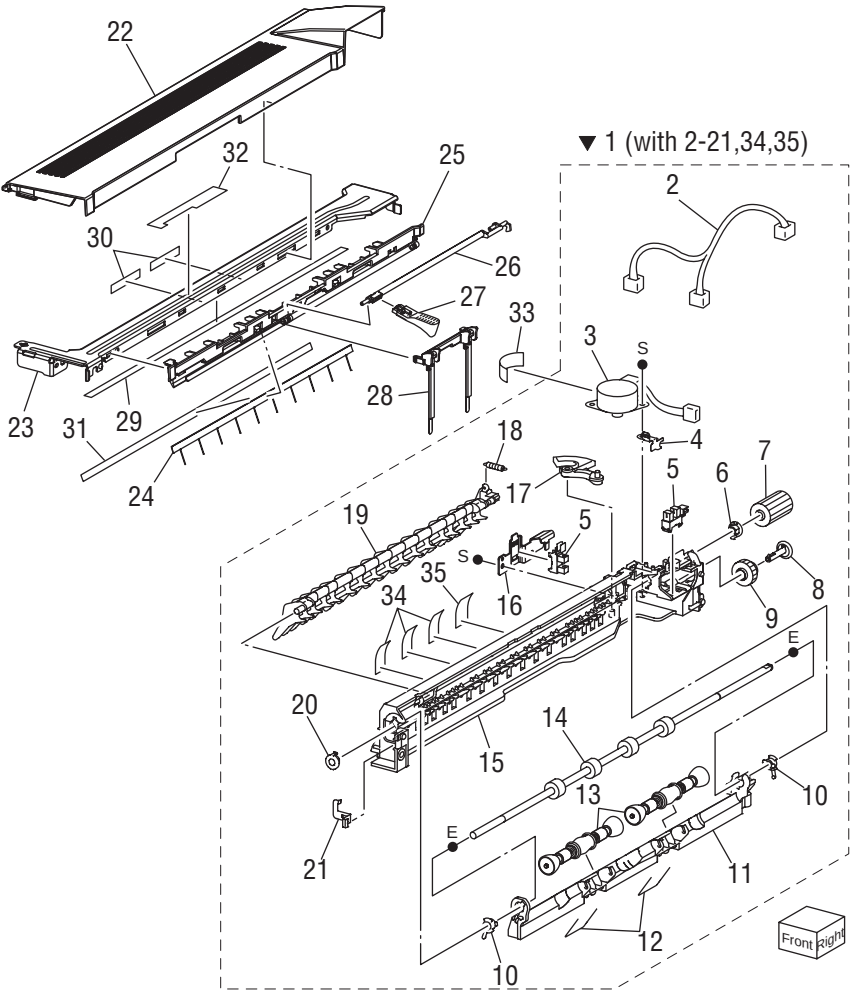
Parts List 6.1 Fuser and Exit 1 Unit



Parts List 6.1 Fuser and Exit 1

No.	Name/Description	Part Number
1	SHAFT-ACTUATOR	
2	--	
3	ACTUATOR-EXIT (included with 99)	
4	SENSOR PHOTO (Fuser Exit Sensor included with 99)	
5	SPRING-ACTUATOR (included with 99)	
6	BRKT-SENSOR, EXIT (included with 99)	
7	FUSER ASSY 120V --- Periodic replacement part (per 300k prints)	126K18300
7	FUSER ASSY 220V --- Periodic replacement part (per 300k prints)	126K18310
8	TRANS ASSY EXIT (PL6.2)	
99	KIT EXIT SENSOR (with 3~6) (Fuser Exit Sensor Kit)	015K60900

Parts List 6.2 Exit 1

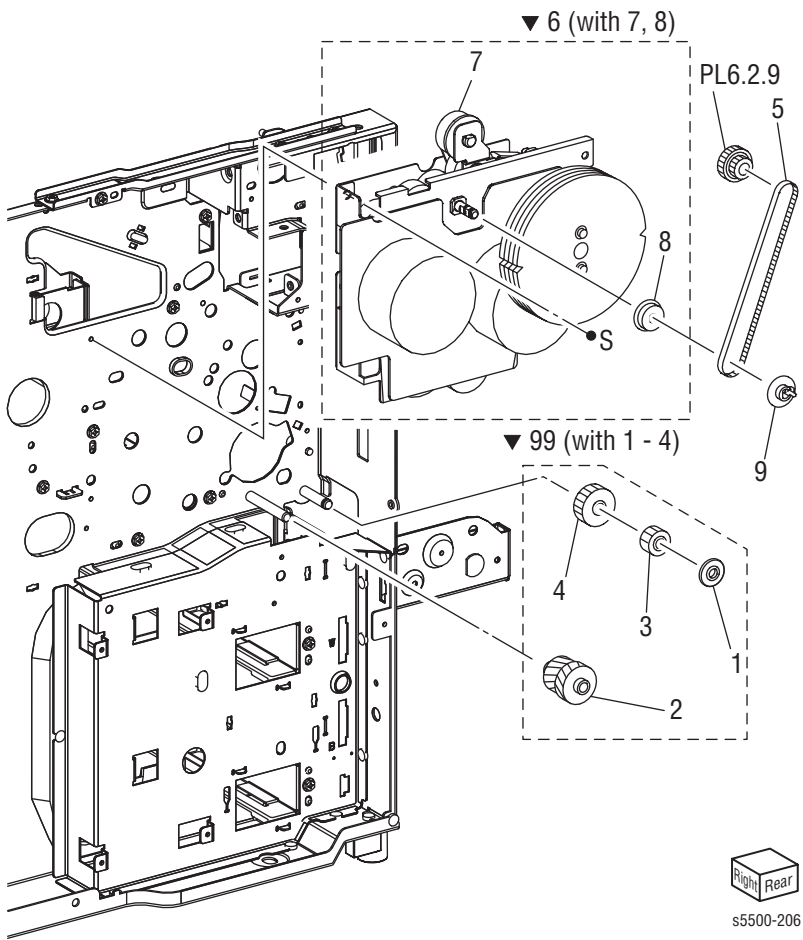


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Parts List 6.2 Exit 1

No.	Name/Description	Part Number
1	TRANS ASSY EXIT (with 2~21, 34, 35) (Exit Transport Assembly)	059K31550
2	HARN ASSY EXIT 1 C	
3	MOTOR ASSY-OFFSET (Offset Motor)	127K37951
4	PLATE-EARTH MOTOR	
5	SENSOR-PHOTO IN (Offset Home Position or Full Stack Sensor)	930W00113
6	BEARING	
7	GEAR-19T	
8	CAP	
9	GEAR-EXIT	
10	BEARING ROLL	
11	CHUTE-OCT1	
12	SPRING-PINCH EXIT	
13	RLR-PINCH EXIT	
14	ROLL ASSTY OCT	
15	CHUTE-LOW	
16	BRACKET SENSOR	
17	GEAR-OFFSET	
18	SPRING-GATE	809E42370
19	GATE-EXIT 1 (Exit Gate)	050E19802
20	BEARING	
21	PLATE-EARTH	
22	COVER-TOP, EXIT 1	802E55151
23	BRKT-EXIT 2	
24	ELIMINATOR EXIT	
25	GUIDE-TRAY EXIT 1	
26	ACTUATOR FULLSTACK	120E22171
27	ACTUATOR	120E24670
28	WEIGHT-ASSY PAPER	036K91600
29	PAD EXIT A	
30	PAD EXIT B	
31	PAD EXIT C	
32	LABEL EXIT 1 XC	
33	LABEL CAUTION XC	
34	SEAL A	
35	SEAL B	

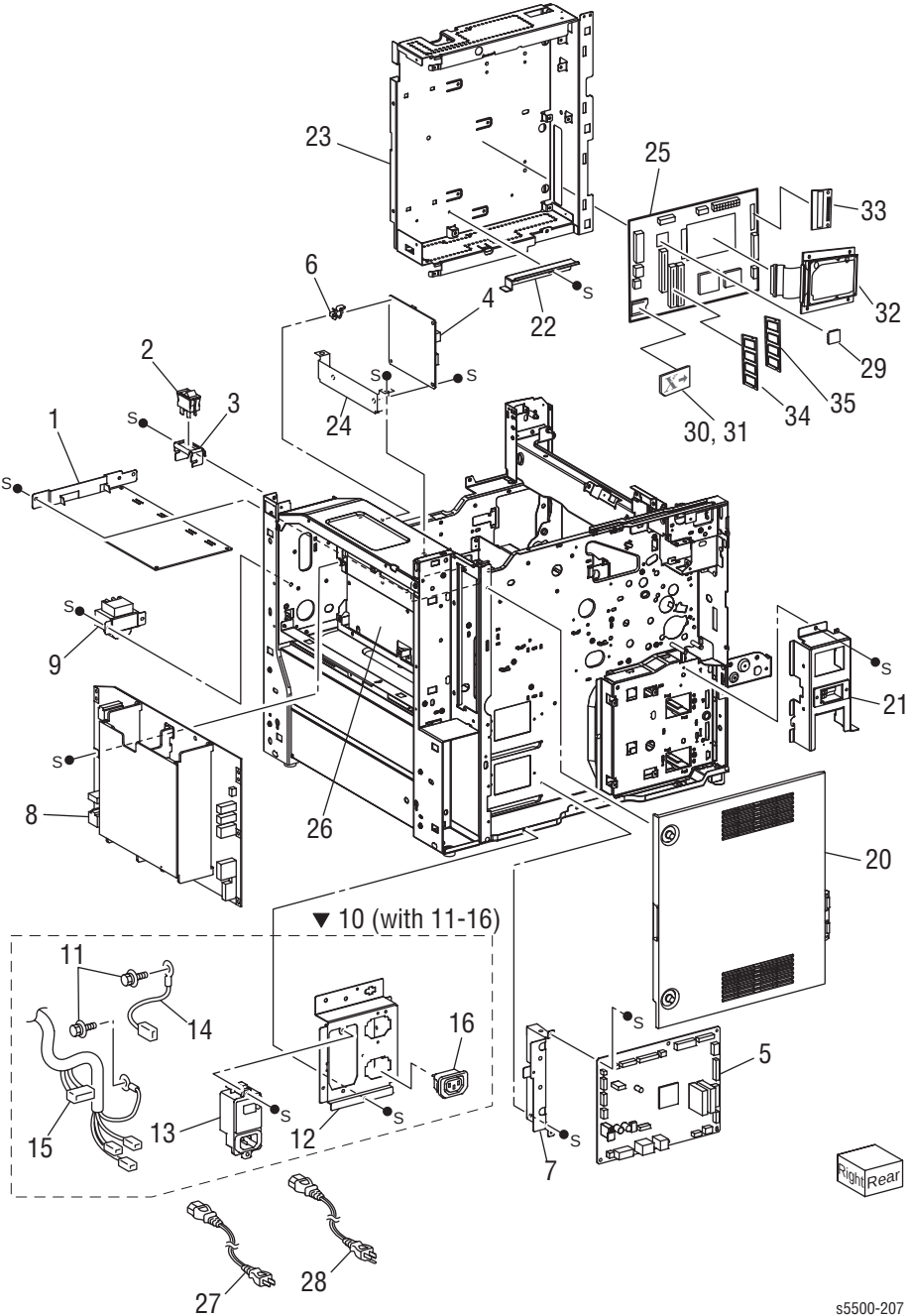
Parts List 7.1 Drive



Parts List 7.1 Drive

No.	Name/Description	Part Number
1	COLLAR	
2	GEAR 21/21T MSI	
3	GEAR 18T MSI	
4	GEAR 28T TA	
5	BELT-SYNCHRONOUS BAN (Main Drive Belt)	423W13155
6	DRIVE ASSY 242 (with 7, 8number) (Motor Assembly)	007K88596
7	MOTOR ASSY 242	
8	PULLEY 25T	020E36600
9	FLANGE EXIT	005E17860
99	KIT, GEAR (with 1, 2, 3, 4)	604K23270

Parts List 8.1 Electrical

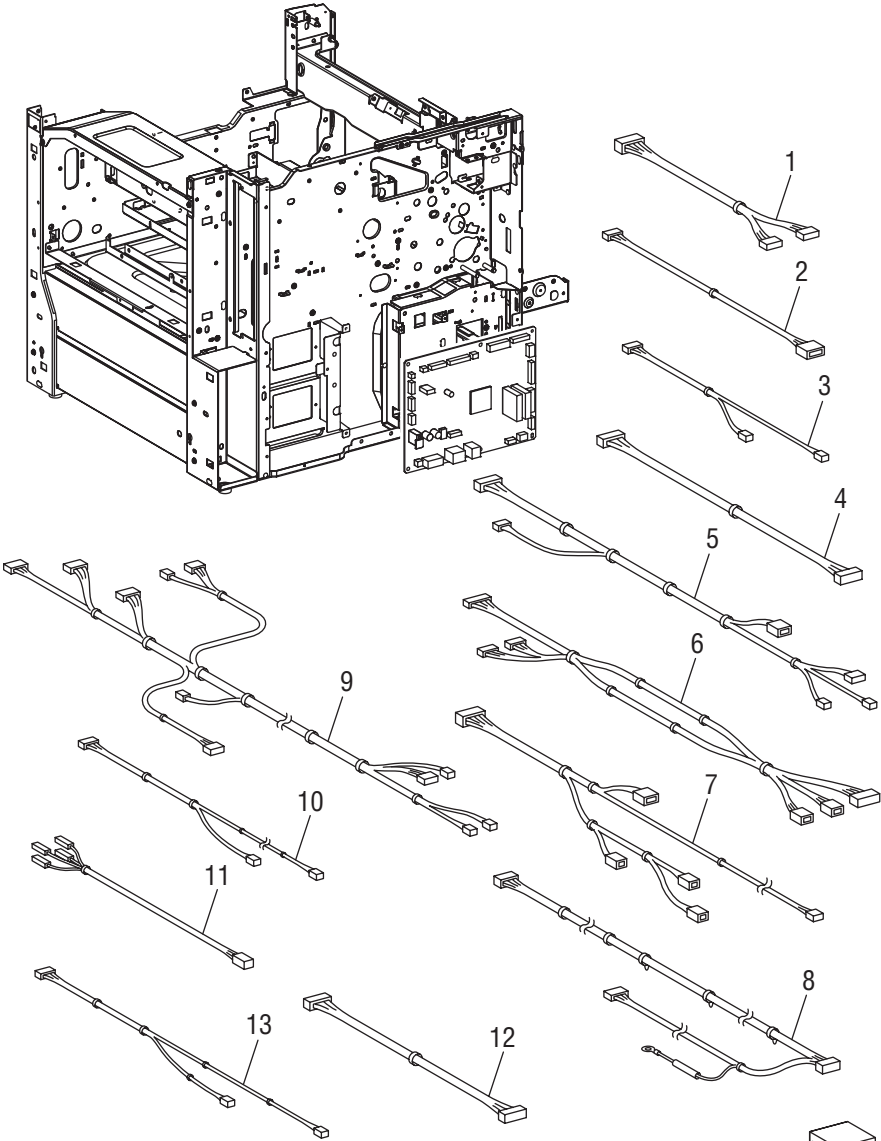


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Parts List 8.1 Electrical

No.	Name/Description	Part Number
1	PSHV-Y2 High-Voltage Power Supply (HVPS)	105E11420
2	SWITCH-POWER	110E11320
3	BRACKET-SW CPR	
4	PWB A EXIT (Exit PWB)	160K94216
5	PWBA MCU F 110V/220V (Engine Logic Board)	960K06080
6	PWB SUPP EDGE	
7	BRACKET MCU	
8	POWER UNIT-C1(100/127) Low-Voltage Power Supply (LVPS)	105E11390
	POWER UNIT C1H(200/240) Low-Voltage Power Supply (LVPS)	115E11400
9	CHOKE COIL (220/240)	104E94080
10	CHAS ASSY AC XC (with 11~16) (AC Accessory Panel)	
11	SCREW	
12	BRACKET-CONN AC	
13	BREAKER GFI INL (GFI Breaker)	908W01201
14	HARNESS ASSY F/G,E	
15	HARN ASSY AC US EU	
16	OUTLET MN	
17		
18		
19		
20	COVER ASSY ESS (I/P Board Cover)	802K73070
21	PANEL ASSY CONN HCF	
22	BRKT GUIDE PRX	
23	CHASSIS ASSY ESS PRX	
24	BRKT-EXIT LOW	
25	IMAGE PROCESSOR BOARD (with NVRAM)	650-4341-00
26	PLATE ASSY LVPS	
27	PKG POWER CORD (110V)	673K44480
28	PKG POWER CORD (220V)	673K55640
29	NVRAM DEVICE (I/P Board NVRAM)	163-1459-00
30	BASE CONFIG CARD (Networking disabled)	163-1518-00
31	NETWORK CONFIG CARD (Networking enabled)	163-1519-00
32	HARD DRIVE	650-4343-00
33	FLASH RAM (Optional flash memory)	671-5338-0A
34	128 MB DIMM	156-4860-00
35	256 MB DIMM	156-4663-00

Parts List 8.2 Harness



s5500-2

Parts List 8.2 Harness

No.	Name/Description	Part Number
1	HARN ASSY FEEDER C	
2	HARN ASSY MSI A	
3	HARN ASSY SIZE A	
4	HARN ASSY ESS C	
5	HARN ASSY ROS C	
6	HARN ASSY EXIT C	
7	HARN ASSY PH C	
8	HARN ASSY FUSER AC C	962K18991
9	HARN ASSY LV PWR C	
10	HARN ASSY INTLK A	
11	HARN ASSY MAIN SW C	
12	HARN ASSY DRIVE A	
13	WIRE HARNESS CRUM B	

Xerox Supplies and Accessories

User Documentation and Kit Instructions

Description	Part Number
1000-Sheet Feeder Instructions	075-0909-00
2,000-Sheet Feeder Instructions	075-0910-00
Duplex Unit Instructions	075-0911-00
Maintenance Kit Instructions	075-0906-00
3,500-Sheet Stacker/Finisher	075-0912-00
Printer Repacking Instructions	075-0918-00
Envelope Tray instructions	075-0913-00
User Guide (English only)	001-1581-00
User Documentation CD-ROM	063-3455-00
B to N Upgrade Instructions	075-0917-00
Tray 1/MPT Feed Roller Replacement	075-0908-00
Printer Installer and Utilities CD-ROM	063-3456-00
Adding Memory Instructions	075-0915-00
Flash Memory DIMM Instructions	075-0916-00
Hard Drive Instructions	075-9914-00
Toner Cartridge Instruction Sheet (on box)	075-0904-00
Drum Cartridge Instruction Sheet (on box)	075-0907-00
Staple Pack Instruction Sheet (on box)	075-0905-00

Consumables

Description	Part Number
Toner Cartridge (30K)	113R00668
Staple Pack	008R12941

Upgrade Kits and Options

Description	Part Number
128 MB Memory Option	097S03123
256 MB Memory Option	097S03225
16 MB Flash Memory DIMM	097S03125
20 GB Hard Drive Option	097S03227
B to N Upgrade Kit	097S03222
1000-Sheet Feeder (Trays 4 & 5)	097S03218
2000-Sheet Feeder (Tray 6)	097S03219
Duplex Unit	097S03220
3,500-Sheet Stacker	097S03221
3,500-Sheet Finisher (w/ 2 or 4-hole punch)	097S03281
3,500-Sheet Finisher (w/ 3-hole punch)	097S03282
Envelope Tray (replaces Tray 2)	097S03286

Routine Maintenance Items

Description	Part Number
Maintenance Kit, 110 V	109R00731
Maintenance Kit, 220 V	109R00732
Drum Cartridge (60K)	113R00670
500-Sheet Universal Replacement Tray	109R00733
Hardware Kit	600K65640
Common Clip Kit	600K65630
Electrical Kit (2 ea. interconnects)	604K23340