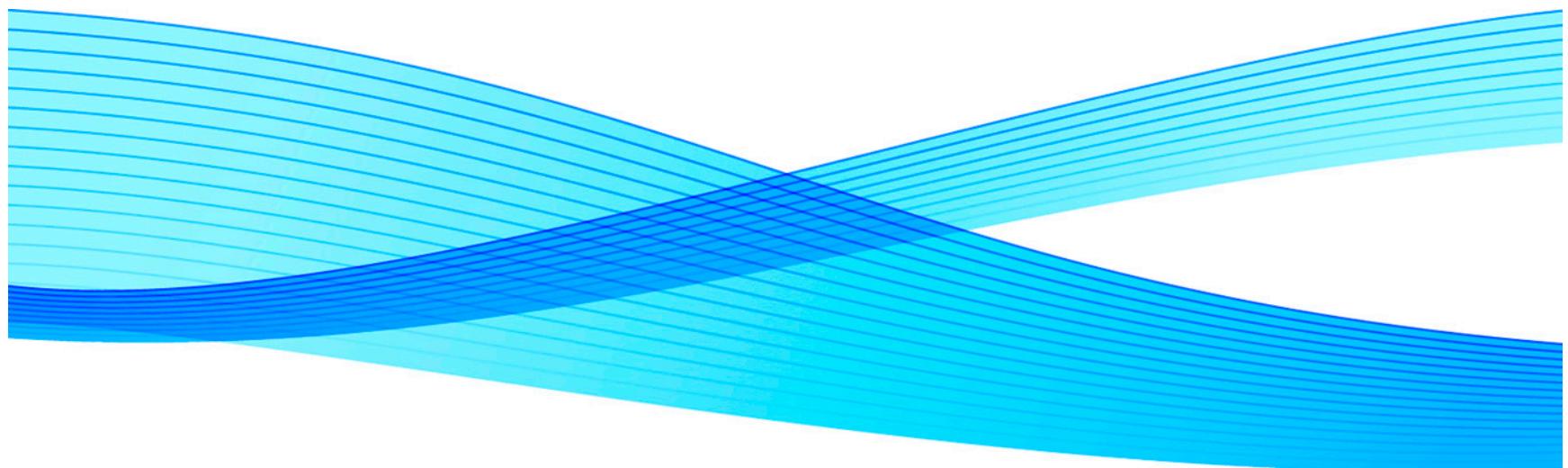




# 8265/8290/8365/8390 Color Wide Format

## Parts Lists

701P49984  
July 2009



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# Introduction

## Overview

The Parts List section identifies all part numbers and the corresponding location of all spared subsystem components.

## Organization

### Parts Lists

Each item number in the part number listing corresponds to an item number in the related illustration. All the parts in a given subsystem of the machine will be located in the same illustration or in a series of associated illustrations.

### Electrical Connectors and Fasteners

This section contains the illustrations and descriptions of the plugs, jacks, and fasteners used in the machine. A part number listing of the connectors is included.

### Common Hardware

The common hardware is listed in alphabetical order by the letter or letters used to identify each item in the part number listing and in the illustrations. Dimensions are in millimeters unless otherwise identified.

## Other Information

### Abbreviations

Abbreviations are used in the parts lists and the exploded view illustrations to provide information in a limited amount of space. The following abbreviations are used in this manual:

**Table 1**

Abbreviation	Meaning
A3	297 x 420 Millimeters
A4	210 x 297 Millimeters
A5	148 x 210 Millimeters
AD	Auto Duplex
AWG	American Wire Gauge
C/P	Copier/Printer
EA	Emulsion Aggregate (a type of Dry Ink)
EMI	Electro Magnetic Induction
GB	Giga Byte
KB	Kilo Byte
MB	Mega Byte
MM	Millimeters
MX	MICR System
PL	Parts List
P/O	Part of
PS	Production System
R/E	Reduction/Enlargement
REF:	Refer to

**Table 1**

Abbreviation	Meaning
RoHS	Restriction of Hazardous Substances
W/	With
W/O	Without

**Table 2**

Operating Companies	
Abbreviation	Meaning
AO	Americas Operations
NASG - US	North American Solutions Group - US
NASG - Canada	North American Solutions Group - Canada
XE	Xerox Europe
ESG	European Solutions Group

### Symbology

Symbology used in the Parts List section is identified in the Symbology section.

### Service Procedure Referencing

If a part or assembly has an associated repair or adjustment procedure, the procedure number will be listed at the end of the part description in the parts lists e.g. (REP 05.02.01, ADJ 12.202.01)

## **Subsystem Information**

### **Use of the Term “Assembly”**

The term “assembly” will be used for items in the part number listing that include other itemized parts in the part number listing. When the word “assembly” is found in the part number listing, there will be a corresponding item number on the illustrations followed by a bracket and a listing of the contents of the assembly.

### **Brackets**

A bracket is used when an assembly or kit is spared, but is not shown in the illustration. The item number of the assembly or kit precedes the bracket; the item numbers of the piece parts follow the bracket.

### **Tag**

The notation “W/Tag” in the parts description indicates that the part configuration has been updated. Check the change Tag index in the General Information section of the Service Data for the name and purpose of the modification.

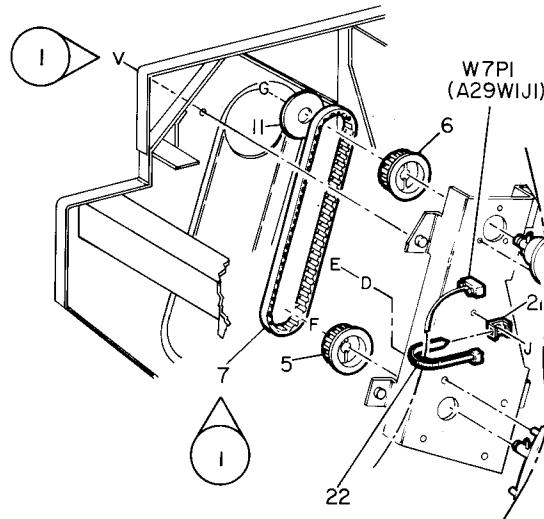
In some cases, a part or assembly may be spared in two versions: with the Tag and without the Tag. In those cases, use whichever part is appropriate for the configuration of the machine on which the part is to be installed. If the machine does not have a particular Tag and the only replacement part available is listed as “W/Tag”, install the Tag kit or all of the piece parts. The Change Tag Index tells you which kit or piece parts you need.

Whenever you install a Tag kit or all the piece parts that make up a Tag, mark the appropriate number on the Tag matrix.

## Symbology

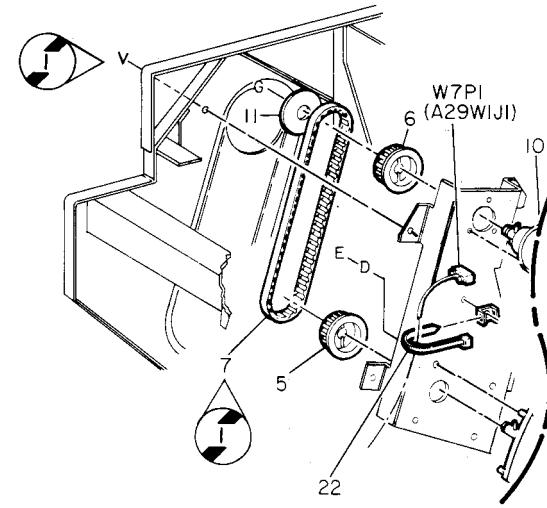
A Tag number within a circle pointing to an item number shows that the part has been changed by the tag number within the circle (Figure 1). Information on the modification is in the Change Tag Index.

A Tag number within a circle having a shaded bar and pointing to an item number shows that the configuration of the part shown is the configuration before the part was changed by the Tag number within the circle (Figure 2).



O	Z004	A
850	PL	I

Figure 1 With Tag Symbol



O	Z005	A
850	PL	I

Figure 2 Without Tag Symbol

A tag number within a circle with no apex shows that the entire drawing has been changed by the tag number within the circle (Figure 3). Information on the modification is in the Change Tag Index.

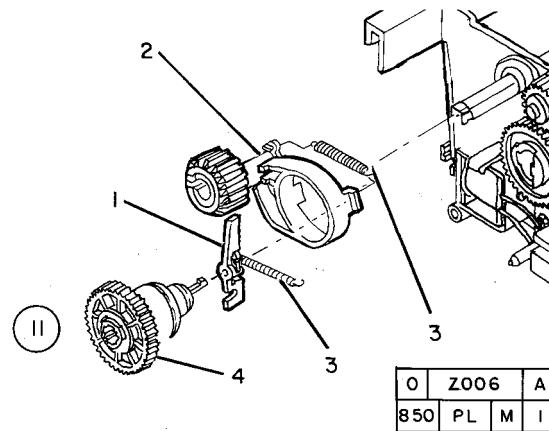


Figure 3 Entire Drawing With Tag Symbol

A tag number within a circle with no apex and having a shaded bar shows that the entire drawing was the configuration before being changed by the tag number within the circle (Figure 4).

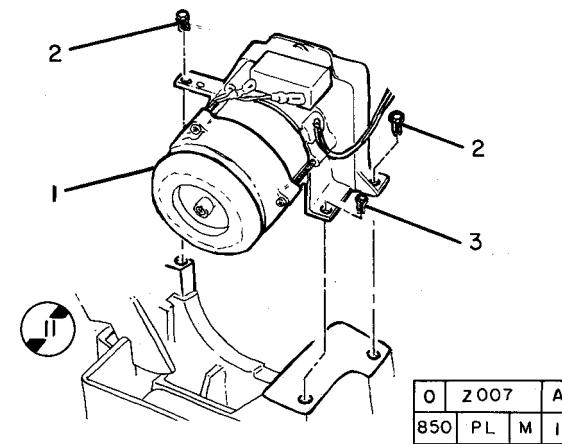
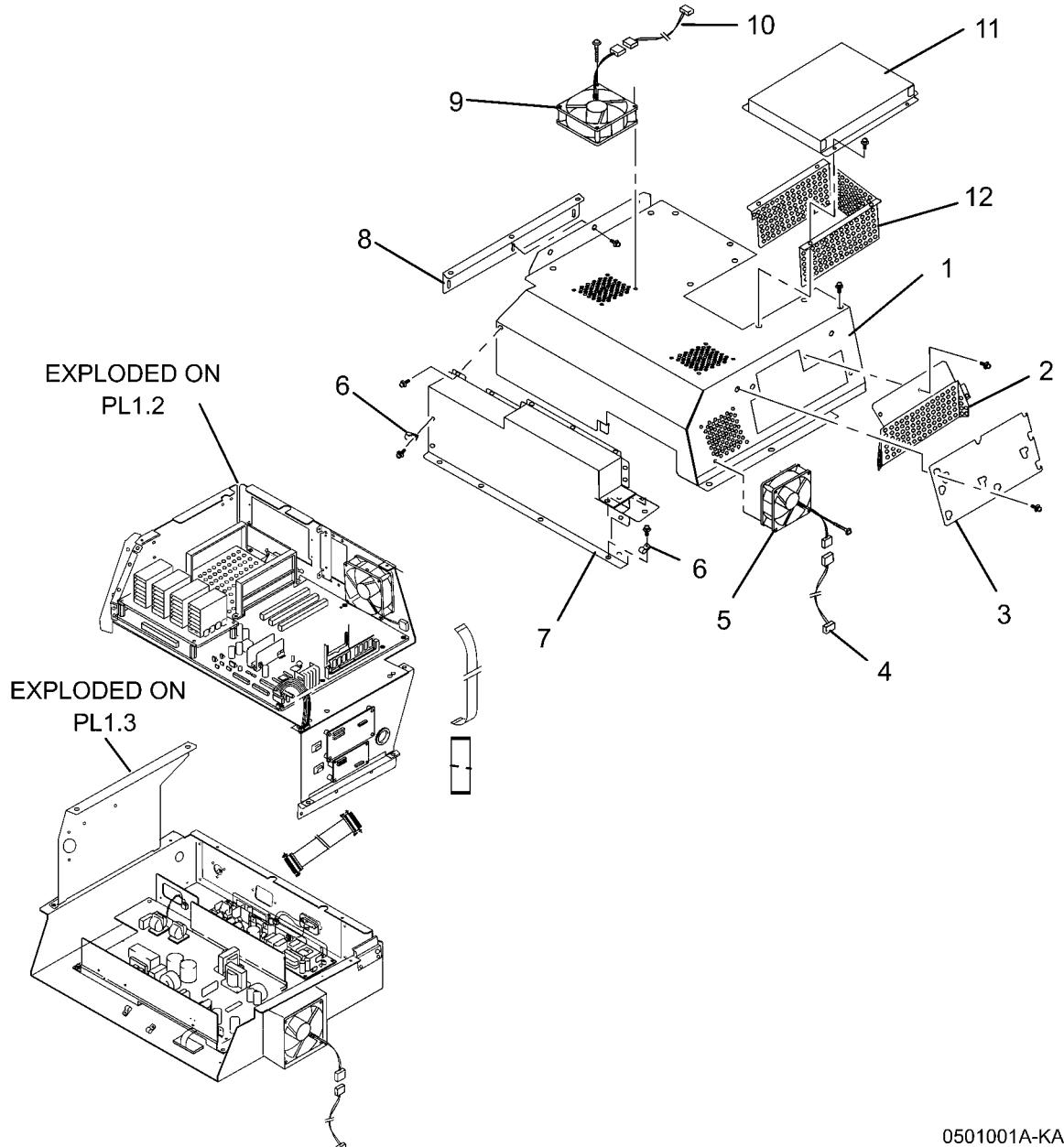


Figure 4 Entire Drawing Without Tag Symbol

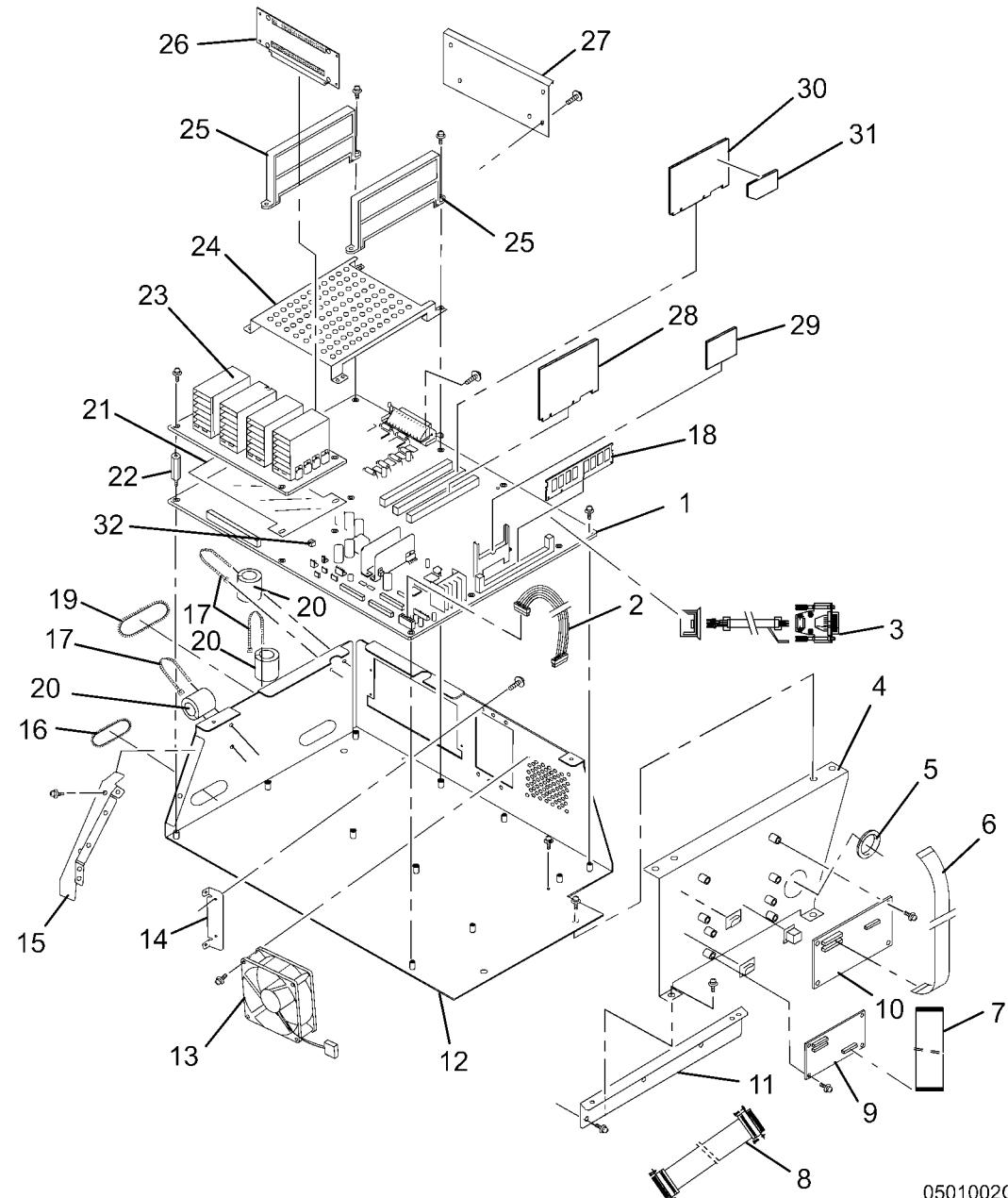
## PL 1.1 Board Components (1 of 3)

Item	Part	Description
1	-	Cover (Not Spared)
2	-	Right Cover (Not Spared)
3	-	Right Cover (Not Spared)
4	-	Fan Harness (Not Spared)
5	127N07285	Cooling Fan
6	-	Clip (Not Spared)
7	-	Front Cover (Not Spared)
8	-	Left Cover (Not Spared)
9	127N07284	Cooling Fan Assembly
10	117N01642	Driver Cooling Fan Harness 1
11	-	Top Cover (Not Spared)
12	-	Top Screen (Not Spared)



## PL 1.2 Board Components (2 of 3)

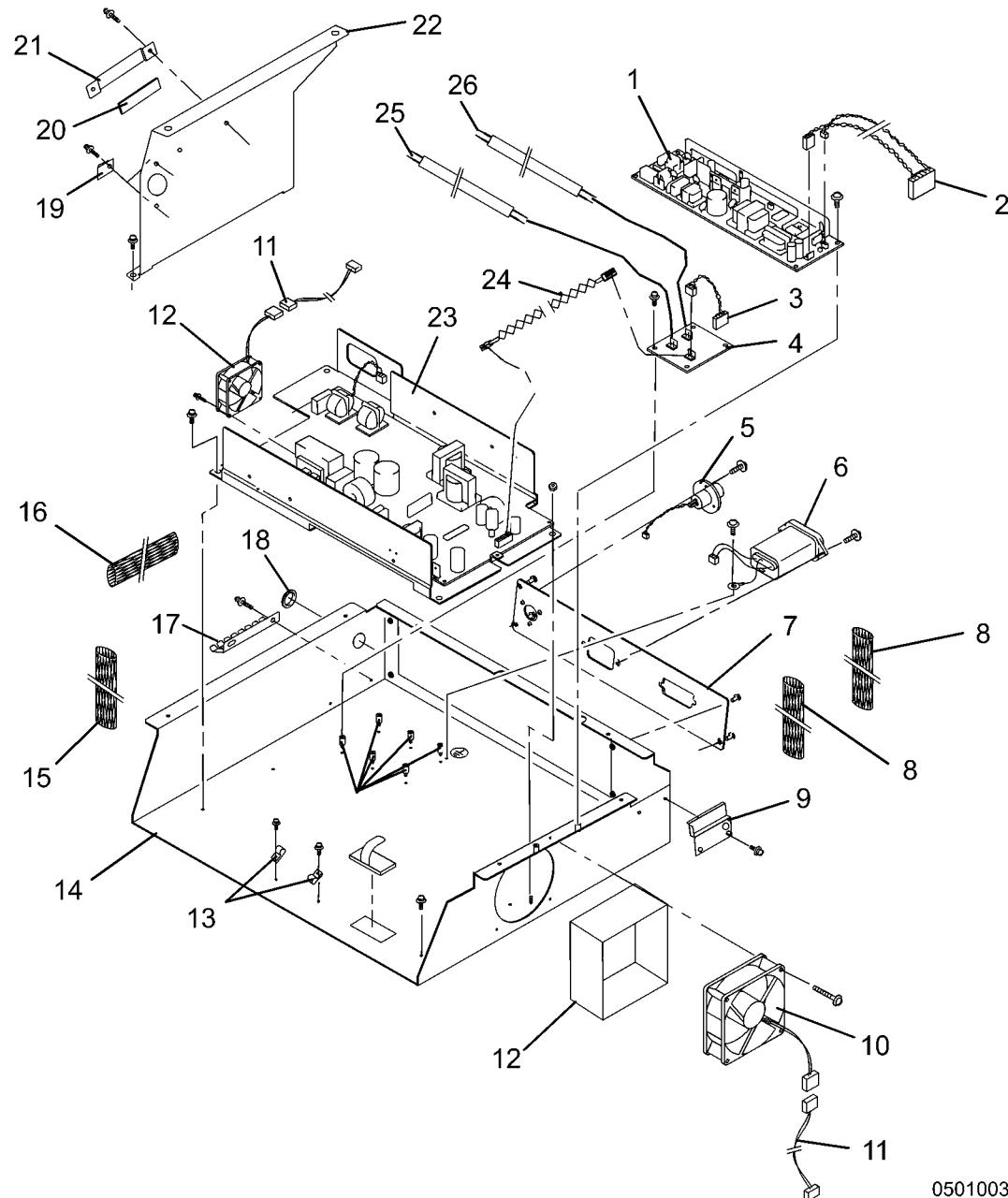
Item	Part	Description
1	140N63261	Main Board (65" & 90")
2	152N11541	DC Cable Assembly
3	-	Harness (Not Spared)
4	-	Right Cover (Not Spared)
5	-	Grommet (Not Spared)
6	117N01641	Junction Ribbon Cable
7	-	Ribbon Cable (Not Spared)
8	-	Harness (Not Spared)
9	140N63196	PCB Smartchip Ink Provision Board
10	-	Ink IOD Board (Not Spared)
11	-	Right Bottom Bracket (Not Spared)
12	-	Base Frame (Not Spared)
13	127N07285	Cooling Fan
14	-	Left Front Bracket (Not Spared)
15	-	Left Front Bracket (Not Spared)
16	-	Front Grommet (Not Spared)
17	-	Cable Tie (Not Spared)
18	144N00125	DIMM (256mb)
19	-	Rear Grommet (Not Spared)
20	-	Tubing (Not Spared)
21	-	Insulator (Not Spared)
22	-	Standoff (Not Spared)
23	140N62846	Head Driver Board
24	-	Screen (Not Spared)
25	-	Bracket (Not Spared)
26	140N63263	Hard Disk Connection Mounting Assembly
27	-	Plate (Not Spared)
28	140N63269	Network Card
29	140N63281	Back-up Parameter Card
30	140N63287	Ink Wallet PWB
31	144N00155	Ink Wallet Smart Chip
32	108N00541	Mainboard Fuse (Not Shown)



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## PL 1.3 Board Components (3 of 3)

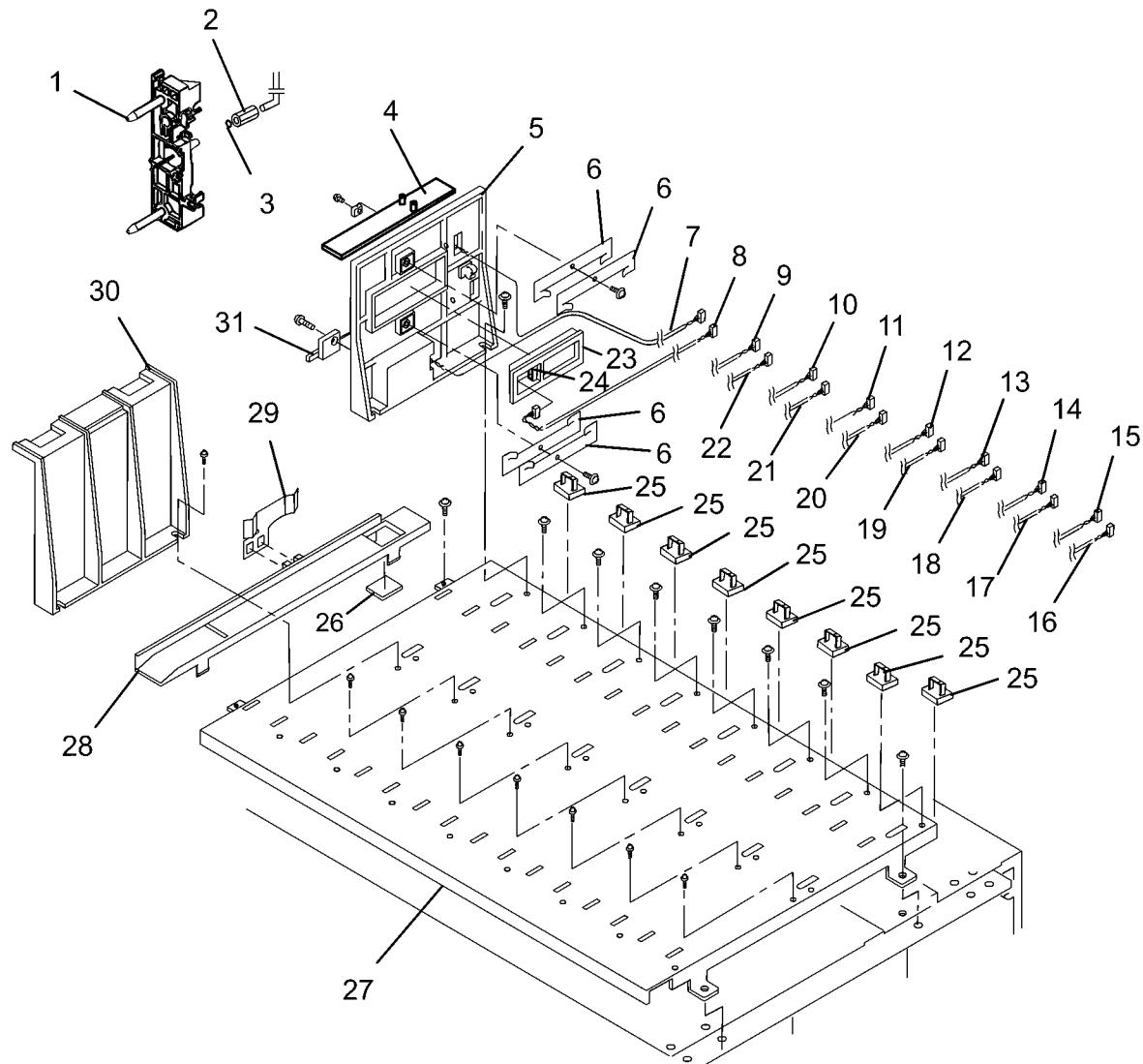
Item	Part	Description
1	140N62836	Power Supply Board Assembly
2	152N11539	DC Cable 2 Assembly
3	152N11540	AC Cable 1 Assembly
4	140N62850	PCB Power Board
5	152N11538	Level Foot SW Cable Assembly
6	113N01300	Power Inlet
7	-	Rear Plate (Not Spared)
8	-	Ribbon Cable (Not Spared)
9	-	Bracket (Not Spared)
10	127N07285	Cooling Fan
11	117N01643	Cooling Fan Cable
12	-	Fan Shield (Not Spared)
13	-	Clamp (Not Spared)
14	-	Case (Not Spared)
15	-	Ribbon Cable (Not Spared)
16	-	Ribbon Cable (Not Spared)
17	-	Rack (Not Spared)
18	-	Grommet (Not Spared)
19	-	Brace (Not Spared)
20	-	Spacer (Not Spared)
21	-	Bracket (Not Spared)
22	-	Left Plate (Not Spared)
23	140N62835	Power Supply
24	117N01645	Remote Power Cable
25	117N01646	AC Cable 1
26	117N01647	AC Cable 2



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## PL 2.1 Cartridge Components

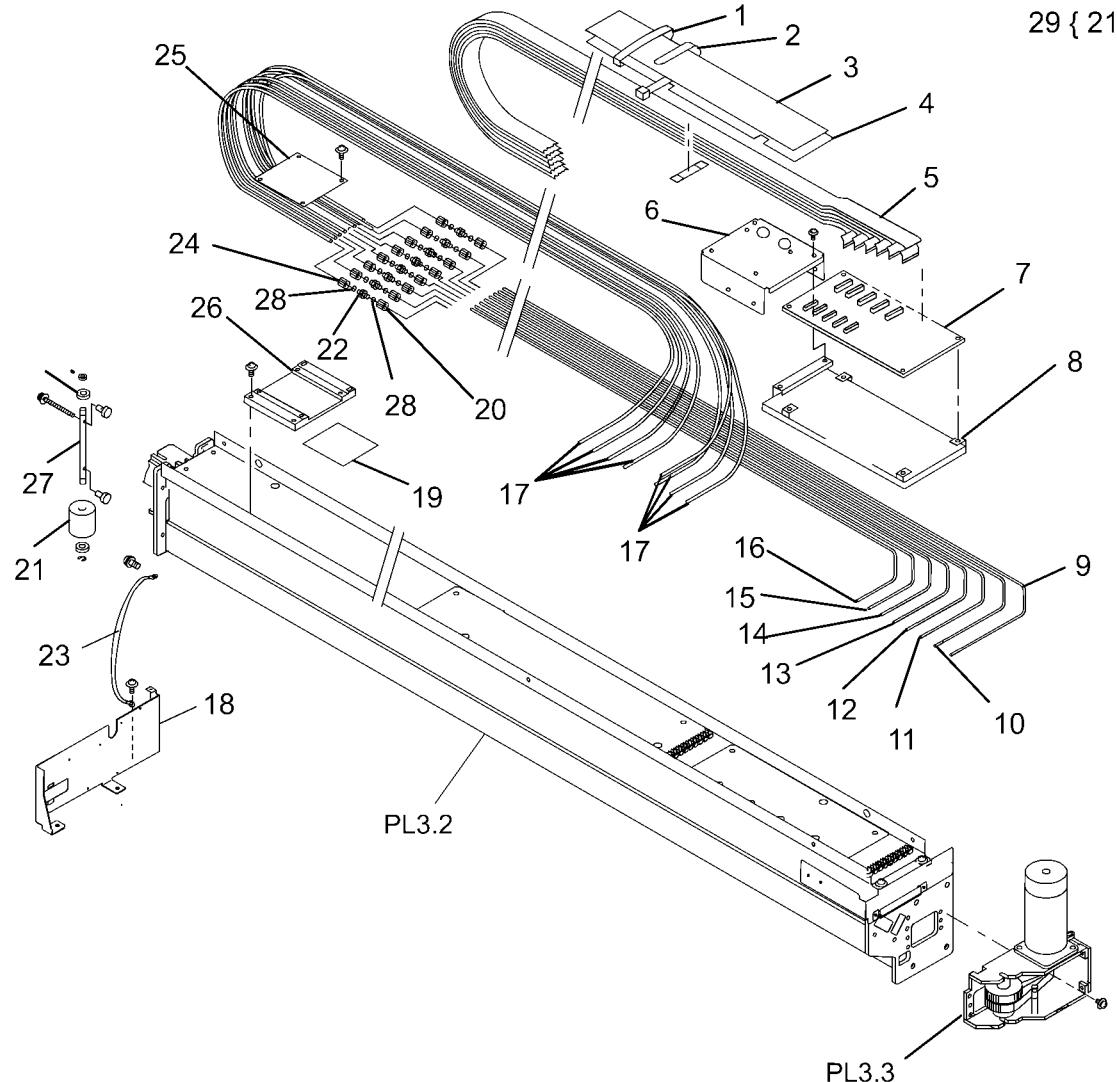
Item	Part	Description
1	001N00499	Cartridge Frame Assembly
2	-	Adaptor (Not Spared)
3	-	Gasket (Not Spared)
4	-	Plate (Not Spared)
5	-	Left Plate (Not Spared)
6	009N01464	Holder Pressure Spring
7	130N01327	(Y) Ink Sensor Assembly
8	152N11533	SC (Y) Cable Assmby
9	130N01326	(M) Ink Sensor Assmby
10	130N01325	(C) Ink Sensor Assembly
11	130N01324	(K) Ink Sensor Assembly
12	130N01328	(LC) Ink Sensor Assembly
13	130N01329	(LM) Ink Sensor Assembly
14	130N01330	(O) Ink Sensor Assembly
15	130N01331	(G) Ink Sensor Assembly
16	152N11537	SC (G) Cable Assembly
17	152N11536	SC (O) Cable Assembly
18	152N11535	SC (LM) Cable Assembly
19	152N11534	SC (LC) Cable Assembly
20	152N11530	SC (K) Cable Assembly
21	152N11531	SC (C) Cable Assembly
22	152N11532	SC (M) Cable Assembly
23	095N00262	Ink ID Board Assembly
24	-	Connector (Not Spared)
25	-	Mini Clamp (Not Spared)
26	-	Felt Pad (Not Spared)
27	-	Frame (Not Spared)
28	032N00479	Cartridge Guide Base (65")
-	032N00480	Cartridge Guide Base (90")
29	-	Clip (Not Spared)
30	010N01185	I/C Slide 2
31	-	Switch (P/O Item 8, Item 16, Item 17, Item 18, Item 19, Item 20, Item 21, Item 22)



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## PL 3.1 CR Driving Component (1 of 4)

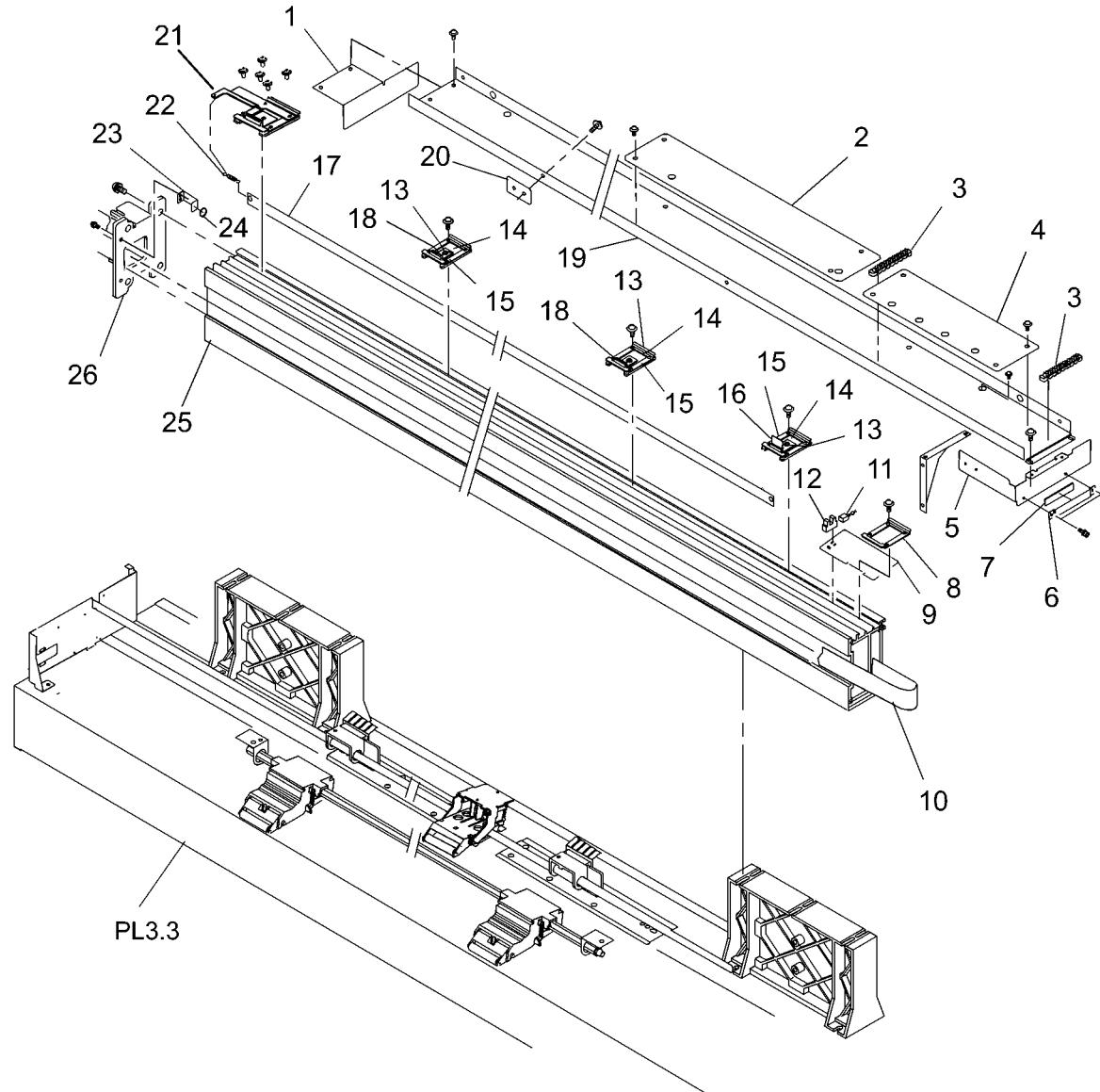
Item	Part	Description
1	052N00297	Tube Joints
2	052N00296	Tube Joint
3	030N00672	Steel Berarer (65")
-	030N00673	Steel Berarer (90")
4	032N00405	Tube Guide (65")
-	032N00406	Tub Guide (90")
5	117N01634	CR Ribbon Cable (65")
-	117N01635	CR Ribbon Cable (90")
6	-	Cover (Not Spared)
7	140N62833	CR Board
8	-	Card Bracket (Not Spared)
9	-	Ink Tube (Not Spared)
10	-	Ink Tube (Not Spared)
11	-	Ink Tube (Not Spared)
12	-	Ink Tube (Not Spared)
13	-	Ink Tube (Not Spared)
14	-	Ink Tube (Not Spared)
15	-	Ink Tube (Not Spared)
16	-	Ink Tube (Not Spared)
17	052N00298	Ink Tube for (65/90")
18	-	Bracket (Not Spared)
19	-	Plate (Not Spared)
20	-	Coupling (Not Spared)
21	-	Cradle Pulley (P/O Item 29)
22	-	Coupling (Not Spared)
23	-	Ground Strip (Not Spared)
24	-	Coupling (Not Spared)
25	-	Plate (Not Spared)
26	-	Plate (Not Spared)
27	-	Shaft (P/O Item 29)
28	005N01096	O-Ring Coupling
	020N00839	Drive Pulley Assembly



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## PL 3.2 CR Driving Component (2 of 4)

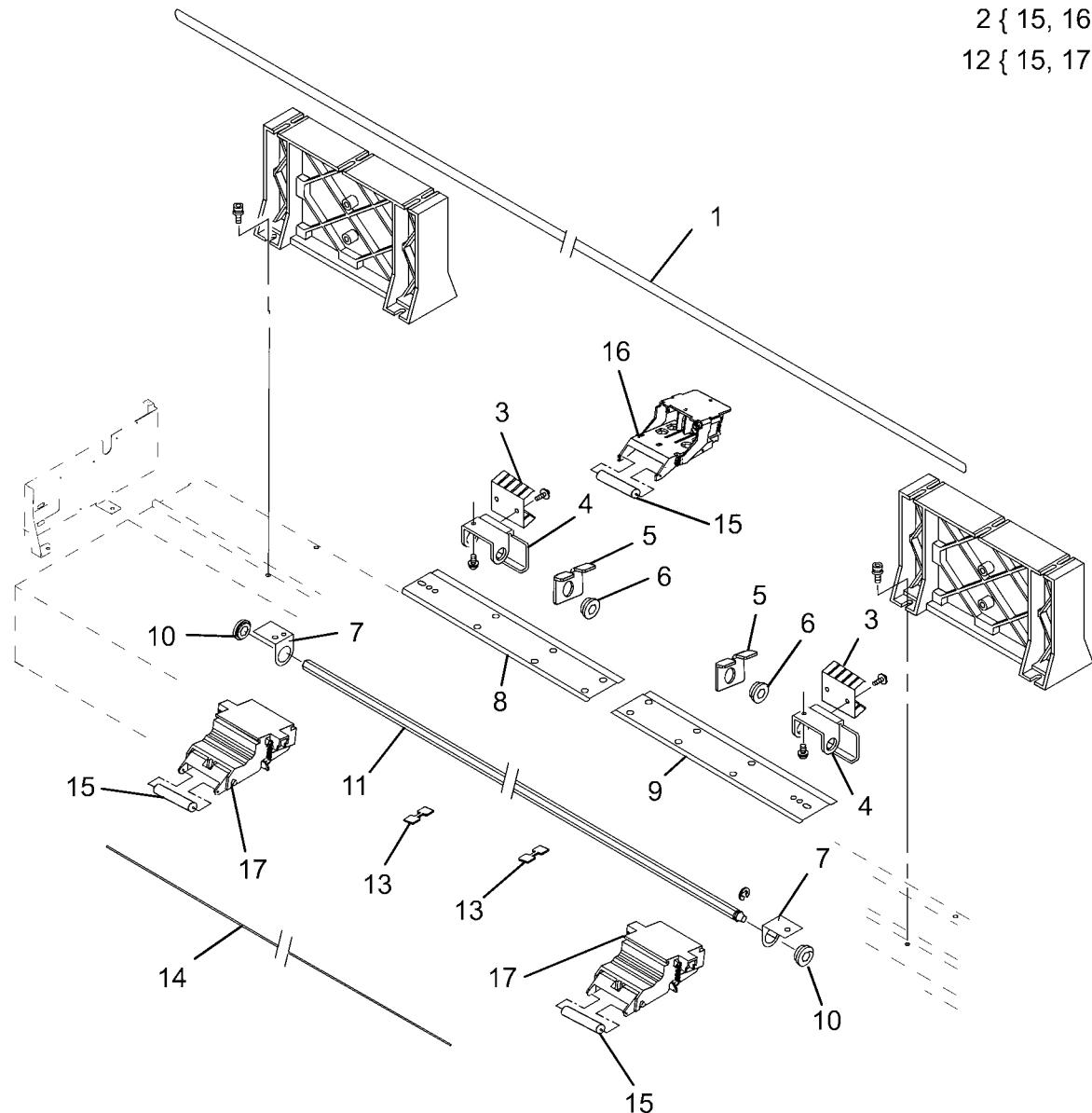
Item	Part	Description
1	-	Plate (Not Spared)
2	-	Cover (Not Spared)
3	-	Block (Not Spared)
4	-	Right Cover (Not Spared)
5	-	Right End Plate (Not Spared)
6	-	Right End Bracket (Not Spared)
7	-	Right Plate (Not Spared)
8	-	(Not Spared)
9	-	(Not Spared)
10	023N01048	Steel Belt (65")
-	023N01049	Steel Belt (90")
11	152N11526	CR-ORG Cable Assembly
12	130N01321	Sensor
13	-	(Not Spared)
14	-	(Not Spared)
15	-	(Not Spared)
16	-	(Not Spared)
17	032N00408	T Fence (65")
-	032N00407	T Fence (90")
18	-	(Not Spared)
19	-	Plate (Not Spared)
20	-	Plate (Not Spared)
21	-	(Not Spared)
22	009N01461	T Fence Spring
23	-	Bracket (Not Spared)
24	-	Return Pulley Fitting Plate (Not Spared)
25	-	Base (Not Spared)
26	-	Return Pulley Fitting Plate (Not Spared)



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## PL 3.3 CR Driving Component (3 of 4)

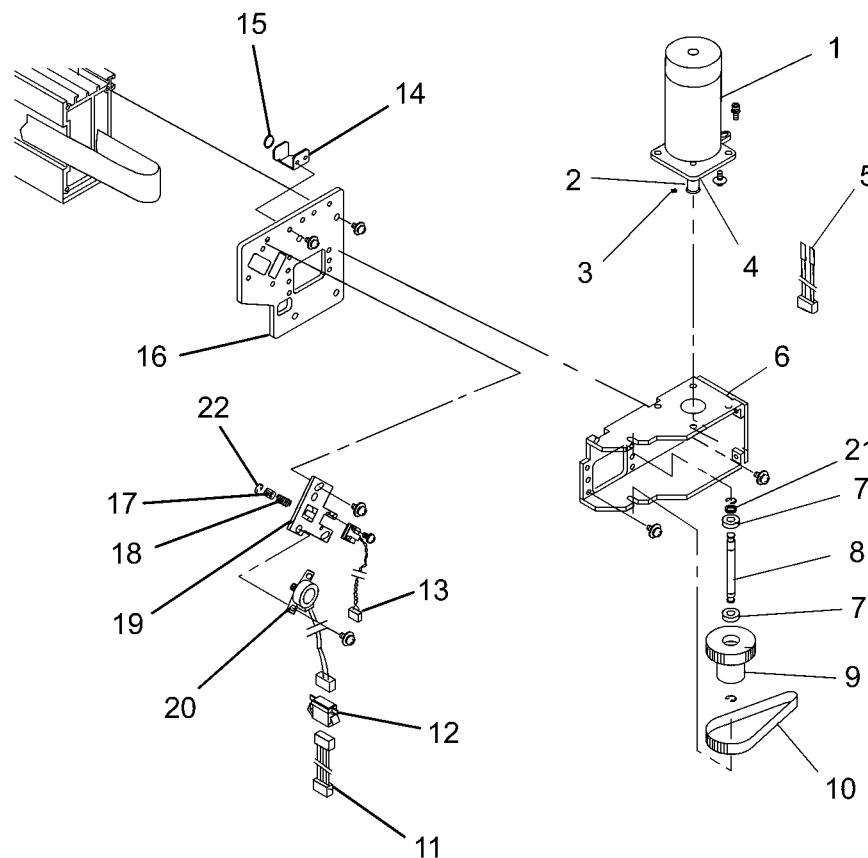
Item	Part	Description	
1	030N00672	Steel Bearing (65")	2 { 15, 16
-	030N00673	Steel Bearing (90")	12 { 15, 17
2	031N00229	Pressure Roller Grid Assembly	
3	-	(Not Spared)	
4	-	(Not Spared)	
5	-	(Not Spared)	
6	-	Bearing (Not Spared)	
7	-	Bracket (Not Spared)	
8	-	Cover (Not Spared)	
9	-	Cover (Not Spared)	
10	-	Bearing (P/O PL7.2 Item 6)	
11	-	Shaft (P/O PL7.2 Item 6)	
12	031N00228	Pressure Roller Assembly	
13	-	(Not Spared)	
14	-	(Not Spared)	
15	022N02050	Pressure Roll	
16	-	Grid Arm Bracket (P/O Item 2)	
17	-	Arm Bracket (P/O Item 12)	



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## PL 3.4 CR Driving Component (4 of 4)

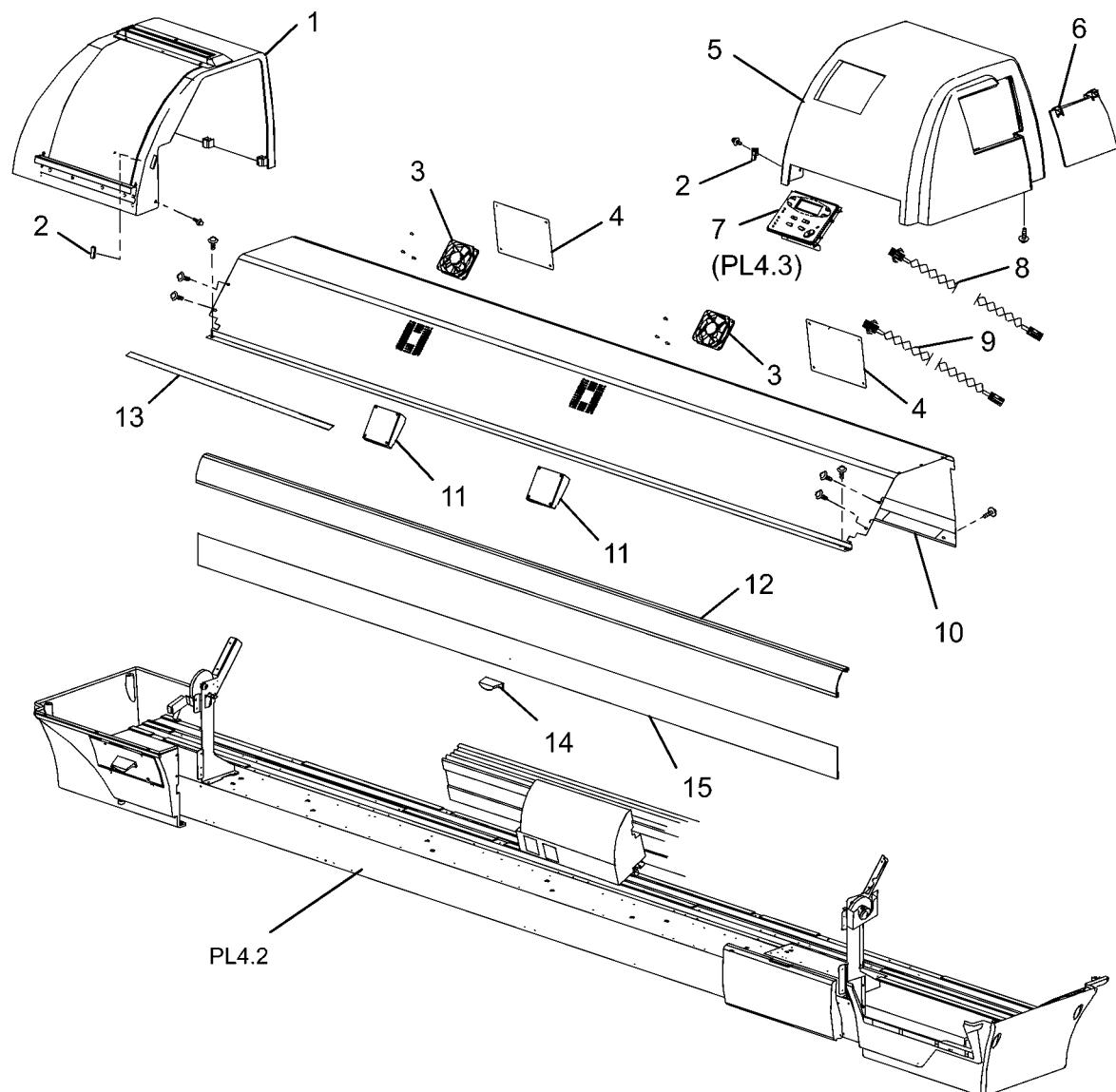
Item	Part	Description
1	127N07282	CR Motor Assembly
2	-	Gear (Not Spared)
3	-	Set Screw (Not Spared)
4	-	Motor Mount (Not Spared)
5	-	Motor Harness (Not Spared)
6	-	Bracket (Not Spared)
7	-	Bearing (Not Spared)
8	-	Shaft (Not Spared)
9	020N00760	Drive Pulley Assembly
10	023N01050	Speed Reduction Belt
11	152N11525	Slide Motor Cable
12	113N01298	Connector
13	130N01322	Slide Sensor Assembly
14	-	Bracket (Not Spared)
15	-	Plate (Not Spared)
16	-	Bracket (Not Spared)
17	-	Spring (Not Spared)
18	-	Spring (Not Spared)
19	-	Bracket (Not Spared)
20	-	(Not Spared)
21	-	Bearing Stopper (Not Spared)
22	015N00598	Motor Set Plate



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## PL 4.1 Cover Components (1 of 2)

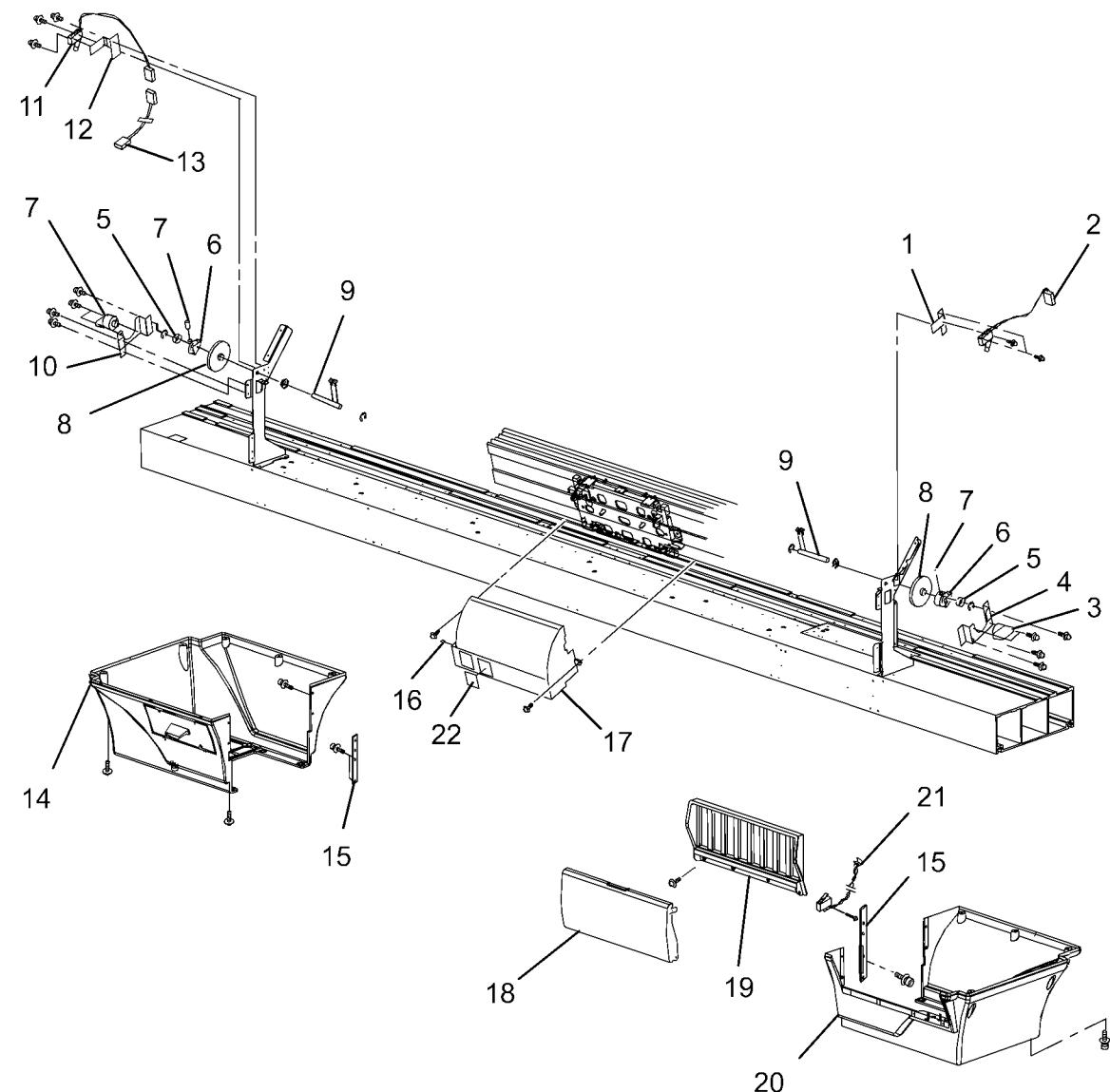
Item	Part	Description
1	002N02597	Side Cover Left Upper
2	-	Insert (Not Spared)
3	-	Fan (Not Spared)
4	-	Rear Plate (Not Spared)
5	002N02603	Side Cover Right Upper
6	002N02604	Memory Cover
7	-	Control Panel (Not Spared)
8	-	Connector (Not Spared)
9	-	Connector (Not Spared)
10	002N02606	Top "Y" Rail Cover (65")
-	002N02607	Top "Y" Rail Cover (90")
11	-	Cover (Not Spared)
12	002N02600	Front Cover Guide (65")
-	002N02601	Front Cover Guide (90")
13	-	Strip (Not Spared)
14	-	Cover (Not Spared)
15	002N02598	Front Cover Transparent (65")
-	002N02599	Front Cover Transparent (90")



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## PL 4.2 Cover Components (2 of 2)

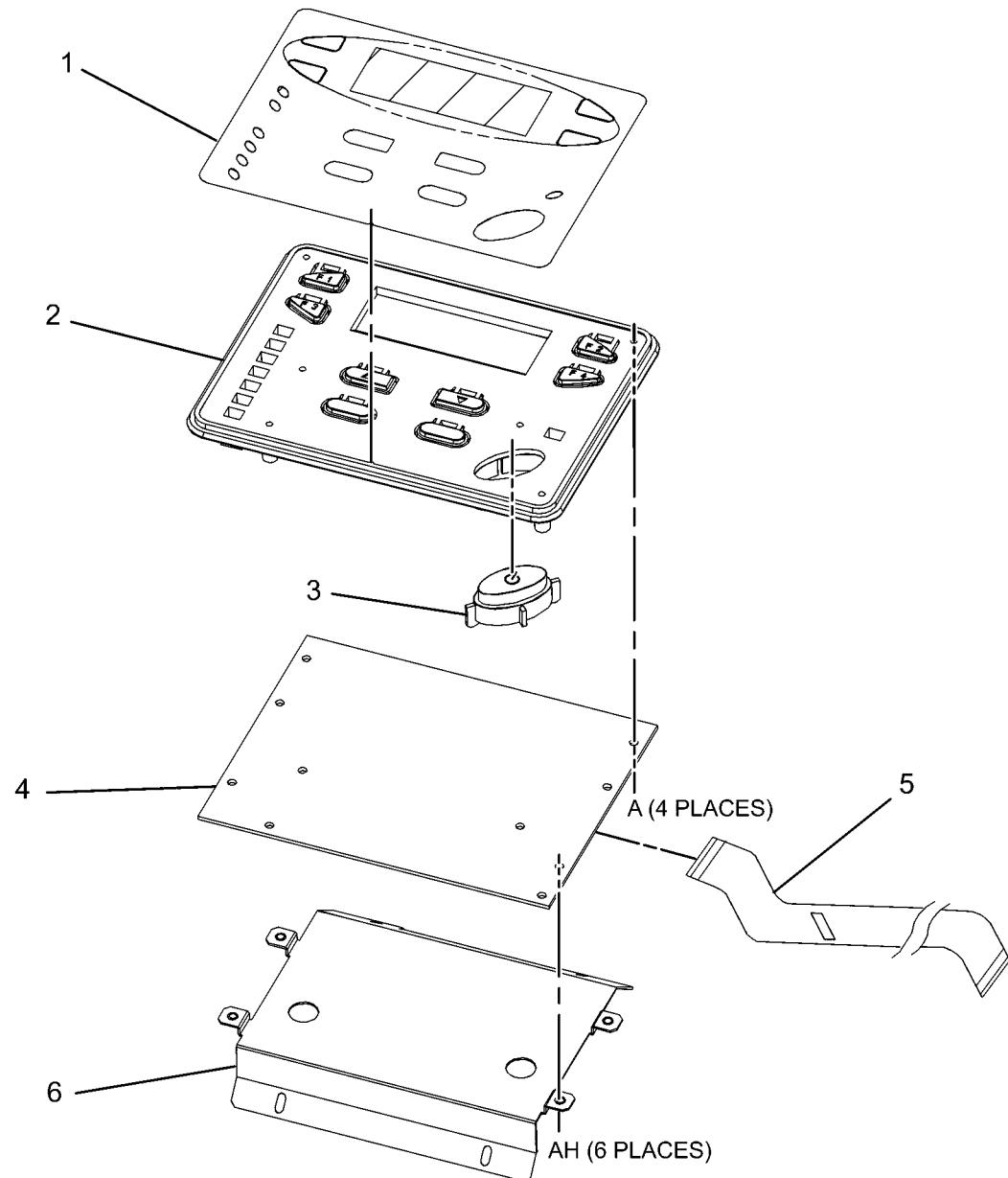
Item	Part	Description
1	-	Switch Bracket (Not Spared)
2	130N01332	Right Sendor Cover Assembly (Not Spared)
3	-	Bracket (Not Spared)
4	-	Insert (Not Spared)
5	-	Collar (Not Spared)
6	-	Set Screw (Not Spared)
7	-	Spacer (Not Spared)
8	-	Shaft (Not Spared)
9	-	Motor Bracket (Not Spared)
11	130N01333	Left Cover Sensor
12	-	Sensor Bracket (Not Spared)
13	117N01649	Left Cover Cable (65")
14	117N01650	Left Cover Cable (90")
15	002N02596	Side Cover Left Lower (Not Spared)
16	-	Insert (Not Spared)
17	-	Cover (Not Spared)
18	-	Cartridge Cover (Not Spared)
19	002N02605	Cartridge Inner Cover
20	002N02602	Side Cover Right Lower
21	-	Harness (Not Spared)
22	-	Label (Not Spared)



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## PL 4.3 Black Panel Assembly

Item	Part	Description
1	091N80254	Keyboard Sheet
2	002N02595	Panel Cover
3	-	Power Supply Key (Not Spared)
4	140N62834	Panel Board PWB
5	117N01640	Panel Tape Cable
6	-	Panel Base (Not Spared)



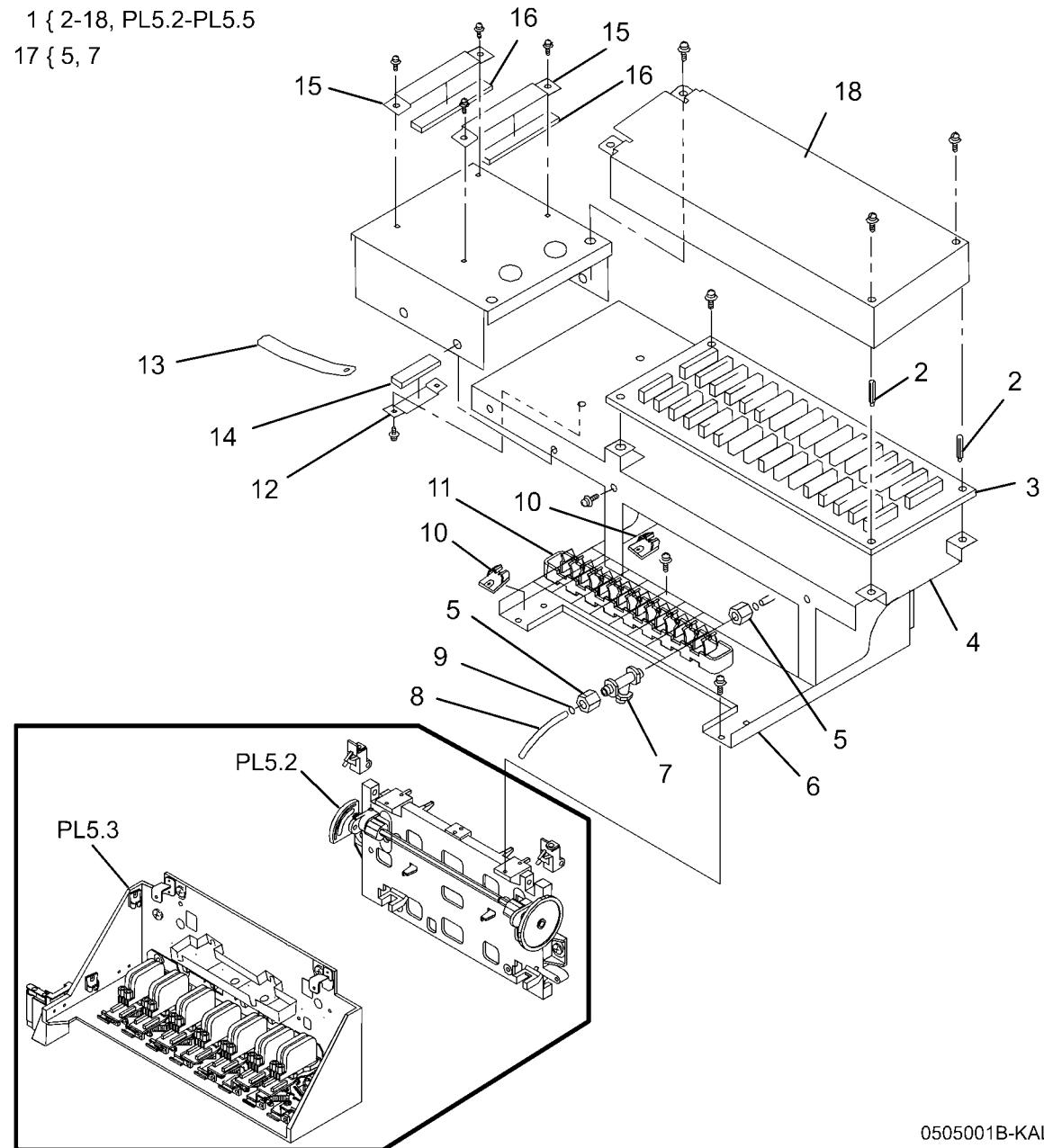
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## PL 5.1 Cursor Component (1 of 4)

Item	Part	Description
1	017N00237	Cursor Component Assembly
2	-	Standoff (Not Spared)
3	140N63293	Circuit Board
4	-	Base (Not Spared)
5	-	Nut (P/O Item 17)
6	-	Bottom Frame (Not Spared)
7	052N00299	Branch Pipe Kit
8	052N00301	H Ink Tube 1
9	604K54460	Small O-Ring
10	-	Wire Clip (Not Spared)
11	-	Holder (Not Spared)
12	-	Bracket (Not Spared)
13	-	Strap (Not Spared)
14	-	(Not Spared)
15	-	Bracket (Not Spared)
16	-	(Not Spared)
17	052N00353	Pipe Branch Kit
18	-	Cover (Not Spared)

1 { 2-18, PL5.2-PL5.5

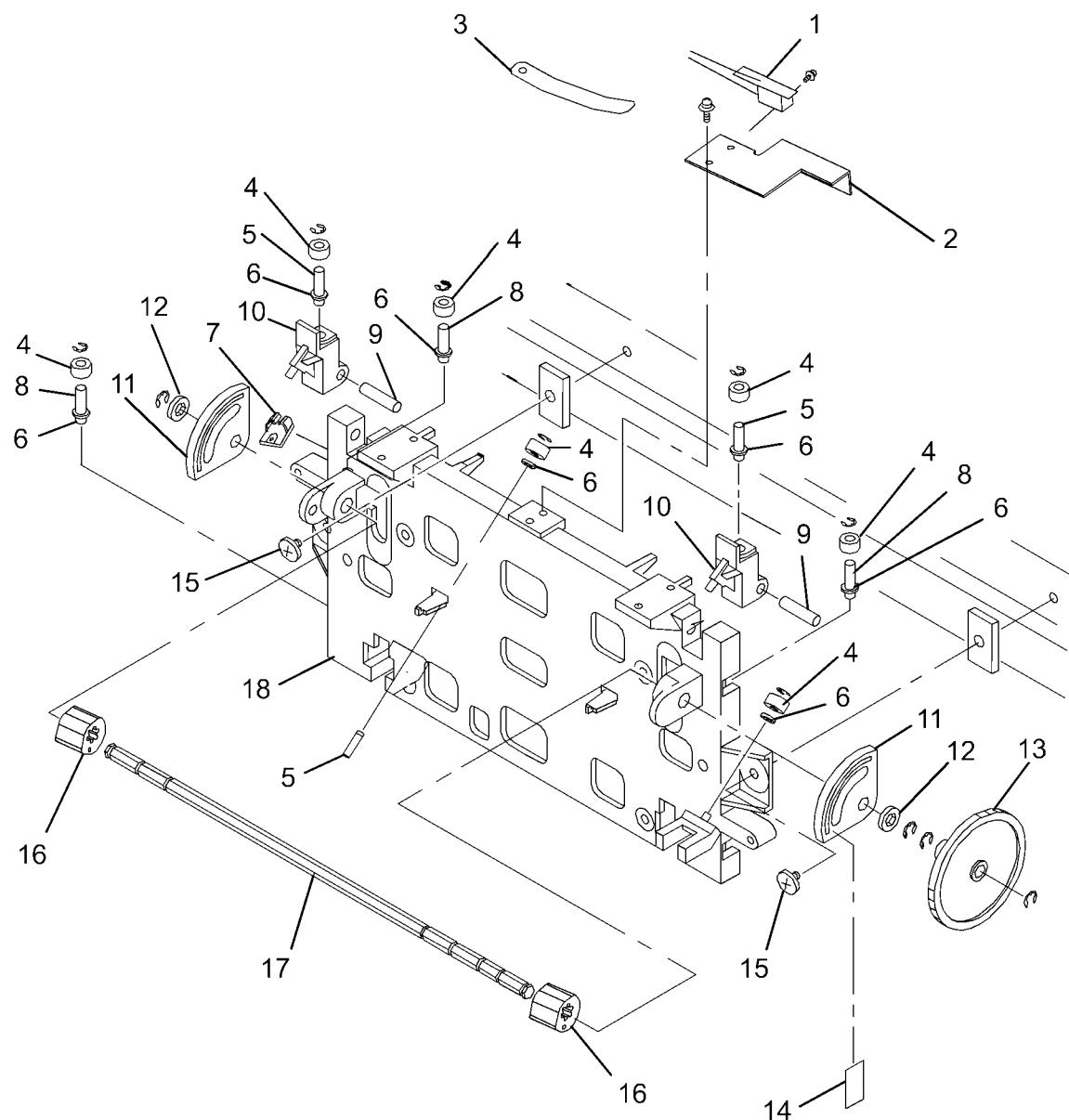
17 { 5, 7



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## PL 5.2 Cursor Component (2 of 4)

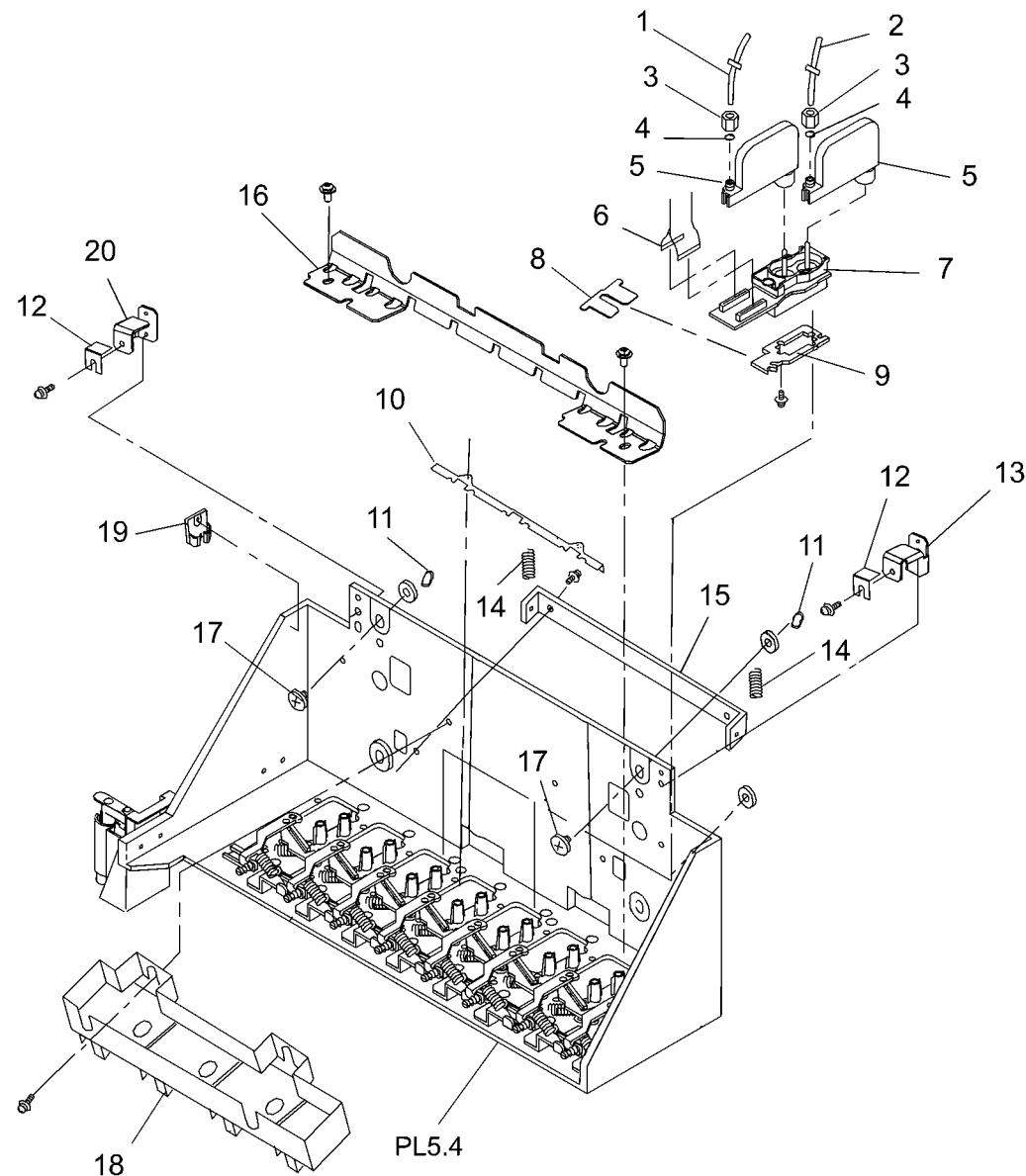
Item	Part	Description
1	146N00124	CR Encoder
2	-	Strap (Not Spared)
3	-	Encoder (Not Spared)
4	013N13823	Cursor Roll Large Bearing
5	-	Shaft (Not Spared)
6	-	Ring (Not Spared)
7	-	(Not Spared)
8	-	Shaft (Not Spared)
9	-	Shaft (Not Spared)
10	-	(Not Spared)
11	-	Cam (Not Spared)
12	-	Bearing (Not Spared)
13	007N01540	Slide Gear
14	-	Label (Not Spared)
15	-	Thumb Screw (Not Spared)
16	-	Rollers (Not Spared)
17	-	Shaft (Not Spared)
18	-	(Not Spared)



0505002B-KAL

## PL 5.3 Cursor Component (3 of 4)

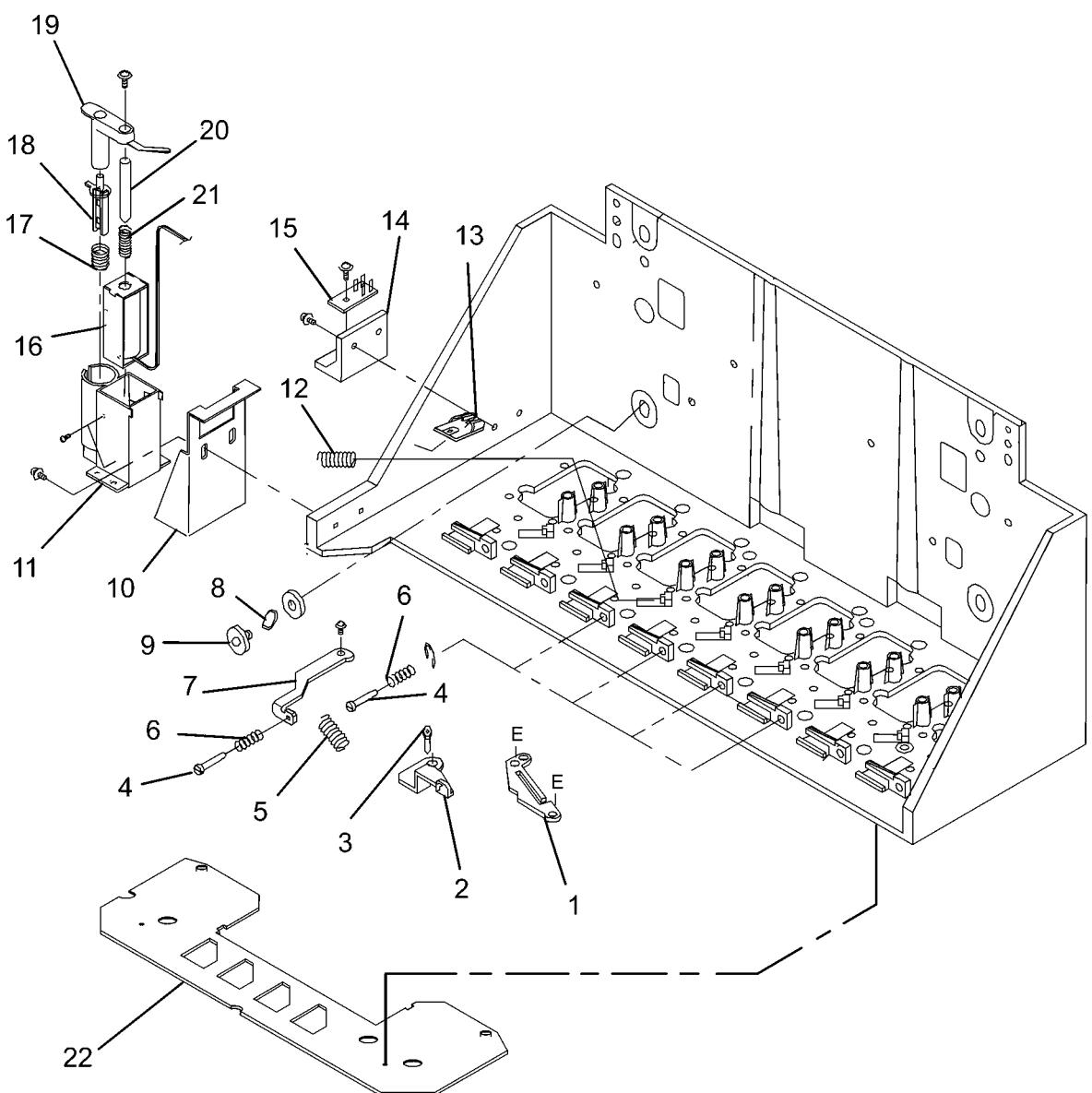
Item	Part	Description
1	052N00301	H Ink Tube 1 (2 Meter)
2	052N00302	H Ink Tube 2 (2 Meter)
3	-	Coupling (Not Spared)
4	604K54460	O-Ring
5	004N00240	Damper Assembly
6	117N01752	Ribbon Cable
7	-	Print Head (Consumable) (Not Spared)
8	014N00464	Print Head Spacer
9	001N00483	Head Base
10	-	Bracket (Not Spared) (Not Spared)
11	-	Bracket (Not Spared) (Not Spared)
12	-	Bracket (Not Spared) (Not Spared)
13	-	Bracket (Not Spared) (Not Spared)
14	-	Spring (Not Spared) (Not Spared)
15	-	Bracket (Not Spared) (Not Spared)
16	015N00595	Corner Sealing Plate
17	-	Screw (Not Spared) (Not Spared)
18	-	Clip (Not Spared) (Not Spared)
19	-	Bracket (Not Spared) (Not Spared)
20	-	Bracket (Not Spared) (Not Spared)



0505003A-KAL

## PL 5.4 Cursor Component (4 of 4)

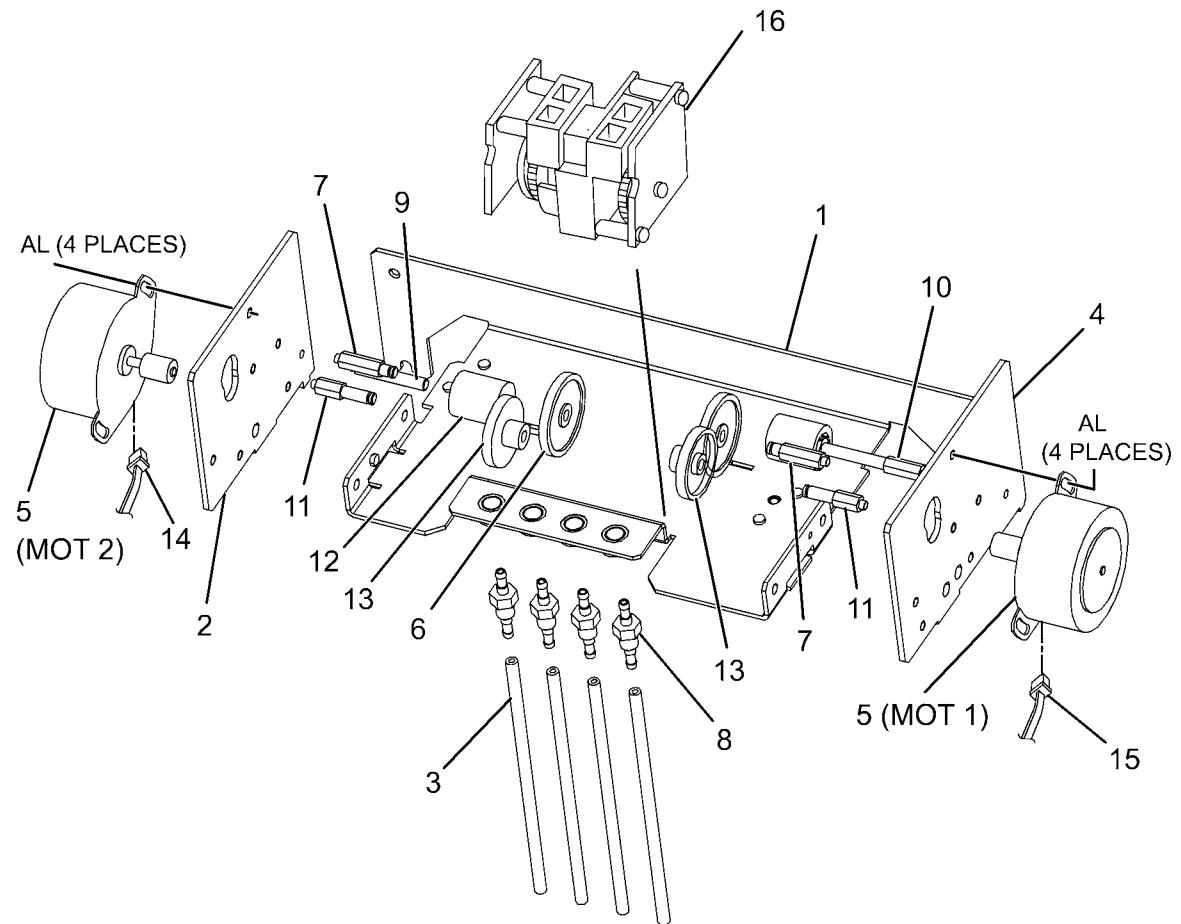
Item	Part	Description
1	015N00596	Head Fixing Plate
2	-	Arm (Not Spared)
3	-	Screw (Not Spared)
4	-	Screw (Not Spared)
5	009N01617	Spring
6	009N01618	Spring
7	018N00215	Adjuster
8	-	(Not Spared)
9	-	Screw (Not Spared)
10	-	Bracket (Not Spared)
11	019N00775	Cutter Holder
12	-	Spring (Not Spared)
13	-	Clip (Not Spared)
14	-	Bracket (Not Spared)
15	130N01323	Edge Paper Sensor
16	121N01067	Solenoid Assembly
17	009N01463	Cutter Spring
18	108R00801	Sheeting Off Knife
19	021N02243	Cutter Cap
20	-	Shaft (P/O Item 16)
21	009N01462	Solenoid Spring
22	015N00594	Bottom Sealing Plate Carrier



0505004B-KAL

## PL 5.5 Pump Assembly

Item	Part	Description
1	-	Pump Base (Not Spared)
2	-	Left Pump Base Plate (Not Spared)
3	052N00351	Tube (2 x4)
4	-	Right Pump Base Plate (Not Spared)
5	127N07283	Pump Motor
6	-	Speed Reduction Gear (Not Spared)
7	-	Pump Gear Shaft (Not Spared)
8	-	Nipple (Not Spared)
9	-	Idler Gear Shaft (Not Spared)
10	-	Pump Gear Shaft (Not Spared)
11	-	Pump Gear Shaft (Not Spared)
12	-	Idler Gear (Not Spared)
13	-	Multiple Gear (Not Spared)
14	117N01638	Pump Motor Cable 2
15	117N01637	Pump Motor Cable 1
16	127N07520	Pump Motor Assembly

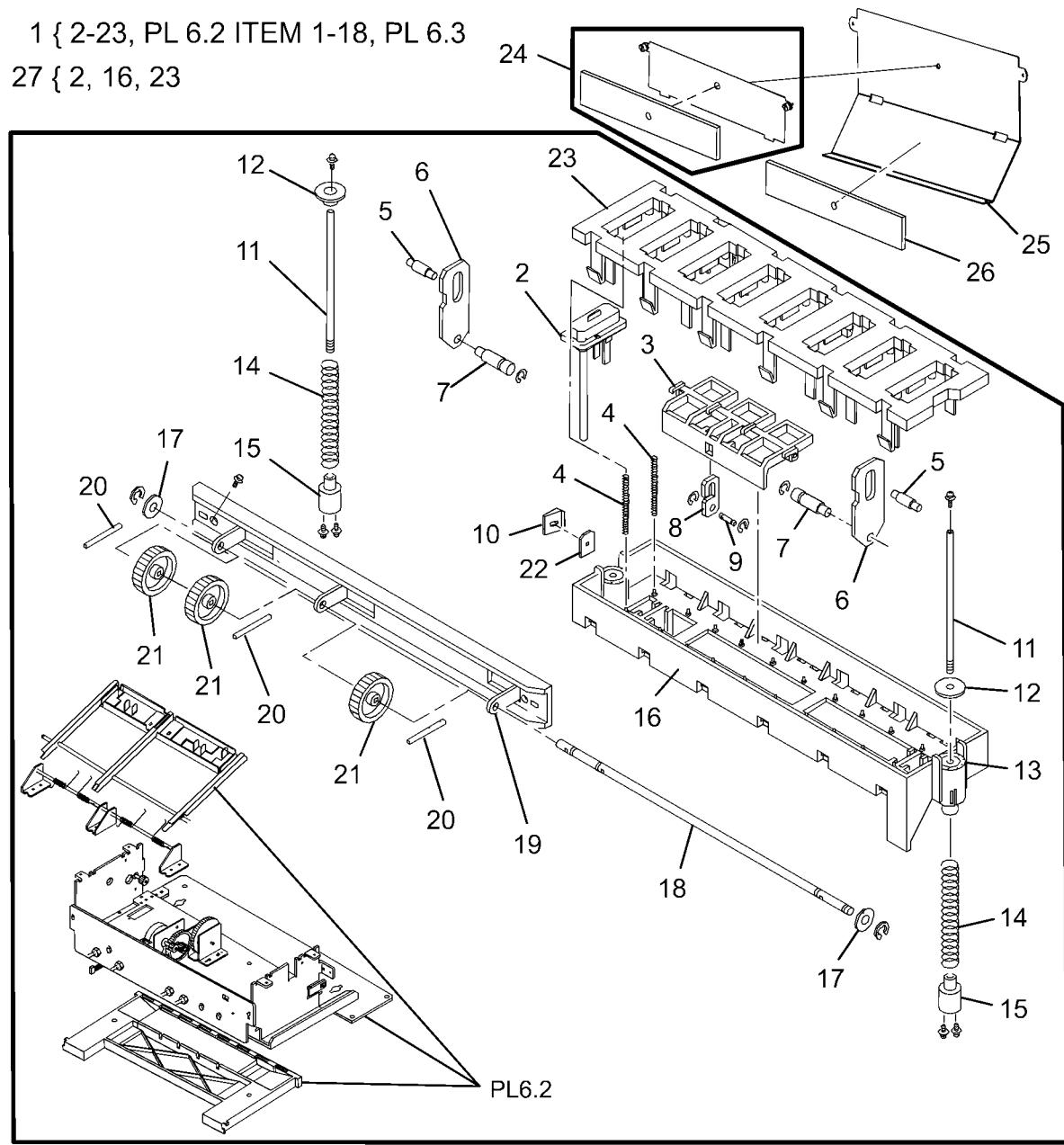


0505005B-KAL

**PL 6.1 Maintenance Components (1 of 3)**

Item	Part	Description
1	600N03292	Maintenance Station Assembly
2	-	Cap (P/O Item 1) (Not Spared)
3	-	Cap Spring
4	009N01619	Pin (Not Spared) (Not Spared) (Not Spared) (Not Spared)
5	-	Shaft (Not Spared) (Not Spared)
6	-	Shaft (Not Spared)
7	-	Spacer (Not Spared)
8	-	Spring Retainer (Not Spared)
9	-	Spring (Not Spared)
10	-	End Insert (Not Spared)
11	-	Base (Not Spared)
12	-	Spacer (Not Spared)
13	-	Shaft (Not Spared)
14	-	Drive Base (Not Spared)
15	-	Pin (Not Spared)
16	007N01543	Gear
17	-	Spacer (Not Spared)
18	021N02252	Cap
19	015N00599	Absorbent Base Assembly
20	015N00600	Absorbent Base Plate
21	003N00935	Absorbent 2
22	021N02246	Cap Assembly

1 { 2-23, PL 6.2 ITEM 1-18, PL 6.3  
27 { 2, 16, 23

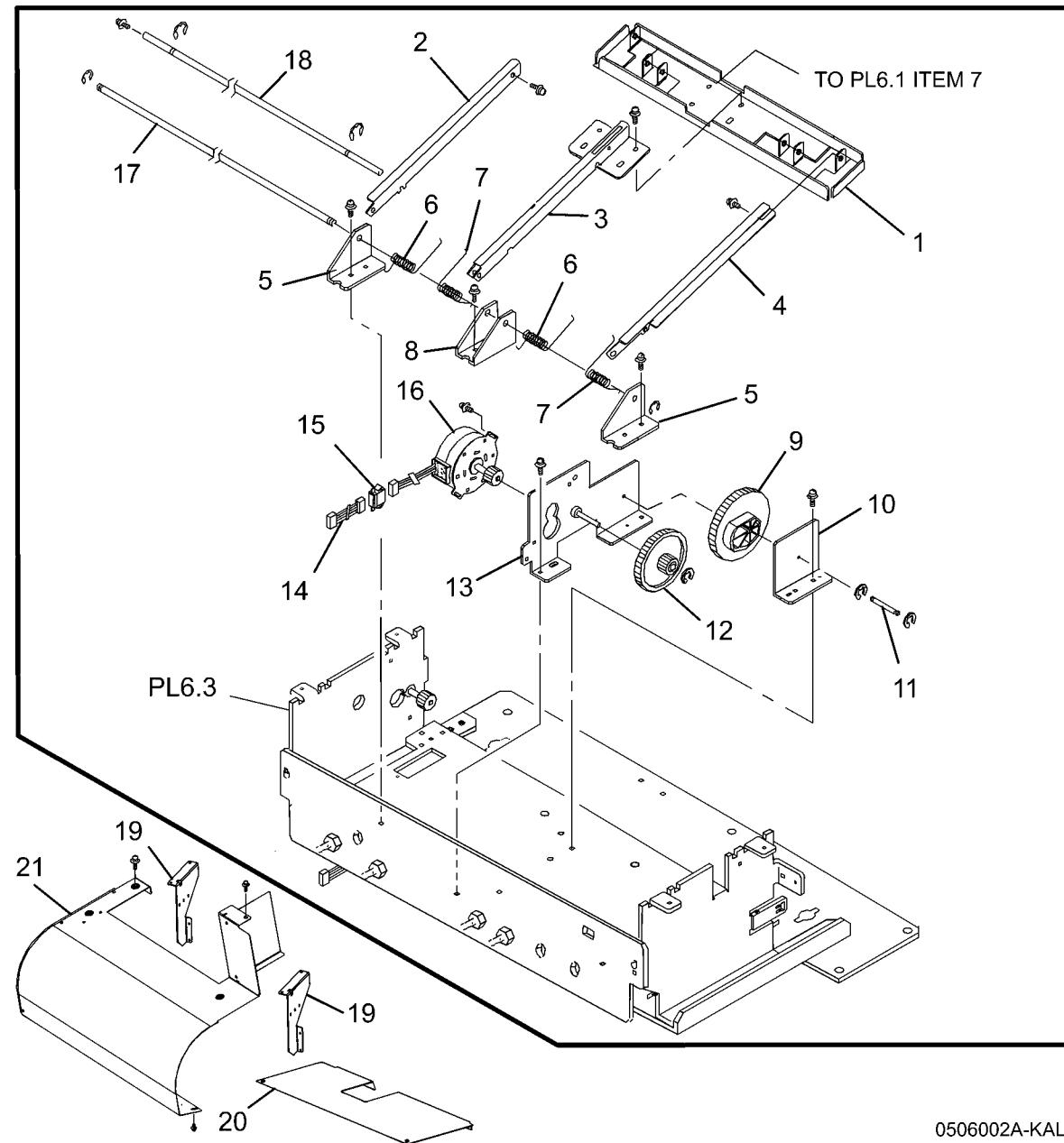


0506001B-KAL

## PL 6.2 Maintenance Components (2 of

3)

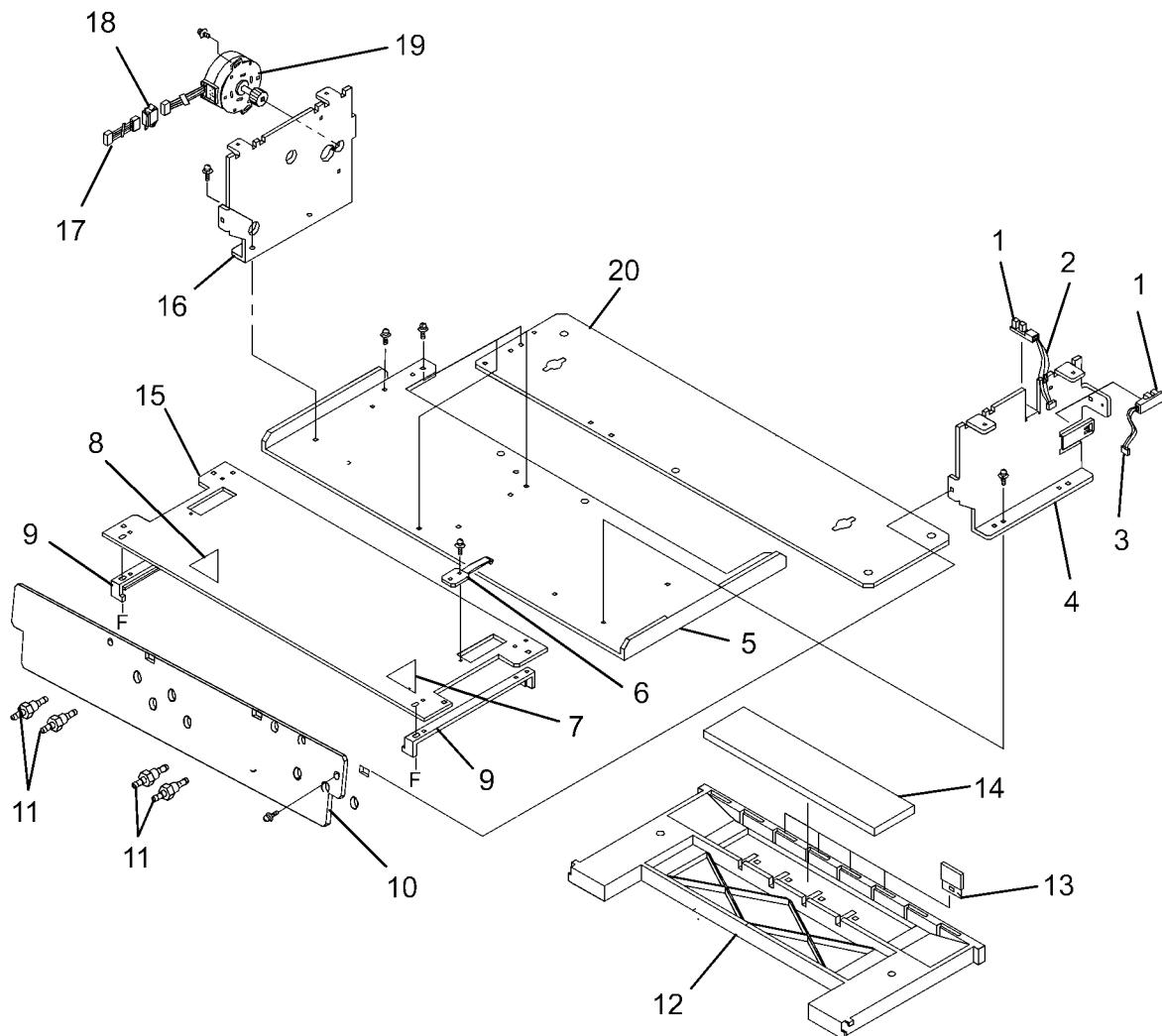
Item	Part	Description
1	-	Plate (Not Spared)
2	-	Left Tie Bar (Not Spared)
3	-	Middle Tie Bar (Not Spared)
4	-	Right Tie Bar (Not Spared)
5	-	Bracket (Not Spared)
6	-	Spring (Not Spared)
7	-	Spring (Not Spared)
8	-	Middle Bracket (Not Spared)
9	-	Gear (Not Spared)
10	-	Gear Bracket (Not Spared)
11	-	Shaft (Not Spared)
12	-	Double Gear (Not Spared)
13	-	Motor Bracket (Not Spared)
14	152N11736	Maintenance Up/Down Cable Assembly
15	-	Connecotor (Not Spared)
16	127N07283	Pump Motor
17	-	Shaft (Not Spared)
18	-	Shaft (Not Spared)
19	-	Support Bracket (Not Spared)
20	-	Plate (Not Spared)
21	-	Baffle (Not Spared)



0506002A-KAL

## PL 6.3 Maintenance Components (3 of 3)

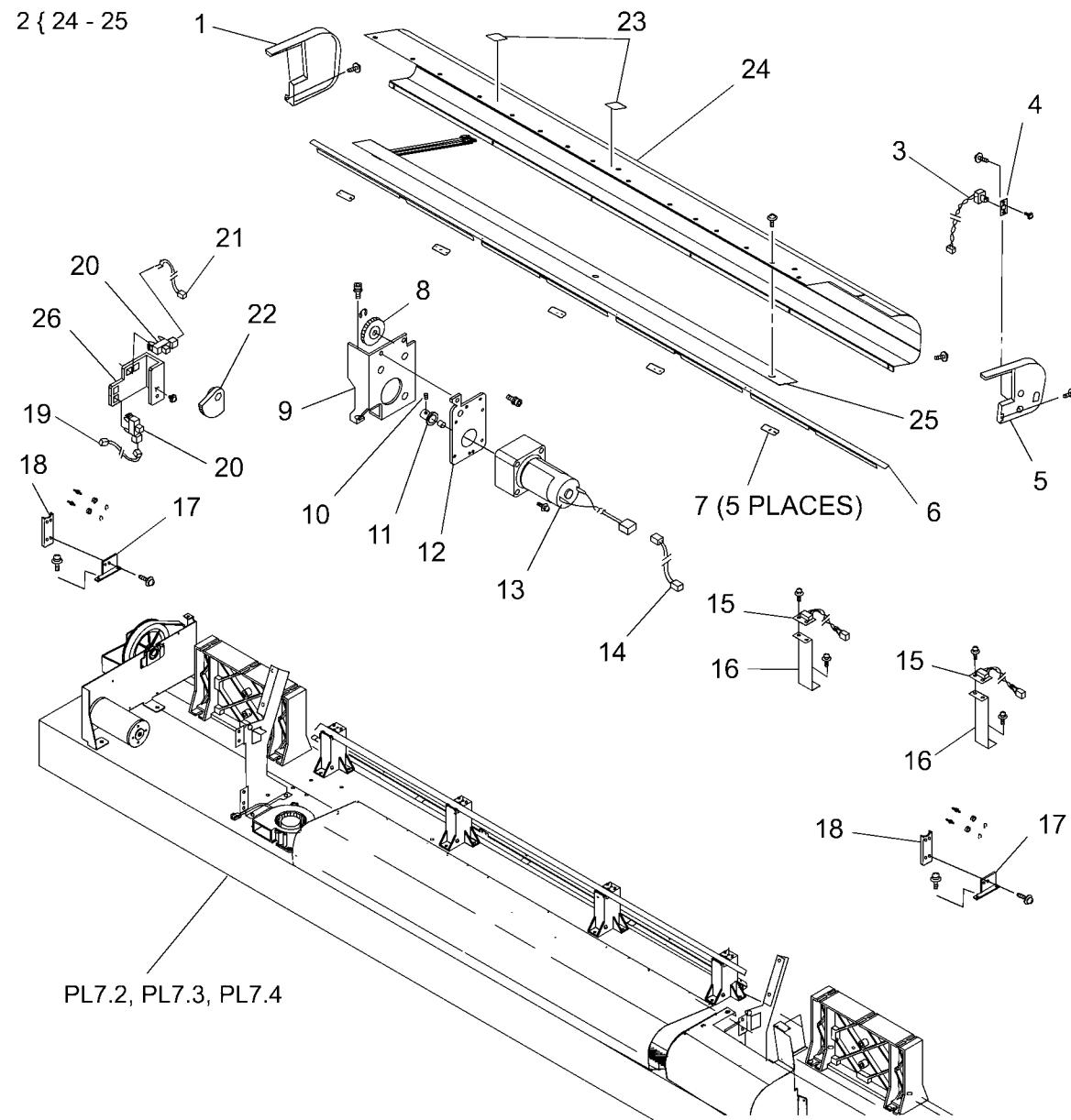
Item	Part	Description
1	130N01321	Sensor
2	152N11528	Wiper Origin Cable
3	152N11529	Maintenance Origin Cable
4	-	
5	015N00597	Pump Plate
6	-	
7	-	
8	-	
9	-	
10	015N00519	Nipple Support Plate
11	052N00303	Nipple
12	033N00242	Wiper Assembly
13	-	
14	-	
15	-	
16	127N07281	Motor Bracket
17	117N01639	Wiper Motor Cable
18	-	
19	127N07518	Wiper Motor
20	-	Plate (Not Spared)



0506003B-KAL

## PL 7.1 PF Driving Components (1 of 4)

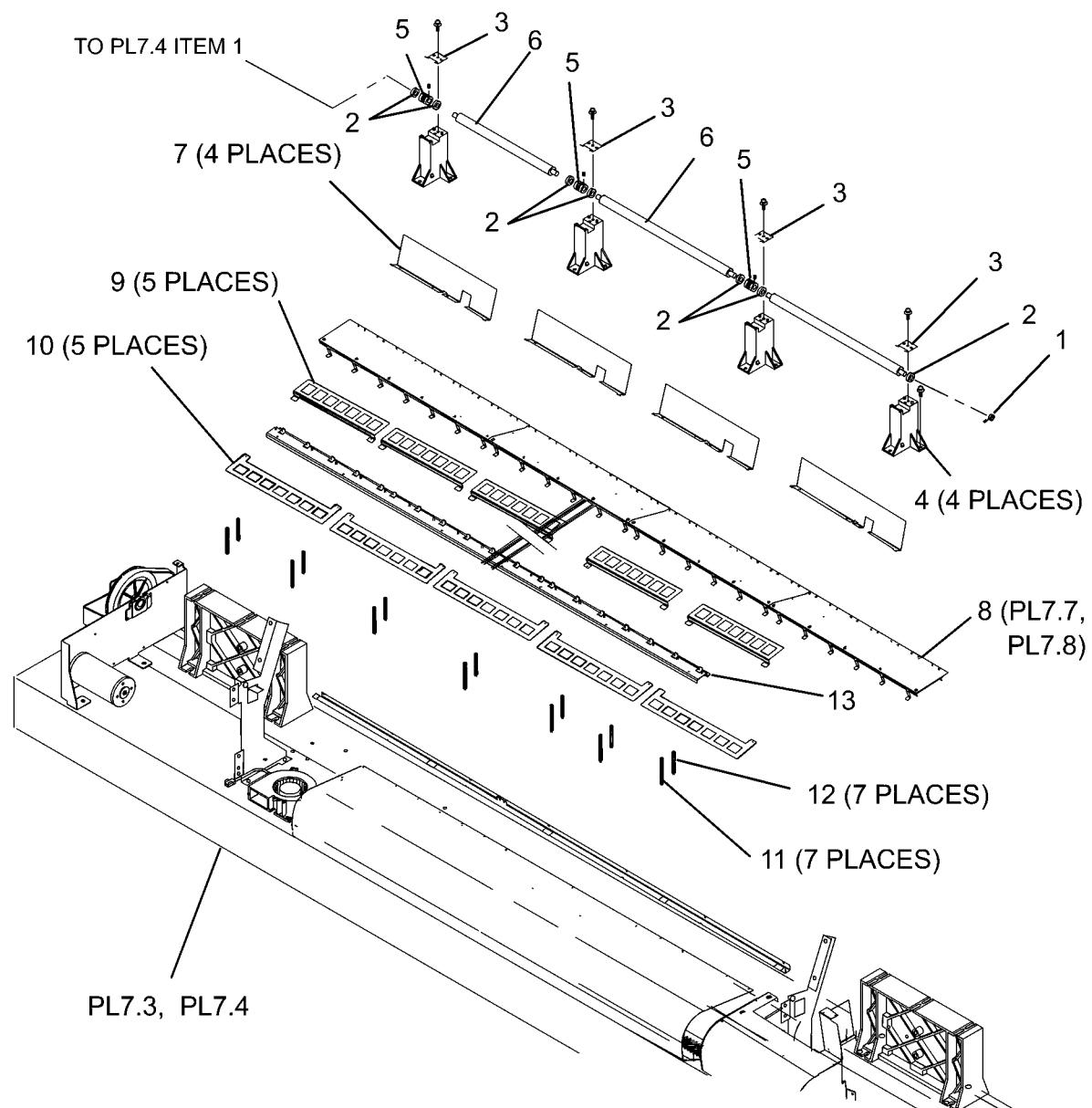
Item	Part	Description
1	-	Left Cover (Not Spared)
2	-	Paper Guide Rear Assembly (Not Spared)
3	-	Harness (Not Spared)
4	-	Plate (Not Spared)
5	-	Right Cover (Not Spared)
6	-	(Not Spared)
7	-	Clip (Not Spared)
8	-	Gear (Not Spared)
9	-	Bracket (Not Spared)
10	-	Set Screw (Not Spared)
11	-	Gear (Not Spared)
12	-	Plate (Not Spared)
13	127N07280	Lever Motor Assembly
14	-	Harness (Not Spared)
15	130N01318	Right & Left Rear Sensor (65"/90")
16	-	Bracket (Not Spared)
17	-	(Not Spared)
18	-	(Not Spared)
19	152N11522	Lever Down Cable (65")
-	152N11524	Lever Down Cable (90")
20	130N01321	Sensor
21	152N11521	Lever Up Cable (65")
-	152N11523	Lever Up Cable (90")
22	007N01589	Lever Up Gear
23	015N00516	Press Plate
24	-	Paper Guide (Not Spared)
25	001N00434	Heatstrip A (65")
-	001N00440	Heatstrip A (90")
26	015N00628	Bracket



0507001C-KAL

## PL 7.2 PF Driving Components (2 of 4)

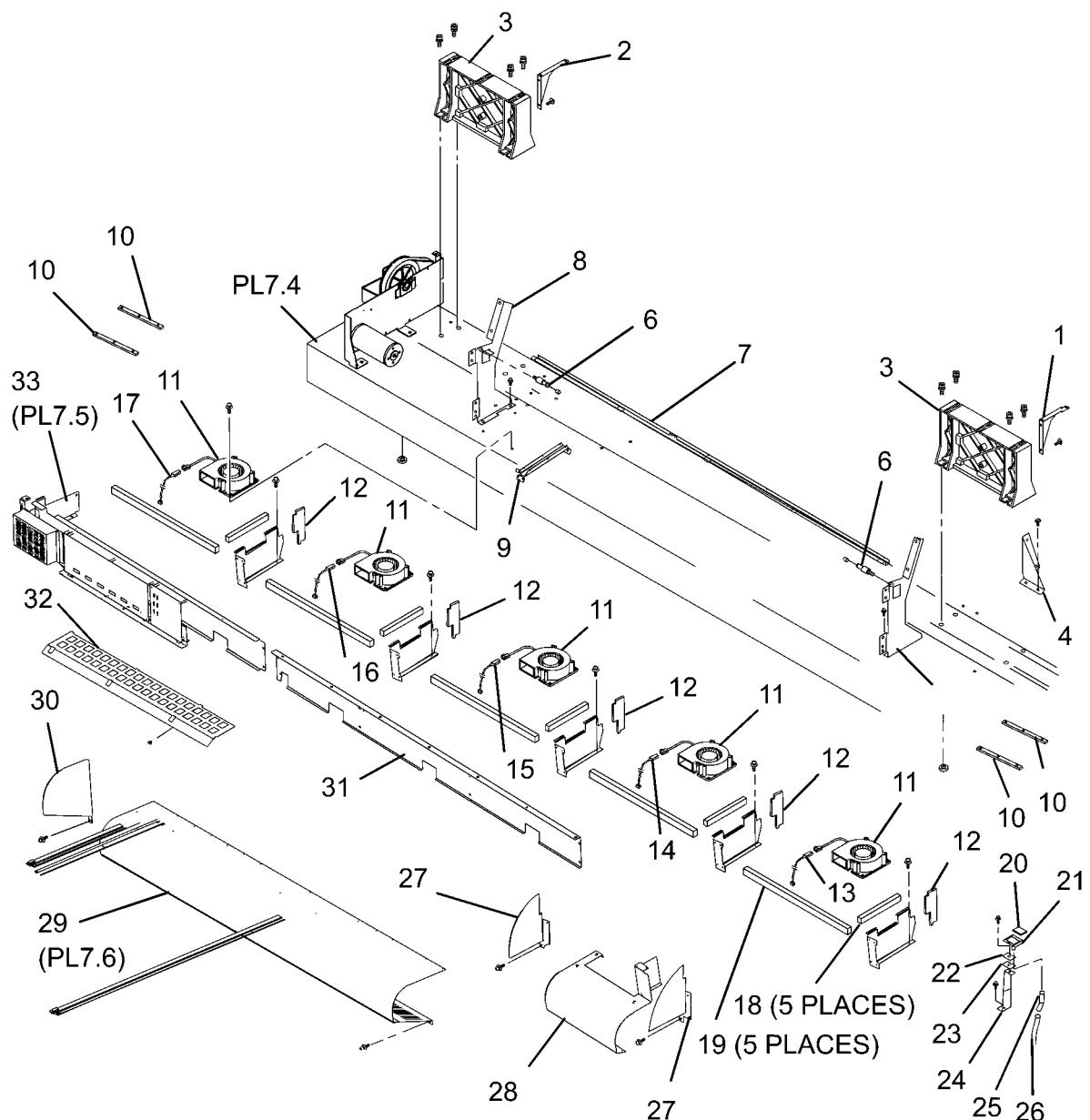
Item	Part	Description
1	-	Collar (Not Spared)
2	-	Spacer (Not Spared)
3	-	Plate (Not Spared)
4	-	Holder (Not Spared)
5	-	Coupler (Not Spared)
6	022N02261	Grid Roller Kit (65")
-	022N02262	Grid Roller Kit (90")
7	-	Plate (Not Spared)
8	-	Platen (Not Spared)
9	-	Cover (Not Spared)
10	-	Cover (Not Spared)
11	-	Pin (Not Spared)
12	-	Pin (Not Spared)
13	-	Plate (Not Spared)



0507002B-KAL

## PL 7.3 PF Driving Components (3 of 4)

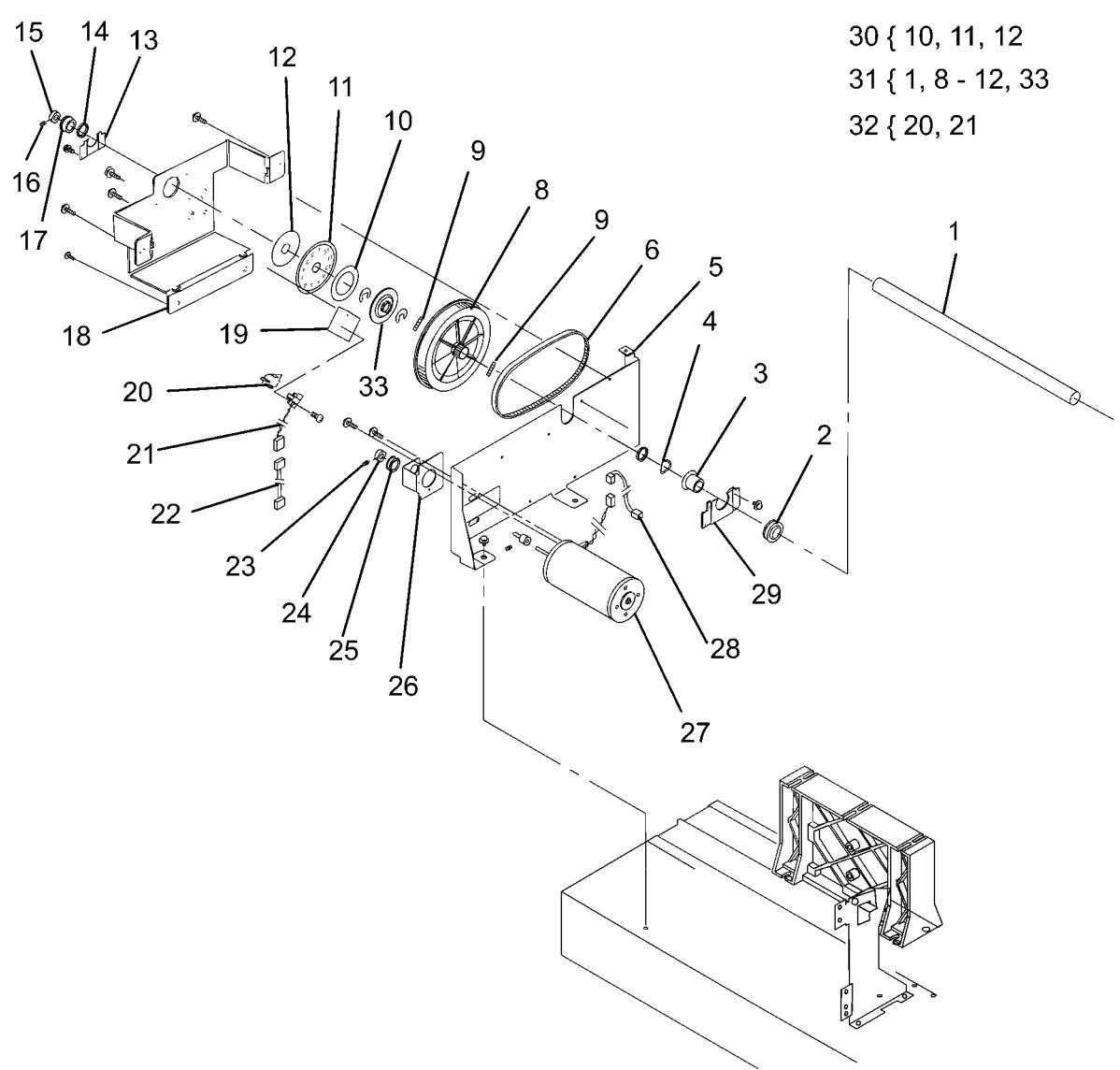
Item	Part	Description
1	-	Right Support Bracket (Not Spared)
2	-	Left Support Bracket (Not Spared)
3	-	Support (Not Spared)
4	-	Bracket (Not Spared)
5	-	Bracket (Not Spared)
6	-	Standoff (Not Spared)
7	-	(Not Spared)
8	-	Bracket (Not Spared)
9	-	(Not Spared)
10	-	(Not Spared)
11	127N07279	Vacuum Fan (Not Spared)
12	-	152N11514 Vacuum Fan 2 Cable
13	-	152N11515 Vacuum Fan 3 Cable
14	-	152N11516 Vacuum Fan 4 Cable
15	-	152N11517 Vacuum Fan 5 Cable
16	-	152N11518 Vacuum Fan 6 Cable
17	-	Small Pad (Not Spared)
18	-	Large Pad (Not Spared)
19	-	(Not Spared)
20	-	(Not Spared)
21	-	(Not Spared)
22	-	(Not Spared)
23	-	(Not Spared)
24	-	Bracket (Not Spared)
25	052N00295	Lower Tube Connector
26	-	Lower Hose (Not Spared)
27	-	Right End Plate (Not Spared)
28	-	Shield (Not Spared)
29	-	Paper Guide Assembly (Not Spared)
30	-	Left End Plate (Not Spared)
31	-	Front Plate (Not Spared)
32	-	Screen (Not Spared)
33	-	Left Front Plate (Not Spared)



0507003B-KAL

## PL 7.4 PF Driving Components (4 of 4)

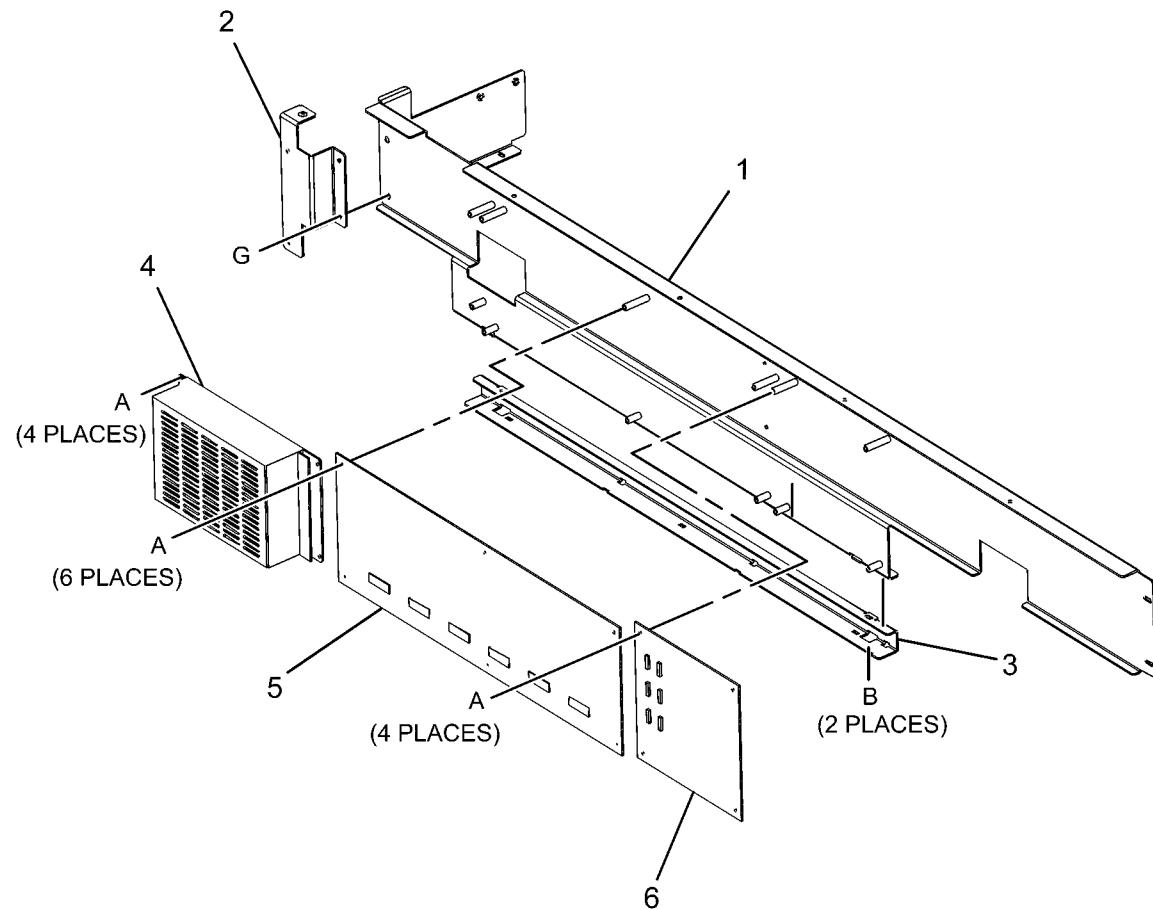
Item	Part	Description
1	-	Shaft (Not Spared)
2	013N13864	Bearing
3	014N00463	Spacer
4	-	Wavy Washer (Not Spared)
5	-	PF Motor Assembly (Not Spared)
6	023N01046	Speed Reduction Belt
7	-	Key (Not Shown) (Not Spared)
8	020N00838	Pulley
9	-	Key (Not Spared)
10	-	Spacer (P/O Item 30)
11	-	Scale (P/O Item 30)
12	-	Spacer (P/O Item 30)
13	-	Bracket (Not Spared)
14	-	Spacer (Not Spared)
15	-	Spacer (Not Spared)
16	-	Set Screw (Not Spared)
17	007N01541	X-Axis
18	-	Bracket (Not Spared)
19	-	Plate (Not Spared)
20	146N00123	Encoder
21	-	Encoder Harness (Not Spared)
22	152N11509	Encoder Cable (65")
-	152N11510	Encoder Cable (90")
23	-	Set Screw (Not Spared)
24	-	Collar (Not Spared)
25	-	Bearing (Not Spared)
26	-	Bracket (Not Spared)
27	127N07278	Motor Assembly
28	152N11512	Motor Cable (65")
-	152N11513	Motor Cable (90")
29	-	Bracket (Not Spared)
30	018N00191	Scale Assembly
31	038N00438	Space Support Paper Guide
32	038N00440	Support Paper Guide (65")
-	038N00441	Support Paper Guide (90")
33	-	Slit Fitting Flange (Not Spared)



0507004C-KAL

## PL 7.5 Fan Part Plate Assembly

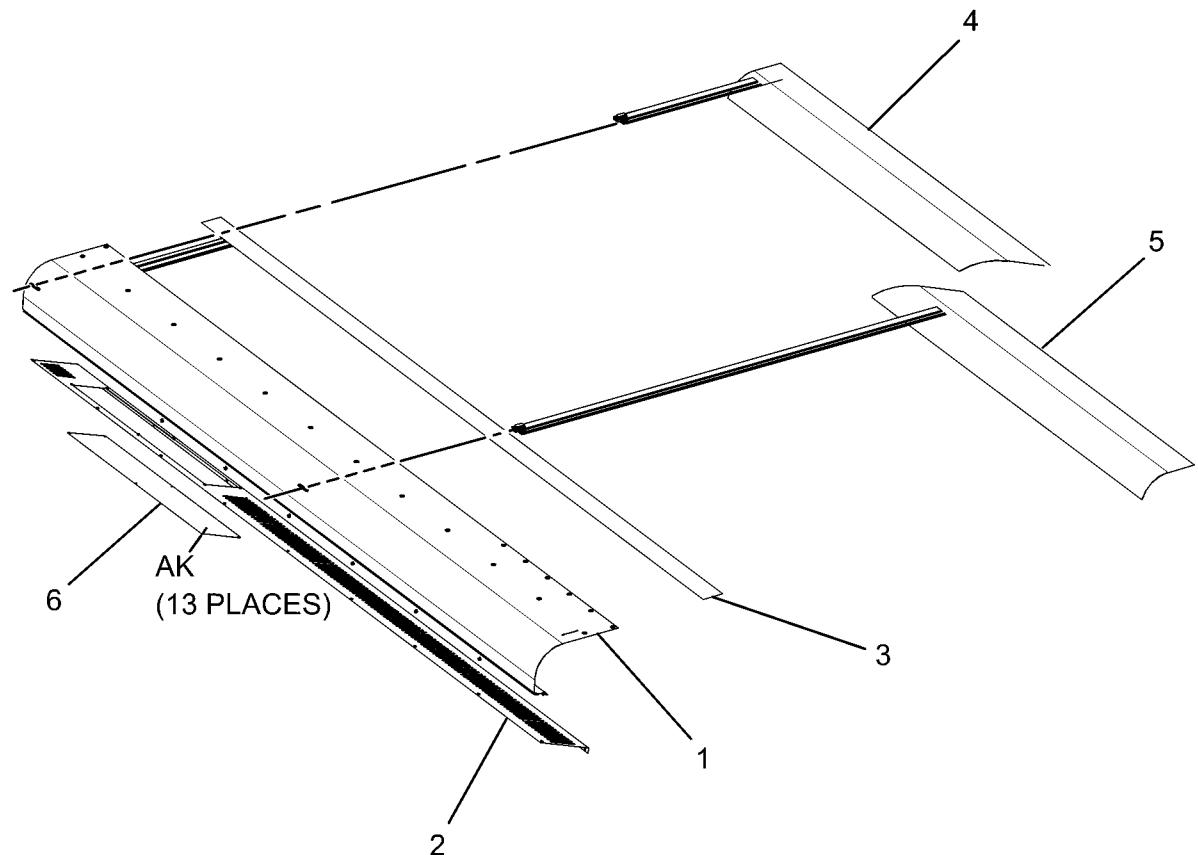
Item	Part	Description
1	-	Left Partition Plate (Not Spared)
2	-	Power Supply Mounting Bracket (Not Spared)
3	-	Front Cable Track (Not Spared)
4	105N02027	Power Supply
5	140N62832	PCB Heater Board
6	140N62831	PCB Control Board



0507005A-KAL

## PL 7.6 Front Paper Guide

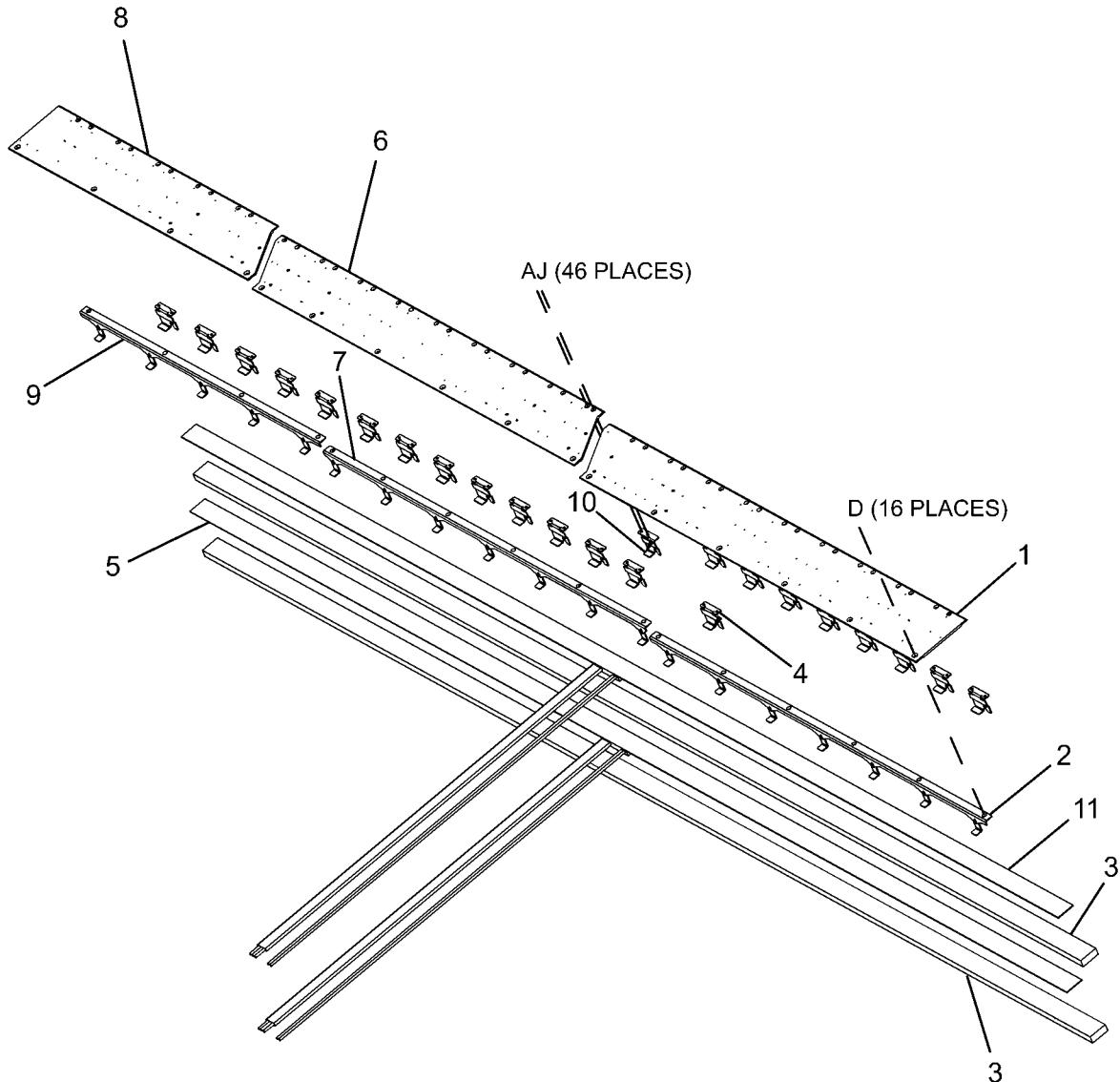
Item	Part	Description
1	-	Front Paper Guide (Not Spared)
2	-	Front Bottom Paper Guide (Not Spared)
3	001N00437	Heatstrip C (65")
-	001N00443	Heatstrip C (90")
4	001N00439	Heatstrip D2 (65")
-	001N00445	Heatstrip D2 (90")
5	001N00438	Heatstrip D1 (65")
-	001N00444	Heatstrip D1 (90")
6	015N00517	Paper Guide Front Cover



0507006A-KAL

## PL 7.7 Print Platform (65")

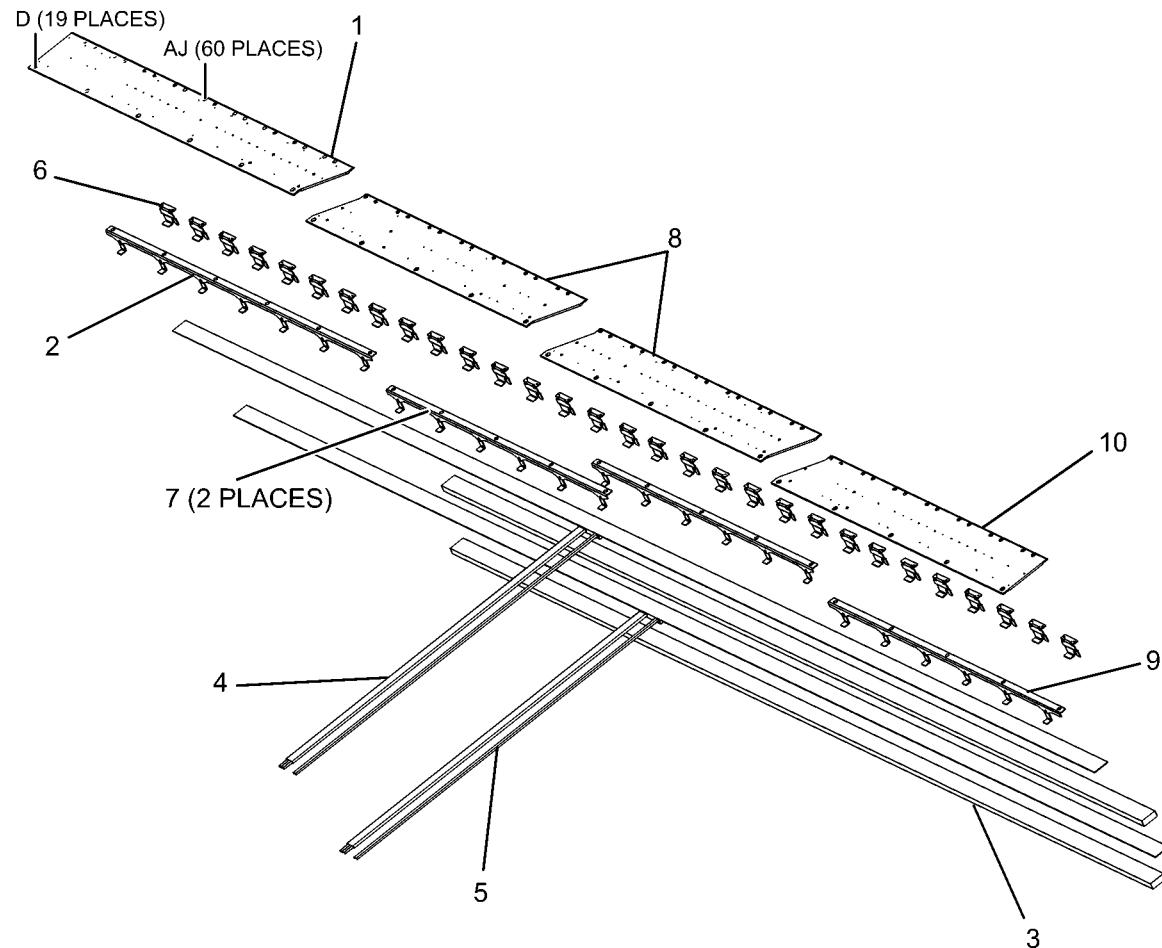
Item	Part	Description
1	-	Plot Platform Right (Not Spared)
2	-	L-Support Right (Not Spared)
3	-	Tess Moll (Not Spared)
4	-	Platform Support (Not Spared)
5	001N00436	Fixer B2 (65")
6	-	Plot Platform Center (Not Spared)
7	-	L-Support Center (Not Spared)
8	-	Plot Platform Left (Not Spared)
9	-	L-Support Left (Not Spared)
10	-	Plot Platform Support Side (Not Spared)
11	001N00435	Heatstrip B1 (65")



0507007A-KAL

## PL 7.8 Print Platform (90")

Item	Part	Description
1	-	Plot Platform Left (Not Spared)
2	-	L-Support Right (Not Spared)
3	-	Tess Moll (Not Spared)
4	001N00442	Fixer B2 (90")
5	001N00441	Heatstrip B1 (90")
6	-	Platform Support (Not Spared)
7	-	L-Support Center (Not Spared)
8	-	Plot Platform Center (Not Spared)
9	-	L-Support Left (Not Spared)
10	-	Plot Platform Right (Not Spared)

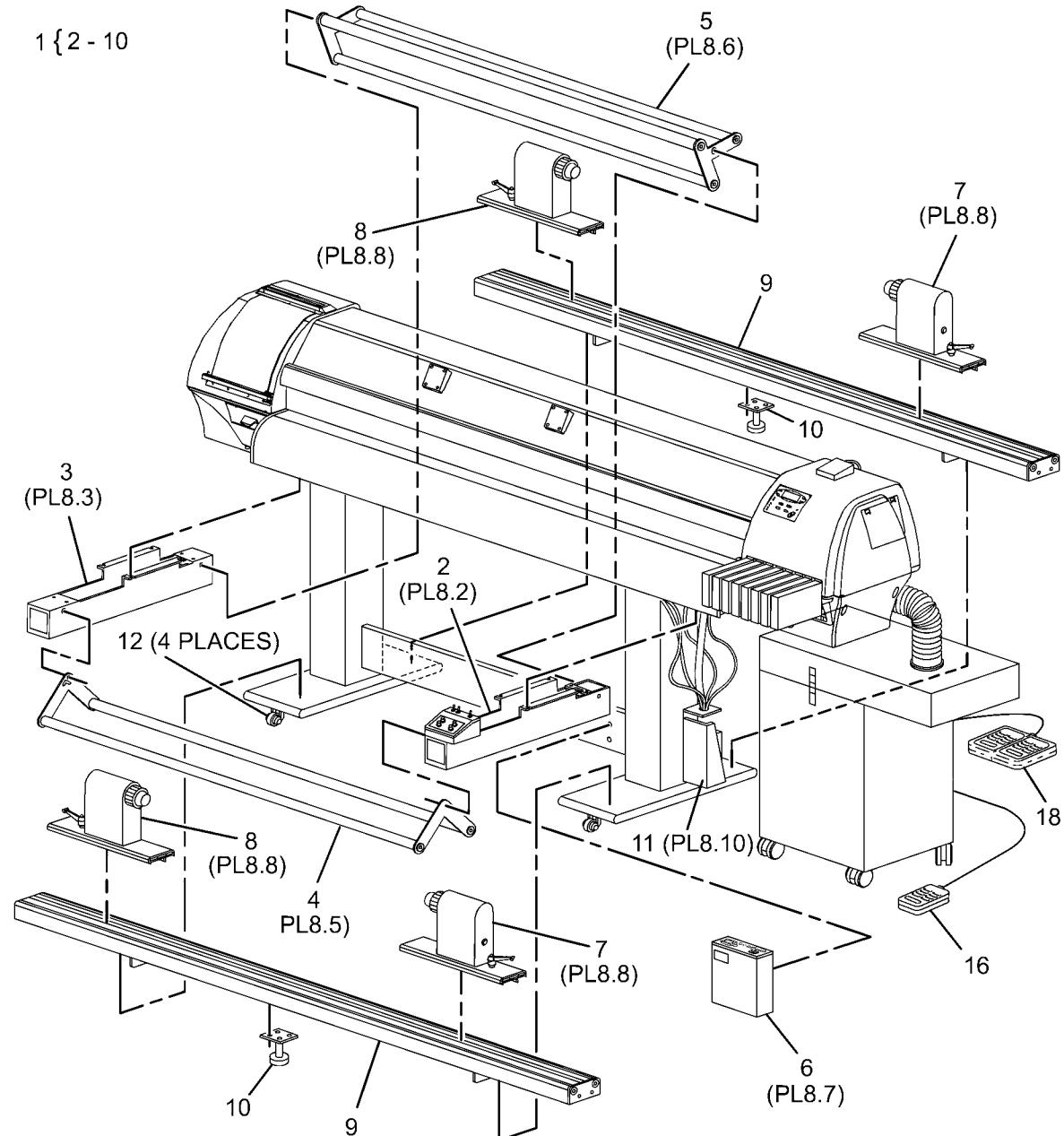


0507008A-KAL

## PL 8.1 Winder/Unwinder Main Assembly

Item	Part	Description
1	-	Winder/Unwinder Assembly (Not Spared)
2	-	Right Mounting Bracket Assembly (Not Spared)
3	-	Left Mounting Bracket Assembly (Not Spared)
4	025N00098	Swingbar-Front Assembly (65")
-	025N00099	Swingbar-Front Assembly (90")
5	025N00096	Swingbar-Rear Assembly (65")
-	025N00097	Swingbar-Rear Assembly (90")
6	-	PCB Box Assembly (Not Spared)
7	-	Sledge Right Assembly (Not Spared)
8	-	Sledge Left Assembly (Not Spared)
9	-	Sledge Mounting Brackets (Not Spared)
10	017N00262	Mounting Bracket Foot
11	-	Waste Bottle Take-up Assembly (Not Spared)
12	017N00267	HD Caster Wheel
13	014N00465	Shim (Not Shown)
14	017N00263	Leveling Base (Not Shown)
15	017N00264	Leveling Adjustment (Not Shown)
16	110N01367	Pressure Roll Foot Switch
17	117N01763	Power Cable (Not Shown)
18	110N01416	Winder Foot Switch

1 { 2 - 10

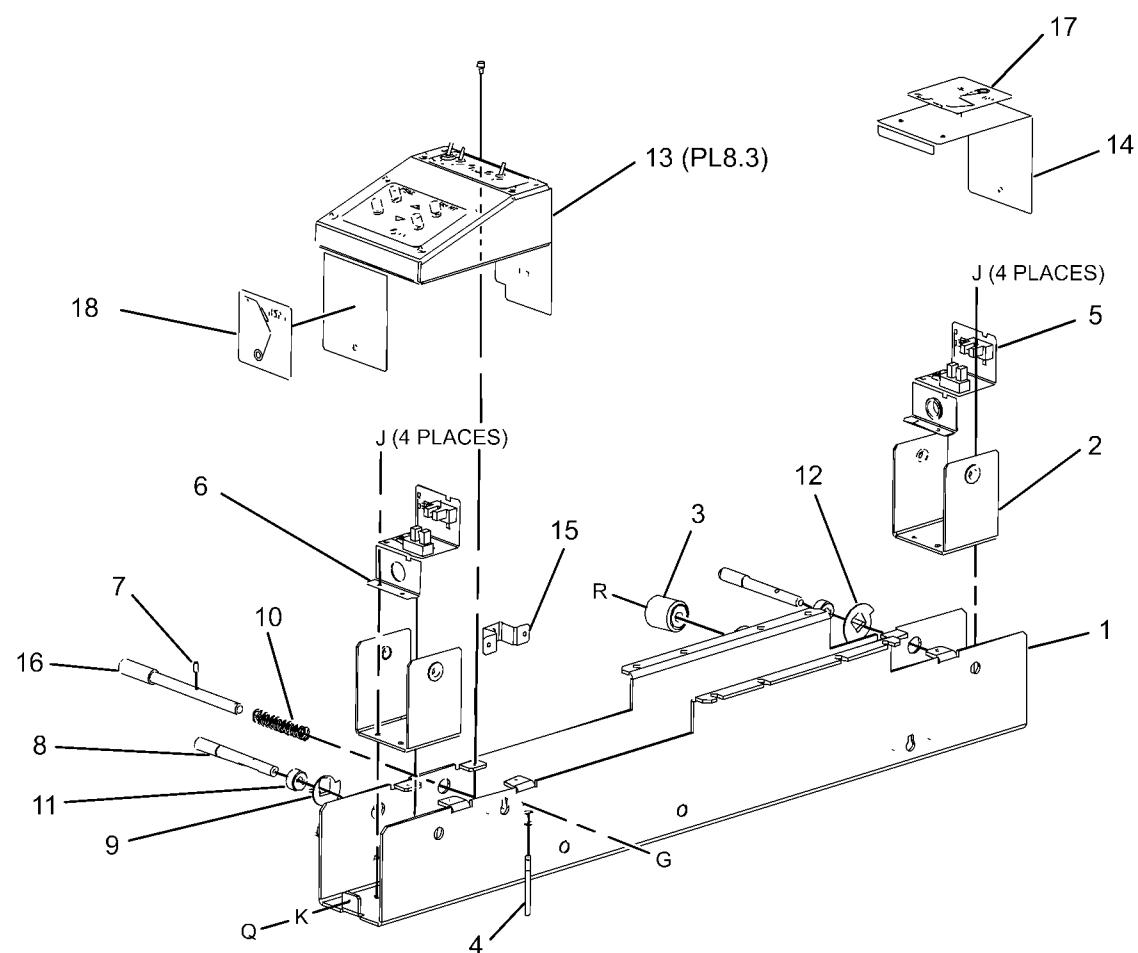


0508001C-KAL

## PL 8.2 Right Mounting Bracket

### Assembly

Item	Part	Description
1	-	Right Mounting Bracket (Not Spared)
2	-	Bracket Shaft (Not Spared)
3	-	Rubber Foot (Not Spared)
4	-	Swingbar Handle (Not Spared)
5	130N01483	Rear Rollfeed Sensor
6	130N01482	Front Rollfeed Sensor
7	-	Set Screw Cup (Not Spared)
8	006N01296	D-Lock Swingbar Shaft
9	-	Front Sensor Disc (Not Spared)
10	-	Spring (Not Spared)
11	-	Adjustable Ring (Not Spared)
12	-	Rear Sensor Disc (Not Spared)
13	-	Keyboard Assembly (REF: PL8.4)
14	-	Bracket Cover (Not Spared)
15	-	Swingbar Pin Plate (Not Spared)
16	-	Swingbar Pin (Not Spared)
17	-	Label-Rear (Not Spared)
18	-	Label-Front (Not Spared)

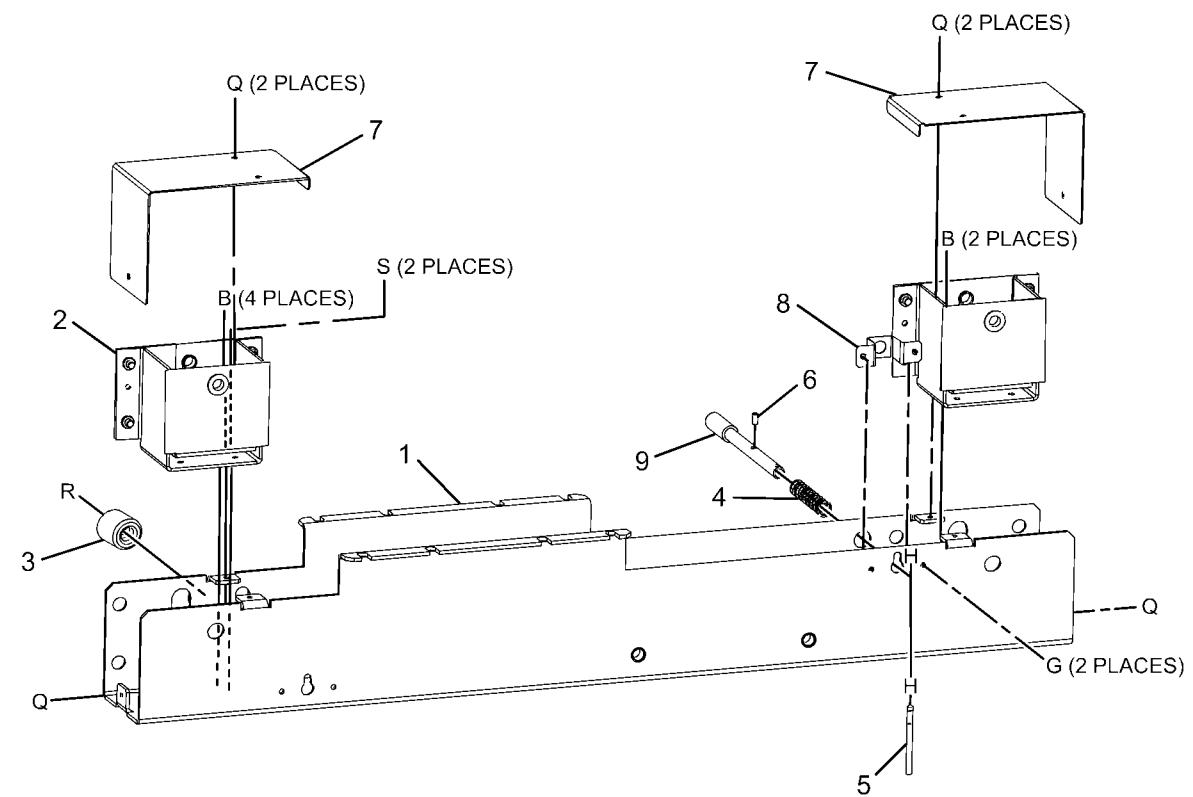


0508002A-KAL

## PL 8.3 Left Mounting Bracket

### Assembly

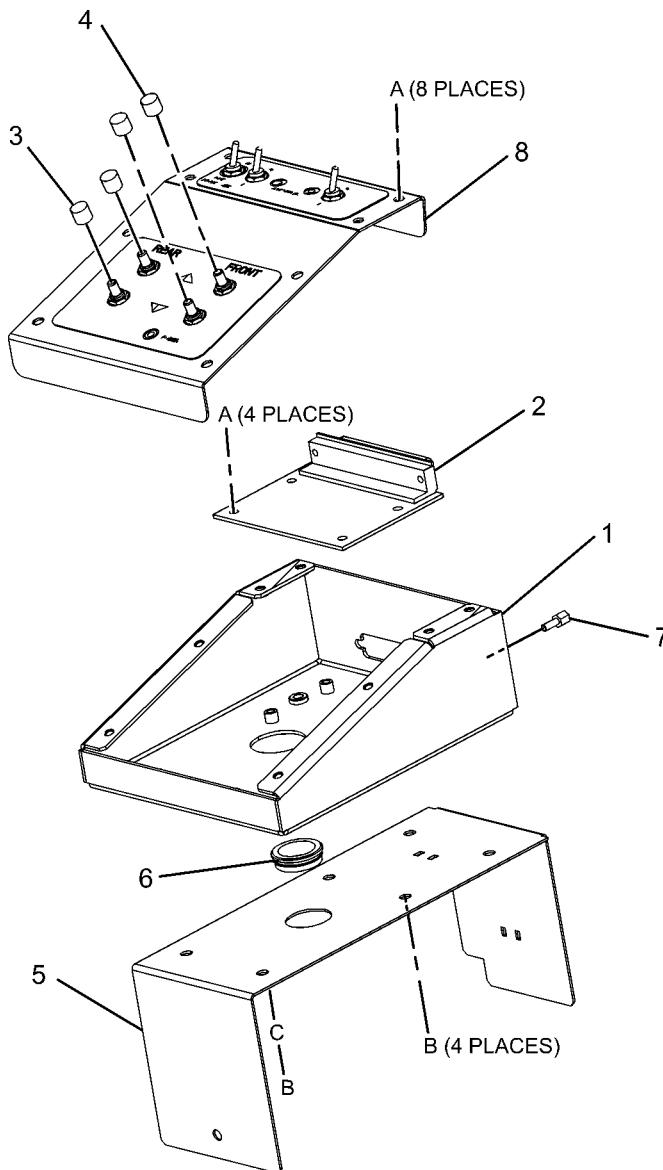
Item	Part	Description
1	-	Left Mounting Bracket (Not Spared)
2	-	Adjusting Bracket (Not Spared)
3	-	Rubber Foot (Not Spared)
4	-	Spring (Not Spared)
5	-	Swingbar Handle (Not Spared)
6	-	Set Screw Cup (Not Spared)
7	-	Bracket Cover (Not Spared)
8	-	Pin Swingbar Plate (Not Spared)
9	-	Pin Swingbar (Not Spared)



0508003A-KAL

## PL 8.4 Keyboard Assembly

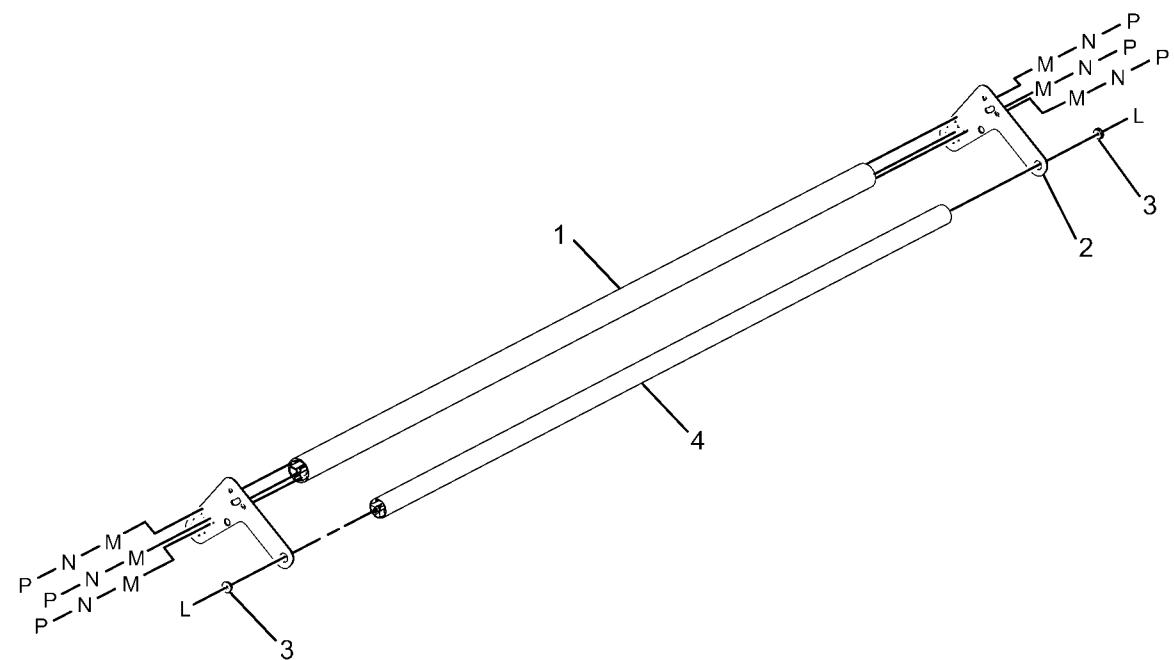
Item	Part	Description
1	-	Keyboard Base (Not Spared)
2	110N01414	Keyboard PCB
3	-	Button Cap (Blue) (Not Spared)
4	-	Button Cap (Black) (Not Spared)
5	-	Bracket Cover (Not Spared)
6	-	Cable Bushing (Not Spared)
7	-	Screwlock (Not Spared)
8	002N02608	Keyboard Cover



0508004A-KAL

## PL 8.5 Swingbar-Front

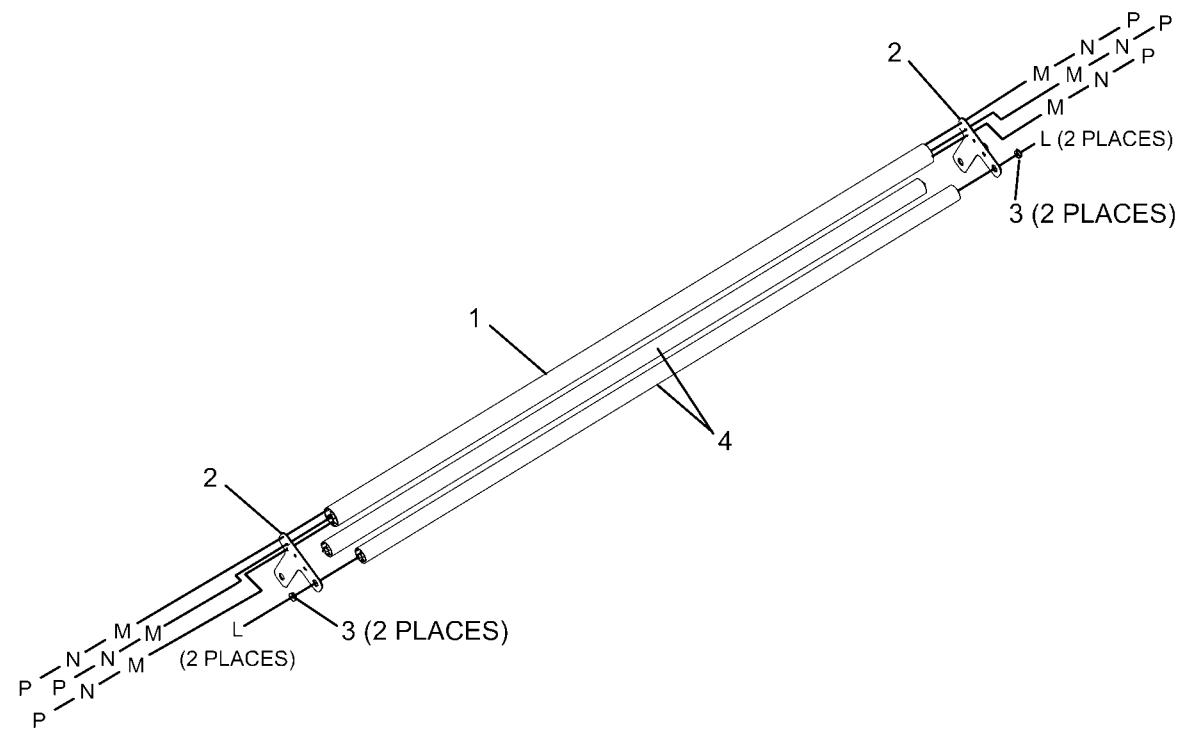
Item	Part	Description
1	-	Torsion Tube (P/O PL8.1 Item 4)
2	-	L-Bracket (P/O PL8.1 Item 4)
3	-	Flanged Bearing (P/O PL8.1 Item 4)
4	-	Roller Tube (P/O PL8.1 Item 4)



0508005A-KAL

## PL 8.6 Swingbar-Rear

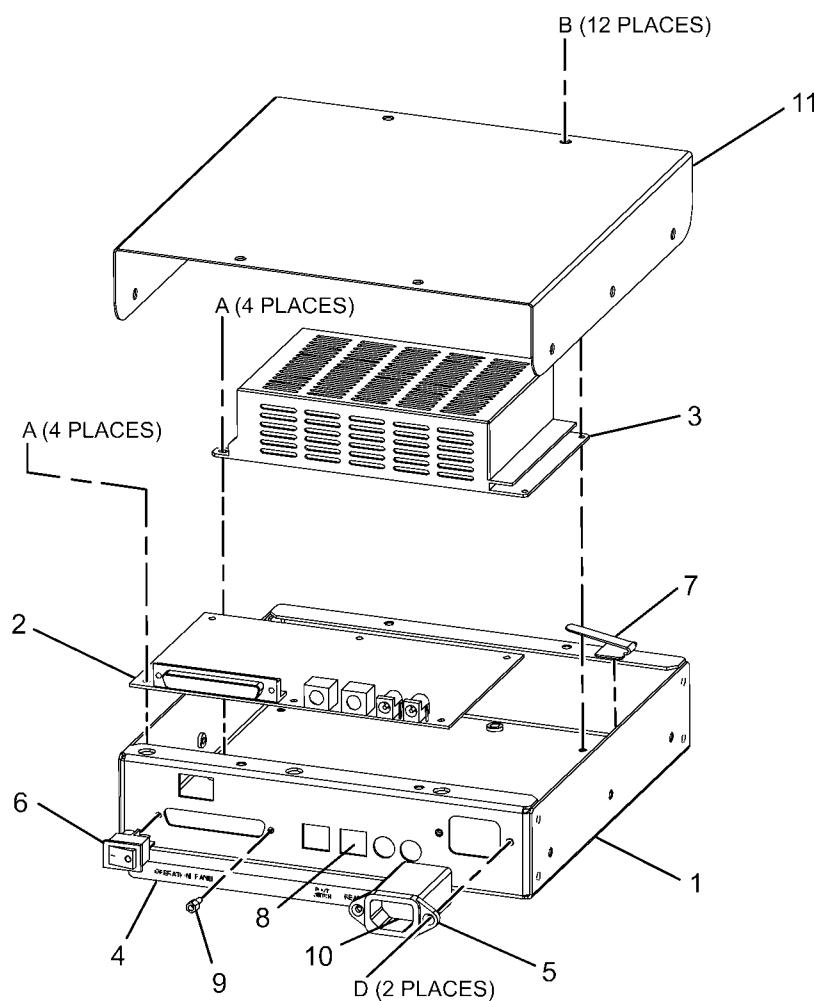
Item	Part	Description
1	-	Torsion Tube (P/O PL8.1 Item 5)
2	-	T-Bracket (P/O PL8.1 Item 5)
3	-	Flanged Bearing (P/O PL8.1 Item 5)
4	-	Roller Tube (P/O PL8.1 Item 5)



0508006A-KAL

## PL 8.7 PCB Box

Item	Part	Description
1	-	PCB Box Base (Not Spared)
2	140N63197	PCB Rollfeed PWB
3	105N02027	Power Supply (5V/24V)
4	-	PCB Box Label (Not Spared)
5	-	Power Inlet (Not Spared)
6	110N01415	AC Switch
7	-	Cable Guide (Not Spared)
8	-	P/S Switch Cable (Not Spared)
9	-	Screwlock (M3) (Not Spared)
10	-	Power Supply Cable (Not Spared)
11	-	PCB Box Cover (Not Spared)
12	-	FG Cable (Not Spared)
13	-	AC-In Switch Cable (Not Spared)



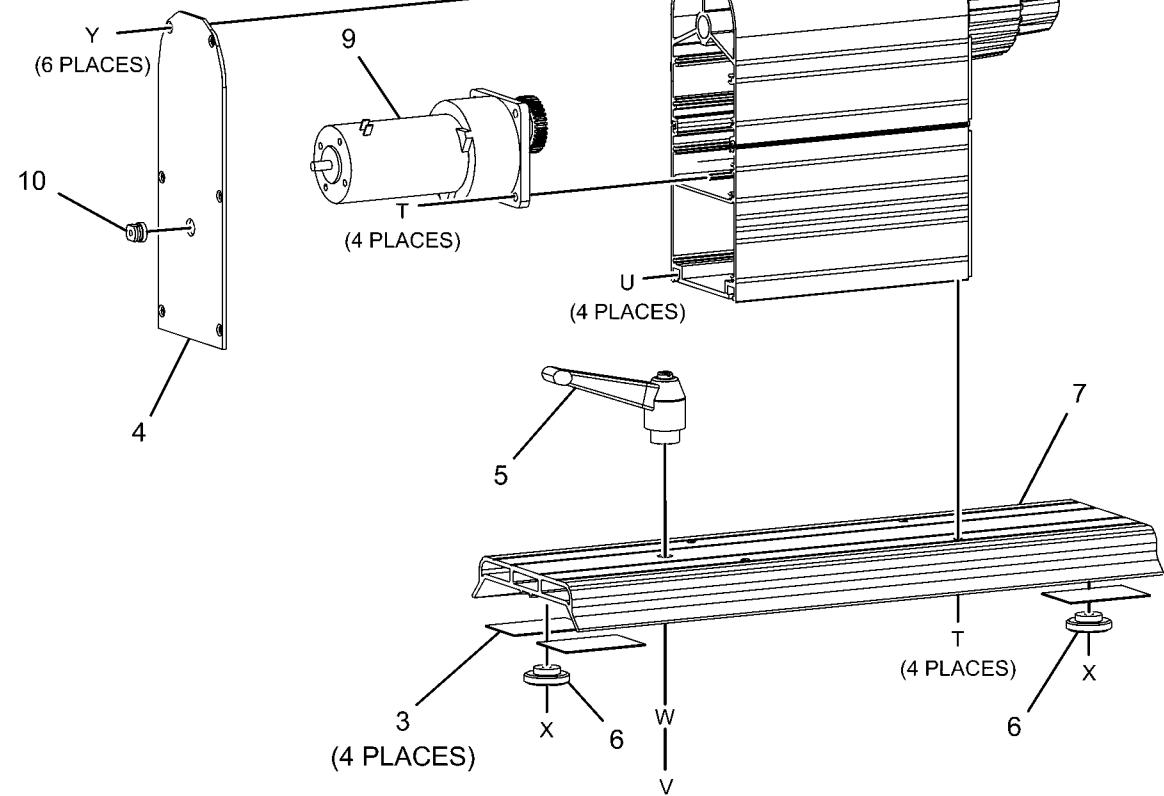
0508007A-KAL

## PL 8.8 Sledge Right/Left Assembly

Item	Part	Description
1	-	Sledge Right Assembly (Not Spared)
2	-	Sledge Left Assembly (Not Spared)
3	-	Slide (Not Spared)
4	-	Rear Plate Motor Box (Not Spared)
5	-	Clamp Lever (Not Spared)
6	-	Sledge 2 Spacer (Not Spared)
7	-	Sledge Rollfeed (Not Spared)
8	-	Shaft House Assembly (Not Spared)
9	127N07519	Sledge Right Motor
10	-	Cable Strain Relief

1 { 3 - 10  
2 { 3 - 8

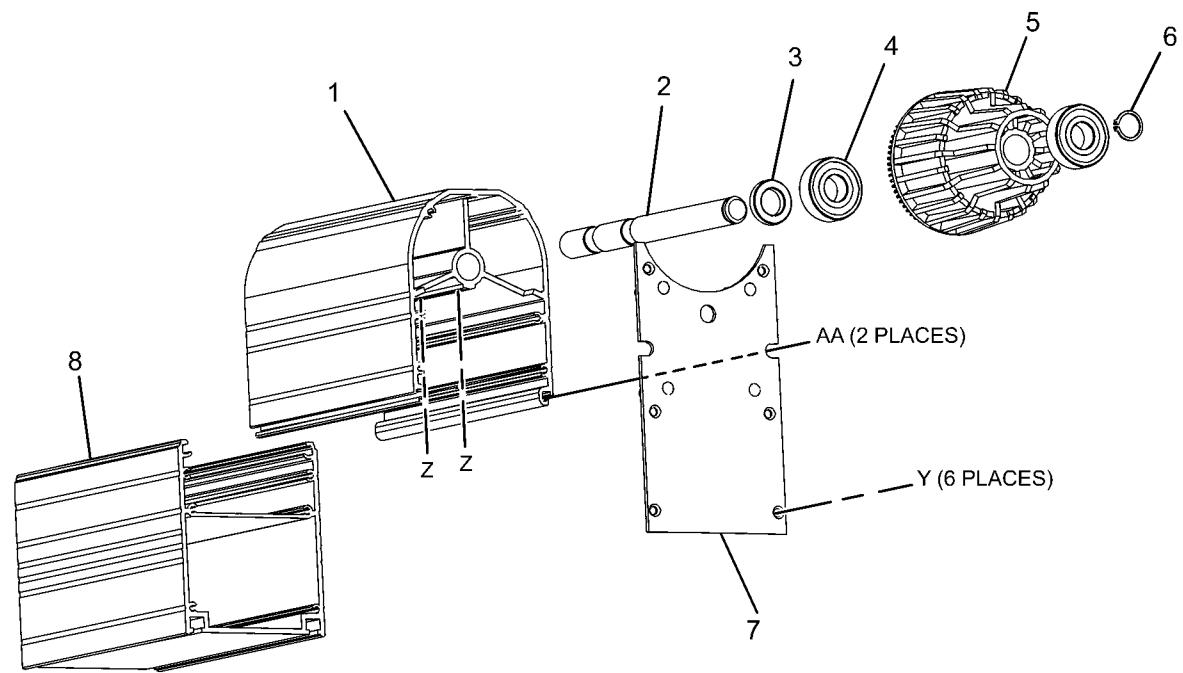
8 (PL8.9)



0508008A-KAL

## PL 8.9 Shaft House Assembly

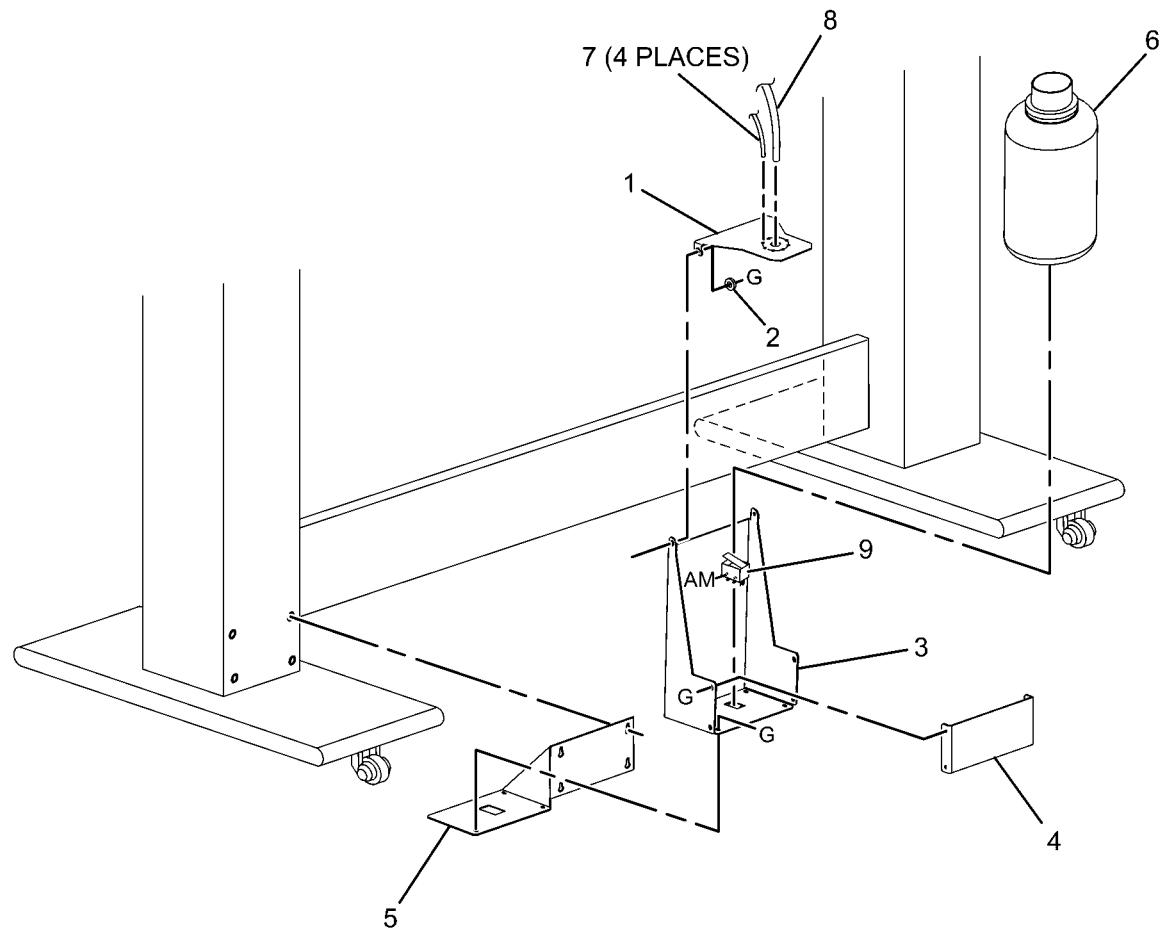
Item	Part	Description
1	-	Shaft House (Not Spared)
2	035N00401	Shaft Core Cone
3	-	Core Cone Spacer (Not Spared)
4	-	Sealed Roller Bearing (Not Spared)
5	035N00402	Core Cone Mould
6	-	Retainer Ring (Not Spared)
7	-	Motor Plate (Not Spared)
8	-	Motor House (Not Spared)



0508009A-KAL

## PL 8.10 Waste Bottle Take-up

Item	Part	Description
1	-	Waste Bottle Top Plate (Not Spared)
2	-	T-Bushing (Not Spared)
3	-	Waste Bottle Bottom Plate (Not Spared)
4	-	Waste Bottle Side Plate (Not Spared)
5	-	Waste Bottle Fix Plate (Not Spared)
6	-	Waste Bottle
7	052N00351	Small Tubes
8	052N00352	Large Tube
9	130N01335	Waste Ink Sensor

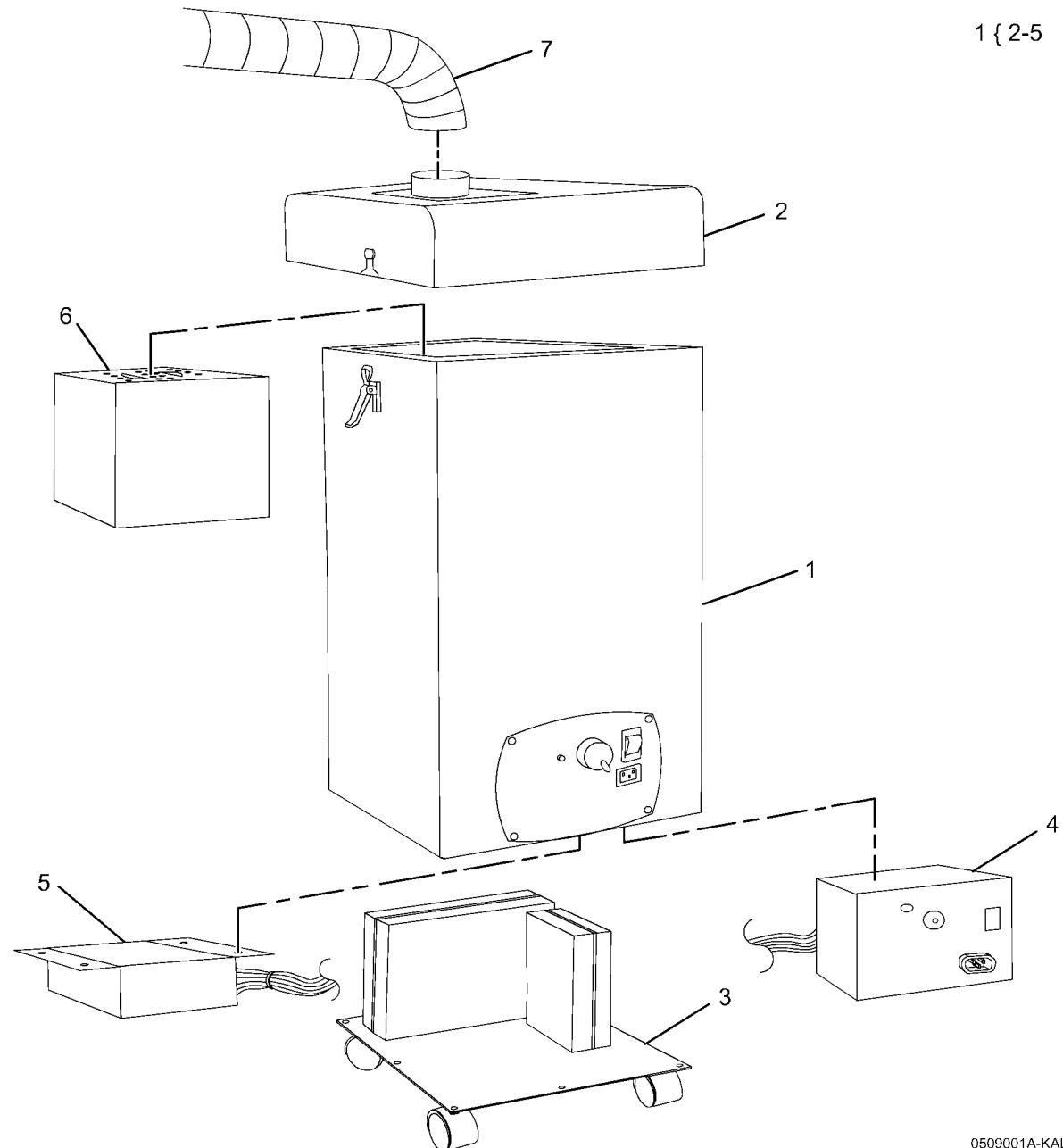


0508010A-KAL

## PL 9.1 Air Purifier Assembly

Item	Part	Description
1	-	Air Purifier Frame (Not Spared)
2	-	Air Purifier Top (Not Spared)
3	-	Air Purifier Base (Not Spared)
4	-	Air Purifier Control Box (Not Spared)
5	127N07553	Blower Motor (110V)
-	127N07556	Blower Motor (220V)
6	108R00811	Air Purifier Filter
7	-	Air Purifier Hose (Not Spared)

1 { 2-5



0509001A-KAL

## Common Hardware

Item	Part	Description
A	-	Cap Screw (M3 x 6)
B	-	Pan Head Screw (M4 x 8)
C	-	Lock Washer (M4)
D	-	Screw (M3 x 6)
E	026N00781	Pan Head Screw (Fixing Head)
F	026N00780	Thumb Screw
G	-	Pan Head Screw (M3 x 8)
H	-	E-Ring (#3.2)
J	-	Pan Head Screw (M4 x 10)
K	-	Lock Washer (M3)
L	-	E-Ring (#6)
M	-	Washer (M4 x 12)
N	-	Spring Washer (M4)
P	-	Screw (5 x 25)
Q	-	Hex Sprocket Spring Flat Screw (M3 x 6)
R	-	Hex Socket Bolt (M5 x 25)
S	-	Hex Socket Bolt (M4 x 16)
T	-	Hex Socket Bolt (M5 x 10)
U	-	Square Nut (M5)
V	-	Slot Bolt (10 x 35)
W	-	Washer
X	-	Hex Flange Buttonhead (M5 x 16)
Y	-	Taptite (M4 x 12)
Z	-	Set Screw (M4 x 4)
AA	-	Set Screw (9 x 16)
AB	027N00255	Hex Nut (M3 x 4)
AC	-	Washer (M6)
AD	-	Hex Socket Bolt (M6 x 16)
AE	-	Lock Washer (M6)
AF	-	Screw (M3 x 5)
AG	-	Hex Socket Bolt (M6 x 12)
AH	-	Tapping Cap Screw (3 x 8)
AJ	-	Screw M2 (5 x 6)
AK	-	Pan Head Screw (M3 x 4)
AL	-	Pan Head Screw (M3 x 6)
AM	-	Screw (M2 x 10)

## Part Number Index

**Table 1 Part Number Index**

Part Number	Part List
001N00434	PL 7.1
001N00435	PL 7.7
001N00436	PL 7.7
001N00437	PL 7.6
001N00438	PL 7.6
001N00439	PL 7.6
001N00440	PL 7.1
001N00441	PL 7.8
001N00442	PL 7.8
001N00443	PL 7.6
001N00444	PL 7.6
001N00445	PL 7.6
001N00483	PL 5.3
001N00499	PL 2.1
002N02595	PL 4.3
002N02596	PL 4.2
002N02597	PL 4.1
002N02598	PL 4.1
002N02599	PL 4.1
002N02600	PL 4.1
002N02601	PL 4.1
002N02602	PL 4.2
002N02603	PL 4.1
002N02604	PL 4.1
002N02605	PL 4.2
002N02606	PL 4.1
002N02607	PL 4.1
002N02608	PL 8.4
003N00935	PL 6.1
004N00240	PL 5.3
005N01096	PL 3.1
006N01296	PL 8.2
007N01540	PL 5.2
007N01541	PL 7.4
007N01543	PL 6.1
007N01589	PL 7.1
009N01461	PL 3.2
009N01462	PL 5.4
009N01463	PL 5.4

**Table 1 Part Number Index**

Part Number	Part List
009N01464	PL 2.1
009N01617	PL 5.4
009N01618	PL 5.4
009N01619	PL 6.1
010N01185	PL 2.1
013N13823	PL 5.2
013N13864	PL 7.4
014N00463	PL 7.4
014N00464	PL 5.3
014N00465	PL 8.1
015N00516	PL 7.1
015N00517	PL 7.6
015N00519	PL 6.3
015N00594	PL 5.4
015N00595	PL 5.3
015N00596	PL 5.4
015N00597	PL 6.3
015N00598	PL 3.4
015N00599	PL 6.1
015N00600	PL 6.1
015N00628	PL 7.1
017N00237	PL 5.1
017N00262	PL 8.1
017N00263	PL 8.1
017N00264	PL 8.1
017N00267	PL 8.1
018N00191	PL 7.4
018N00215	PL 5.4
019N00775	PL 5.4
020N00760	PL 3.4
020N00838	PL 7.4
020N00839	PL 3.1
021N02243	PL 5.4
021N02246	PL 6.1
021N02252	PL 6.1
022N02050	PL 3.3
022N02261	PL 7.2
022N02262	PL 7.2
023N01046	PL 7.4
023N01048	PL 3.2
023N01049	PL 3.2

**Table 1 Part Number Index**

Part Number	Part List
023N01050	PL 3.4
025N00096	PL 8.1
025N00097	PL 8.1
025N00098	PL 8.1
025N00099	PL 8.1
030N00672	PL 3.1
030N00672	PL 3.3
030N00673	PL 3.1
030N00673	PL 3.3
031N00228	PL 3.3
031N00229	PL 3.3
032N00405	PL 3.1
032N00406	PL 3.1
032N00407	PL 3.2
032N00408	PL 3.2
032N00479	PL 2.1
032N00480	PL 2.1
033N00242	PL 6.3
035N00401	PL 8.9
035N00402	PL 8.9
038N00438	PL 7.4
038N00440	PL 7.4
038N00441	PL 7.4
052N00295	PL 7.3
052N00296	PL 3.1
052N00297	PL 3.1
052N00298	PL 3.1
052N00299	PL 5.1
052N00301	PL 5.1
052N00301	PL 5.3
052N00302	PL 5.3
052N00303	PL 6.3
052N00351	PL 5.5
052N00351	PL 8.10
052N00352	PL 8.10
052N00353	PL 5.1
091N80254	PL 4.3
095N00262	PL 2.1
105N02027	PL 7.5
105N02027	PL 8.7
108N00541	PL 1.2

**Table 1 Part Number Index**

Part Number	Part List
108R00801	PL 5.4
108R00811	PL 9.1
110N01367	PL 8.1
110N01414	PL 8.4
110N01415	PL 8.7
110N01416	PL 8.1
113N01298	PL 3.4
113N01300	PL 1.3
117N01634	PL 3.1
117N01635	PL 3.1
117N01637	PL 5.5
117N01638	PL 5.5
117N01639	PL 6.3
117N01640	PL 4.3
117N01641	PL 1.2
117N01642	PL 1.1
117N01643	PL 1.3
117N01645	PL 1.3
117N01646	PL 1.3
117N01647	PL 1.3
117N01649	PL 4.2
117N01650	PL 4.2
117N01752	PL 5.3
117N01763	PL 8.1
121N01067	PL 5.4
127N07278	PL 7.4
127N07279	PL 7.3
127N07280	PL 7.1
127N07281	PL 6.3
127N07282	PL 3.4
127N07283	PL 5.5
127N07283	PL 6.2
127N07284	PL 1.1
127N07285	PL 1.1
127N07285	PL 1.3
127N07285	PL 1.2
127N07518	PL 6.3
127N07519	PL 8.8
127N07520	PL 5.5
127N07553	PL 9.1
127N07556	PL 9.1

**Table 1 Part Number Index**

Part Number	Part List
130N01318	PL 7.1
130N01321	PL 3.2
130N01321	PL 7.1
130N01321	PL 6.3
130N01322	PL 3.4
130N01323	PL 5.4
130N01324	PL 2.1
130N01325	PL 2.1
130N01326	PL 2.1
130N01327	PL 2.1
130N01328	PL 2.1
130N01329	PL 2.1
130N01330	PL 2.1
130N01331	PL 2.1
130N01332	PL 4.2
130N01333	PL 4.2
130N01335	PL 8.10
130N01482	PL 8.2
130N01483	PL 8.2
140N62831	PL 7.5
140N62832	PL 7.5
140N62833	PL 3.1
140N62834	PL 4.3
140N62835	PL 1.3
140N62836	PL 1.3
140N62846	PL 1.2
140N62850	PL 1.3
140N63196	PL 1.2
140N63197	PL 8.7
140N63261	PL 1.2
140N63263	PL 1.2
140N63269	PL 1.2
140N63281	PL 1.2
140N63287	PL 1.2
140N63293	PL 5.1
144N00125	PL 1.2
144N00155	PL 1.2
146N00123	PL 7.4
146N00124	PL 5.2
152N11509	PL 7.4
152N11510	PL 7.4

**Table 1 Part Number Index**

Part Number	Part List
152N11512	PL 7.4
152N11513	PL 7.4
152N11514	PL 7.3
152N11515	PL 7.3
152N11516	PL 7.3
152N11517	PL 7.3
152N11518	PL 7.3
152N11521	PL 7.1
152N11522	PL 7.1
152N11523	PL 7.1
152N11524	PL 7.1
152N11525	PL 3.4
152N11526	PL 3.2
152N11528	PL 6.3
152N11529	PL 6.3
152N11530	PL 2.1
152N11531	PL 2.1
152N11532	PL 2.1
152N11533	PL 2.1
152N11534	PL 2.1
152N11535	PL 2.1
152N11536	PL 2.1
152N11537	PL 2.1
152N11538	PL 1.3
152N11539	PL 1.3
152N11540	PL 1.3
152N11541	PL 1.2
152N11736	PL 6.2
600N03292	PL 6.1
604K54460	PL 5.1
604K54460	PL 5.3

